Check valve, pilot operated

Type SV and SL

RE 21468 Edition: 2018-06 Replaces: 2017-03



Features

- ► For subplate mounting
- Porting pattern according to ISO 5781-06-07-0-00 (NG10), ISO 5781-08-10-0-00 (NG20), ISO 5781-10-13-0-00 (NG32)
- ► For threaded connection
- ► For the leakage-free blocking of one actuator port
- Attachment possibility for directional spool valve or directional seat valve, optional
- ▶ With internal or external pilot oil return, optional
- Version with pre-opening for dampened release, optional
- ► Various cracking pressures, optional
- Check valve cartridge separately available
- Corrosion-resistant housing design, optional

Component series 4X Maximum operating pressure 315 bar

Size 10, 20, and 32

►

Maximum flow 550 l/min

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Ordering code

01	02	03	04	05	06		07		08	09		10	11	12	13	14	15	16	17	18	19	20
S						-	4X	/			-											*

01	Check valve	S
02	Internal pilot oil return	v
	External pilot oil return	L
03	Size 10	10
	Size 20	20
	Size 32	30

Type of connection

04	Subplate mounting	Р
	Threaded connection	G
05	With pre-opening	A
	Without pre-opening	В

Cracking pressure

06		1
	C_{ab} shows the survey $(A \to D)$ have Q_{ab} and Q_{ab}	2
	See characteristic curves (A \rightarrow B), page 8 and 9	3
		4
07	Component series 40 49 (40 49: unchanged installation and mounting dimensions)	4X
08	Without attachment possibility for directional spool or seat valve	no code
	With attachment possibility for directional spool or seat valve (NG6)	6U ¹⁾

Spool position monitoring

09	Without position switch	no code
	With position switch (only version "B3")	QMG24
	For more information see page 16	

Orifice fitting channel A (version "6U" only)

10	Orifice Ø0.8 mm in channel A (standard)	A08
	Orifice Ø ^{**} in channel A ²⁾	A**

Orifice fitting channel B (version "6U" only)

11	Channel B closed (standard)	B99
	Orifice Ø** in channel B ²⁾	B**

Orifice fitting channel T (version "6U" only)

12	Without orifice (standard)	Т00
	Orifice Ø** in channel T ²⁾	T**

Orifice fitting channel P (version "6U" only)

13	Without orifice (standard)	P00
	Orifice Ø** in channel P ²⁾	P**

Orifice fitting channel X (version "6U" only)

14	Channel X closed (standard)	X99	
	Orifice Ø** in channel X ²⁾	X**	

Orifice fitting channel Y

15	Channel Y closed (standard, version "SV" only)	Y99
	Channel Y open (standard, versions "SL" and "SL6U" only)	Y00
	Orifice Ø** in channel XY ²⁾	Y**

Ordering code

01	02	03	04	05	06		07		08	09		10	11	12	13	14	15	16	17	18	19	20
S						-	4X	/			-											*

Seal material

16	NBR seals	N
	FKM seals	v
	Observe compatibility of seals with hydraulic fluid used. (Other seals upon request)	

Corrosion resistance

17	None	no code
	Improved corrosion protection (240 h salt spray test according to EN ISO 9227)	J3
18	Standard	no code
	Pilot pressure p _{pilot} from channel X	SO168
	Control open spool with shaft sealing (between channel X–Y and Y–A)	SO286

Connection thread (versions with threaded connection "G" only)

19	Pipe thread "G" according to ISO 228-1	no code
	Pipe thread "UNF/UN" according to ANSI/ASME B 1.1	/12
20	Further details in the plain text	*

$^{1)}\;$ Version "SL" and sizes 20 and 32 only.

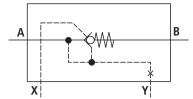
²⁾ Order example:

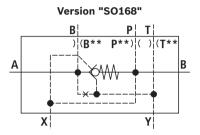
** = dimension in mm x 10 – e.g. orifice Ø1.2 mm in channel T = **"T12"**

Notice: Preferred types and standard units are contained in the EPS (standard price list).

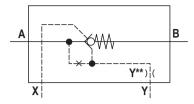
Symbols

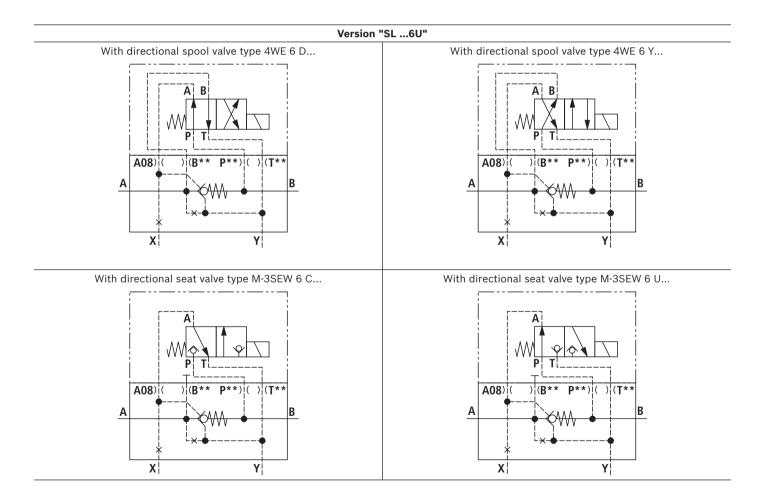






Version "SL" (external pilot oil return)





Function, section

The isolator valve type SV/SL is a pilot operated check valve for subplate mounting or threaded connection. It is used for the leakage-free blocking of one actuator port, also in case of longer standstill times.

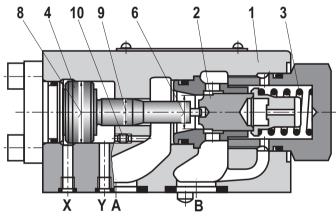
The valve basically consists of a housing (1), a seat poppet (2), a compression spring (3), a control spool (4) as well as of an optional pre-opening as ball seat valve (5).

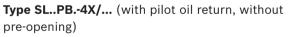
The seat valve can be flown through from A to B without external pilot pressure. In the opposite direction, the seat valve closes hydraulically tight.

Condition: $p_A > p_B$ + cracking pressure (compression spring).

A sufficiently high pilot pressure at port X moves the control spool (4) in the direction of the ball seat valve (5) (version "A") and pushes the seat poppet (2) out of its seat. This allows for a free flow in both directions (active keeping open).

In order to ensure that the seat valve actively opens, the pressure ratios on both sides of the control spool (4) are just as important as the area ratios at the control spool (4) or seat poppet (2).





ΥA

Χ

This results in the following available options for the types

• SV (large annulus area A_3 (8) connected with p_A) or

▶ SL (small annulus area **A**₄ (9))

as well as for the versions with pre-opening "A" and without pre-opening "B".

Version "A" (with pre-opening)

This valve is provided with an additional pre-opening. By pressurization at the X port, the control spool (4) is moved to the right. As a result, the ball (5) is pushed off the seat first and the seat poppet (2) afterwards.

IF Notices:

- Version "A":
 - The two-stage set-up with an increased control open ratio means even low pilot pressure can be unloaded securely.
 - Avoidance of switching shocks due to dampened decompression of the pressure volume on the actuator side.
- ► Version "B":
 - In case of valves without pre-opening, the included pressure volume may be unloaded suddenly. Resulting switching shocks may lead to premature wear on installed components, as well as noise formation.

The modification of type SV to type SL is possible by exchange of plugs (10) and (11). One of the both plugs must always be installed.

NG	Plug (10)	Plug (11)
10	M3	M6
20	M4	M6
32	M4	M6

6 Area **A**₁ (seat poppet)

7 Area A₂ (ball)

8 Area A₃ (control spool)

9 Area A₄ (control spool)

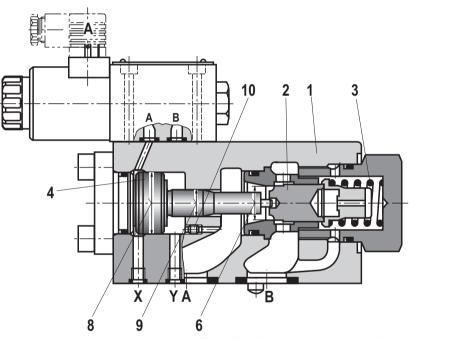
Type SV 10 PA.-4X/... (without pilot oil return, with pre-opening)

Function, section: version "6U" (with built-on directional valve)

At direct operated, pilot operated check valves type SL with built-on directional valve, the control spool (4) may be controlled directly via the directional valve to open the seat poppet (2) against the system pressure, i.e. the blocking direction.

IF Notice:

When ordering the directional valve, please observe the different position of port A at versions "P" and "G" (porting pattern rotated by 180° at version "G", see pages 13 and 14).



6 Area A_1 (seat poppet)

- 8 Area A_3 (control spool)
- 9 Area A₄ (control spool)

Type SL..PB.-4X/6U... (with pilot oil return, without pre-opening)

Technical data

(for applications outside these values, please consult us!)

general								
Sizes		NG	a 10 20 32					
Weight	 Subplate mounting 	kg	1.8	4.7	7.8			
	Threaded connection	kg	2.1	5.4	10			
Installation	position		any					
Ambient ter	nperature range	°C	°C -30 +80 (NBR seals) -20 +80 (FKM seals)					
MTTFd value	es according to EN ISO 13849	Years	150 (for further details, see data sheet 08012)					
Maximum st	orage time	Months	12 (if the storage conditions are observed; refer to the operating instructions 07600-B)					

hydraulic								
Maximum operating p	pressure	bar	ar 315					
Maximum flow		l/min	n see characteristic curves on page 8 and 9					
Pilot pressure		bar	5 315					
Hydraulic fluid			see table below					
Hydraulic fluid tempe	rature range	°C	-30 +80 (NBR seals)					
			-20 +80 (FKM seals)					
Viscosity range		mm²/s	3 2.8 500					
	degree of contamination of the ness class according to ISO 4406 (c)		Class 20/18/15 ¹⁾					
Direction of flow			free from A \rightarrow B, from B \rightarrow A by opening					
Pilot volume	► Port X	cm ³	2.5	10.8	19.27			
	Port Y (version "L" only)	cm ³	2.0	9.6	17.5			
Control areas	► Area A 1	cm ²	1.33	3.46	5.72			
(areas according to	► Area A ₂	cm ²	0.33	0.7	1.33			
sectional drawing	► Area A ₃	cm ²	3.8	10.17	16.61			
on pages 5 and 6)	► Area A 4	cm ²	0.79	1.13	1.54			

Hydraulic fluid		Classification	Suitable sealing materials	Standards	Data sheet	
Mineral oils		HL, HLP, HLPD, HVLP, HVLPD	NBR, FKM	DIN 51524	90220	
Bio-degradable	Insoluble in water	HETG ²⁾	FKM	100 15290		
		HEES ²⁾	FKM	ISO 15380	90221	
	► Soluble in water	HEPG ²⁾	FKM	ISO 15380	7	
Flame-resistant	► Water-free	HFDU (glycol base)	FKM	100 10000	90222	
		HFDU (ester base) ²⁾	FKM	ISO 12922		
	 Containing water 	HFC (Fuchs Hydrotherm 46M, Petrofer Ultra Safe 620) ²⁾	NBR	ISO 12922	90223	

Important information on hydraulic fluids:

► For further information and data on the use of other hydraulic fluids, please refer to the data sheets above or contact us.

- There may be limitations regarding the technical valve data (temperature, pressure range, life cycle, maintenance intervals, etc.).
- The ignition temperature of the hydraulic fluid used must be 50 K higher than the maximum surface temperature.

 The cleanliness classes specified for the components must be adhered to in hydraulic systems. Effective filtration prevents faults and simultaneously increases the life cycle of the components.

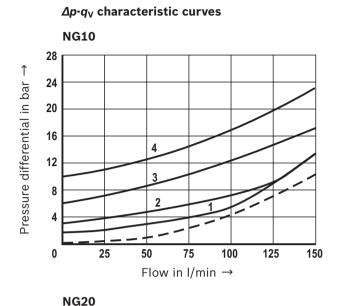
Available filters can be found at www.boschrexroth.com/filter.

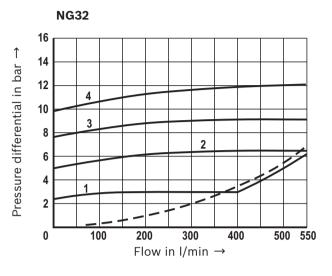
Flame-resistant – containing water:

- Maximum pressure differential 210 bar, otherwise, increased cavitation erosion
- Life cycle as compared to operation with mineral oil HL, HLP 30 \dots 100%
- Maximum hydraulic fluid temperature 60 °C
- Bio-degradable and flame-resistant: If this hydraulic fluid is used, small amounts of dissolved zinc may get into the hydraulic system.

 Not recommended for corrosion-protected version "J3" (contains zinc)

Characteristic curves: subplate mounting (measured with HLP46, **9**_{oil} = 40 ±5 °C)





Cracking pressure in bar

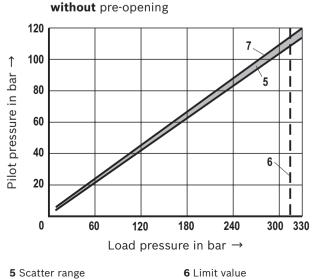
	NG10	NG20	NG32
1	1.5	2.5	2.5
2	3	5	5
3	6	7.5	8
4	10	10	10
	-		-

A → B

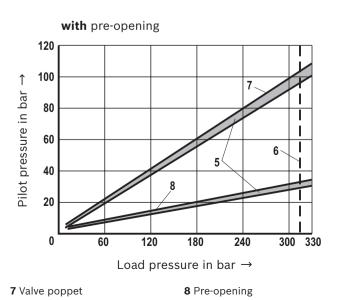
```
.____
B → A
```

20 Î 17,5 Pressure differential in bar 15 4 12,5 10 3 7,5 2 5 1 2,5 0 50 150 200 250 300 350 100 Flow in I/min \rightarrow





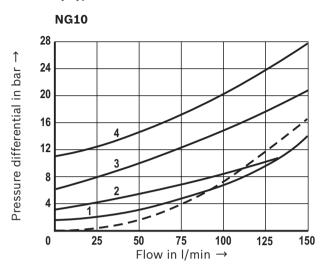


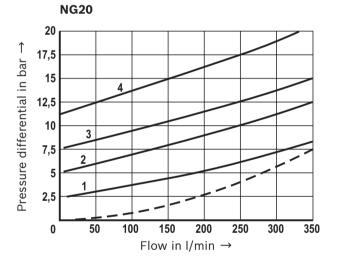


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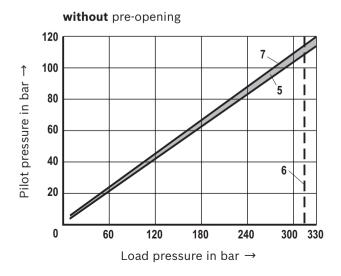
Characteristic curves: threaded connection (measured with HLP46, **9**_{oil} = 40 ±5 °C)

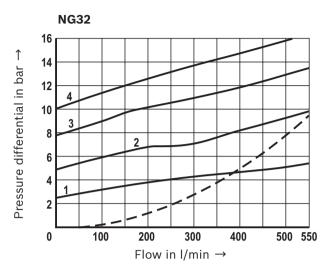
 Δp - q_V characteristic curves





Pilot pressure/load pressure characteristic curves



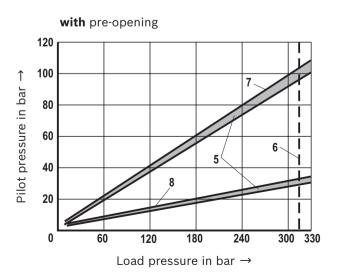


Cracking pressure in bar

	NG10	NG20	NG32
1	1.5	2.5	2.5
2	3	5	5
3	6	7.5	8
4	10	10	10

 $A \rightarrow B$

._____ B → A



Calculation of the pilot pressure p_{pilot} depending on p_A and p_B

Version "A" (with pre-opening)

Balance of forces:

- ► Detailed formula $\mathbf{p}_{A} \cdot \mathbf{A}_{1} + \mathbf{p}_{St} \cdot \mathbf{A}_{3} - \mathbf{p}_{B} \cdot \mathbf{A}_{2} - \mathbf{p}_{F} \cdot \mathbf{A}_{1} - \mathbf{p}_{A} \cdot \mathbf{A}_{4} - \mathbf{p}_{A}^{*} \cdot (\mathbf{A}_{3} - \mathbf{A}_{4}) = 0$
- ► Simplified formula (assumption: **p**_A = 0)

$$\boldsymbol{p}_{St} \approx \frac{1}{3} \cdot \boldsymbol{p}_{F} + \frac{1}{13} \cdot \boldsymbol{p}_{B}$$

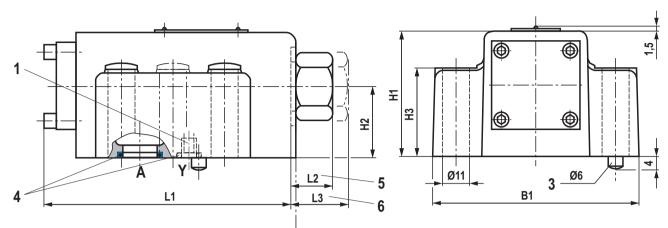
Version "B" (without pre-opening)

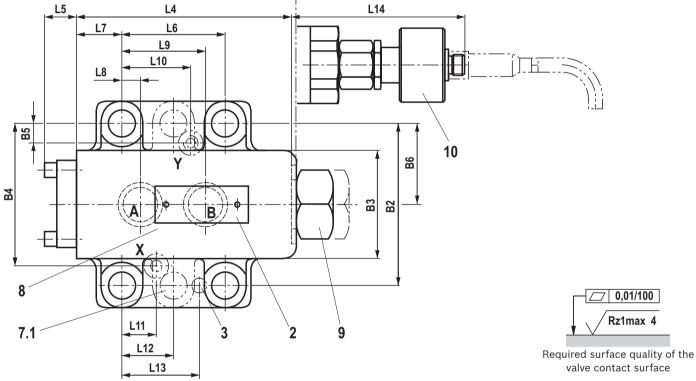
- Balance of forces: ► Detailed formula
- $\boldsymbol{p}_{A} \cdot \boldsymbol{A}_{1} + \boldsymbol{p}_{St} \cdot \boldsymbol{A}_{3} \boldsymbol{p}_{B} \cdot \boldsymbol{A}_{1} \boldsymbol{p}_{F} \cdot \boldsymbol{A}_{1} \boldsymbol{p}_{A} \cdot \boldsymbol{A}_{4} \boldsymbol{p}_{A}^{*} \cdot (\boldsymbol{A}_{3} \boldsymbol{A}_{4}) = 0$
- Simplified formula (assumption: $p_A = 0$)

$$\boldsymbol{p}_{St} \approx \frac{1}{3} \cdot \boldsymbol{p}_{F} + \frac{1}{3} \cdot \boldsymbol{p}_{B}$$

- \boldsymbol{p}_{A}^{*} Depending on the type (for type SL: $\boldsymbol{p}_{A}^{*} = 0$)
- **p**_{St} Pilot pressure
- **p**_A Working pressure in A
- **p**_B Working pressure in B
- **p**_F Cracking pressure (spring)
- $A_1 A_4$ For areas, see sectional drawing on page 5; Control area ratios, see page 7

Dimensions: subplate mounting (dimensions in mm)





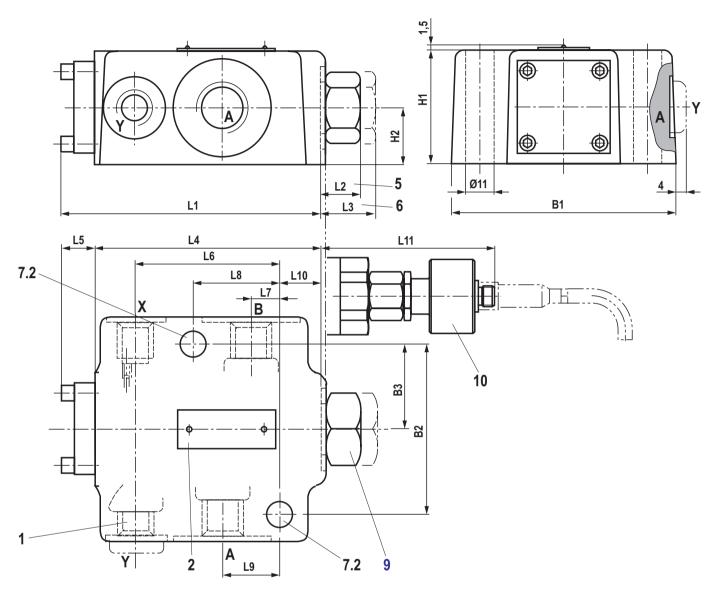
Туре	NG	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14
	10	100.8	15.5	15.5	87.8	13	42.9	18.5	7.2	35.8	-	21.5	-	31.8	105
SV	20	135	17.7	47.7	117	18	60.3	27.5	11.1	49.2	-	20.6	-	44.5	96.5
	32	156.1	36.1	46.1	134	22.1	84.2	39	16.7	67.5	-	24.6	42.1	62.7	117
	10	100.8	15.5	15.5	87.8	13	42.9	18.5	7.2	35.8	21.5	21.5	-	31.8	105
SL	20	135	17.7	47.7	117	18	60.3	27.5	11.1	49.2	39.5	20.6	-	44.5	96.5
	32	156.1	36.1	46.1	134	22.1	84.2	39	16.7	67.5	59.5	24.6	42.1	62.7	117

Туре	NG	B1	B2	B3	B4	B5	H1	H2	H3	B6
sv	10	84	66.7	44	58.8	-	51	29	36	33.3
	20	100	79.4	67	73	-	81	45	55	39.7
	32	118	96.8	75	92.8	-	85	42.5	70	48.4
	10	84	66.7	44	58.8	7.9	51	29	36	33.3
SL	20	100	79.4	67	73	6.4	81	45	55	39.7
	32	118	96.8	75	92.8	3.8	85	42.5	70	48.4

For **item explanations, valve mounting screws** and **subplates** see page 15.

Dimensions: threaded connection

(dimensions in mm)



Connections

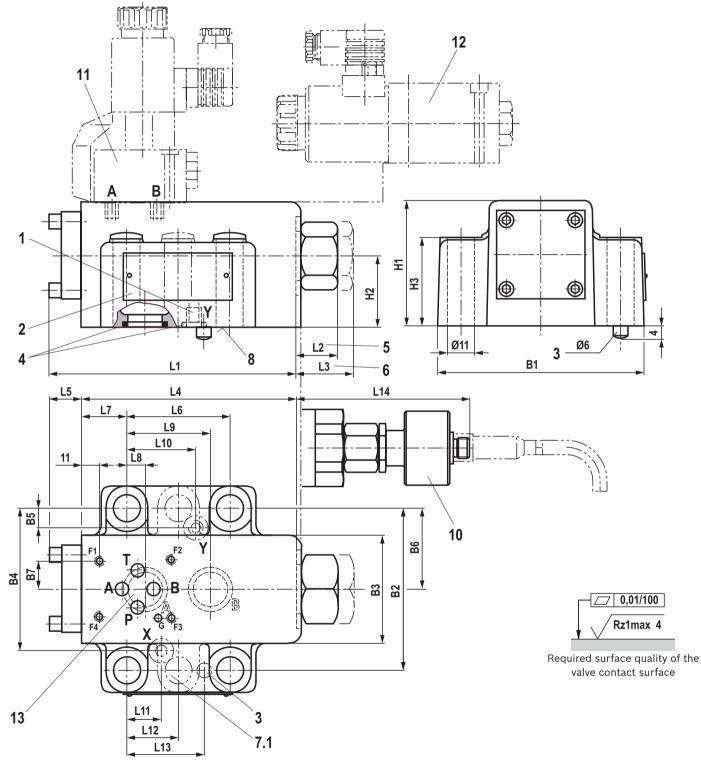
NG		А, В	Х, Ү			
	"G"	"UNF/UN"	"G"	"UNF/UN"		
10	G1/2	3/4-16 UNF				
20	G1	1 5/16-12 UN	G1/4	7/16-20 UNF		
32	G1 1/2	1 7/8-12 UN				

Туре	NG	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	B1	B2	B3	H1	H2
	10	100.8	15.5	15.5	87.8	13	56.5	10.5	33.5	22.5	17.3	105	87	66.7	33.4	44	22
sv	20	133	17.7	47.7	115	18	74.5	17	50.5	36	27	96.5	105	79.4	39.7	68	34
	32	156.1	35.7	45.7	134	22.1	101	24	84	49	18	117	130	96.8	48.4	85	42.5
	10	100.8	15.5	15.5	87.8	13	56.5	10.5	33.5	22.5	17.3	105	87	66.7	33.4	44	22
SL	20	133	17.7	47.7	115	18	74.5	17	50.5	36	27	96.5	105	79.4	39.7	68	34
	32	156.1	35.7	45.7	134	22.1	101	24	84	49	18	117	130	96.8	48.4	85	42.5

For **item explanations, valve mounting screws** and **connection adapters** see page 15.

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Dimensions: version "6U", subplate mounting (dimensions in mm)



NG	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12
20	135	17.7	47.7	117	18	60.3	27.5	11.1	49.2	39.7	20.6	-
32	156.1	36.1	46.1	134	22.1	84.2	39	16.7	67.5	-	24.6	42.1
NG	L13	L14	B1	B2	B3	B4	B5	B6	B7	H1	H2	H3

73

92.8

6.4

_

39.7

48.4

11

11

81

85

45

55

20

32

44.5

62.7

96.5

117

100

118

79.4

96.8

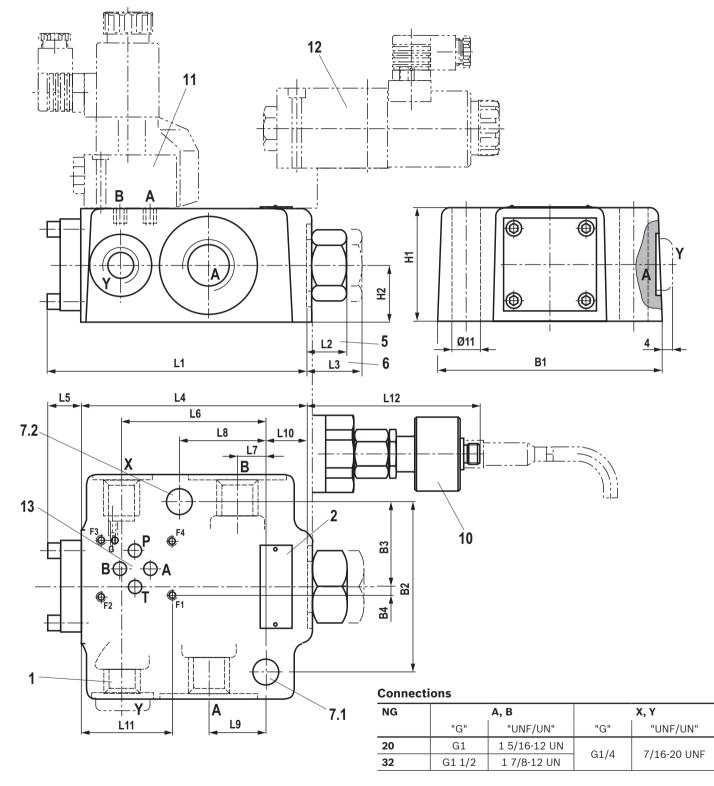
61

75

For item explanations, valve mounting screws and subplates see page 15.

42.5	70	
		RE 21468, edition: 2018-06, Huade Hydraulic

Dimensions: version "6U", threaded connection (dimensions in mm)



NG	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	B1	B2	B3	B4	H1	H2
20	133	17.7	47.7	115	18	74.5	17	50.5	36	27	53	96.5	105	79.4	39.7	8.25	68	34
32	156.1	35.7	45.7	134	22.1	101	24	84	49	18	59	117	130	96.8	48.4	3.25	85	42.5

For item explanations, valve mounting screws and connection adapters see page 15.

Dimensions

- 1 Port Y at version "SL" (closed at version "SV")
- 2 Name plate
- 3 Locking pin
- 4 Identical seal rings for ports
 - ► A and B
 - X and Y
- 5 Valve with cracking pressure version "1" and "2" (dimension L2)
- 6 Valve with cracking pressure version "3" and "4" (dimension L3)
- **7.1** 6 valve mounting bores at NG32
- 7.2 2 valve mounting bores
 - 8 Porting pattern according to ISO 5781
- 9 Version without position switch Tightening torque *M*_A = 40 Nm (NG10), screwed in - mediumstrength thread locker; Tightening torque *M*_A = 70 Nm (NG20 and 30), screwed in - medium-strength thread locker;
- **10** Version with position switch "QMG24" (circuitry see page 16)
- 11 Directional seat valve type M-3SEW 6 ... (data sheet 22058)
- **12** Directional spool valve type 4WE 6 ... (data sheet 23178)
- **13** Porting pattern according to ISO 4401–03–02–0–05

Subplates (separate order) with porting pattern according to ISO 5781-06-07-0-00 (NG10), ISO 5781-08-10-0-00 (NG20), ISO 5781-10-13-0-00 (NG32) see data sheet 45100.

Valve mounting screws (separate order) ► NG10

- 4 x ISO 4762 M10 x 50 10.9
- ▶ NG20
- 4 x ISO 4762 M10 x 70 10.9 ▶ NG32
- 6 x ISO 4762 M10 x 85 10.9

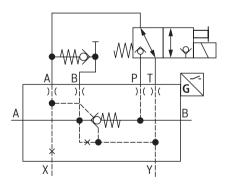
(with friction coefficient μ_{total} = 0.14); Tightening torque M_{A} = 75 Nm ± 10% (please adjust in case of changed surfaces)

Connection adapter / reducing pieces

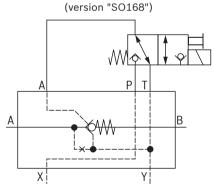
Material number	Male thread	Internal thread		e order)
			NBR	FKM
R900173685	G1	G3/4	R900012475	R900012509
R900173689	G1 1/2	G1 1/4	R900012477	R900012511

Circuit examples

Function: "load locking"; inlet side unloading



Function: unlocking with external pilot pressure

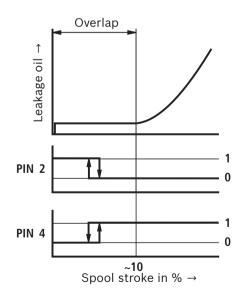


Inductive position switch type QM: electrical connection

The electric connection is realized via a 4-pole mating connector (separate order, see page 17) with connection thread M12 x 1.

Connection voltage:	24 V +30%/-15%, direct voltage				
Admissible residual ripple:	≤ 10 %				
Load capacity:	maximum 400 mA				
Switching outputs:	PNP transistor outputs, load between switching outputs and GND				
Pinout:	1 +24 V				
4 3	2 Switching output: 400 mA				
$\langle 0 0 \rangle$	3 0 V, GND				
	4 Switching output: 400 mA				

Inductive position switch type QM: switching logics

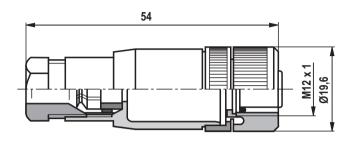


Mating connectors

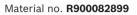
(dimensions in mm)

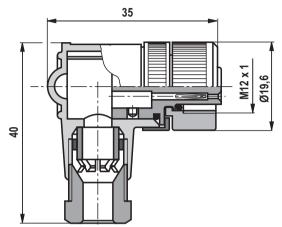
Mating connector suitable for K24 4-pole, M12 x 1 with screw connection, cable gland Pg 9.

Material no. **R900031155**



Mating connector suitable for K24 4-pole, M12 x 1 with screw connection, cable gland Pg 9, angled. Housing can be rotated by 4 x 90° in relation to the contact insert.

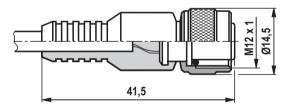




Mating connector suitable for K24-3m 4-pole, M12 x 1 with potted-in PVC cable, 3 m long.

Line cross-section:	4 x	0.34 mm ²
Core marking:	1	brown
	2	white
	3	blue
	4	black

Material no. R900064381



For further information refer to data sheet 08006.