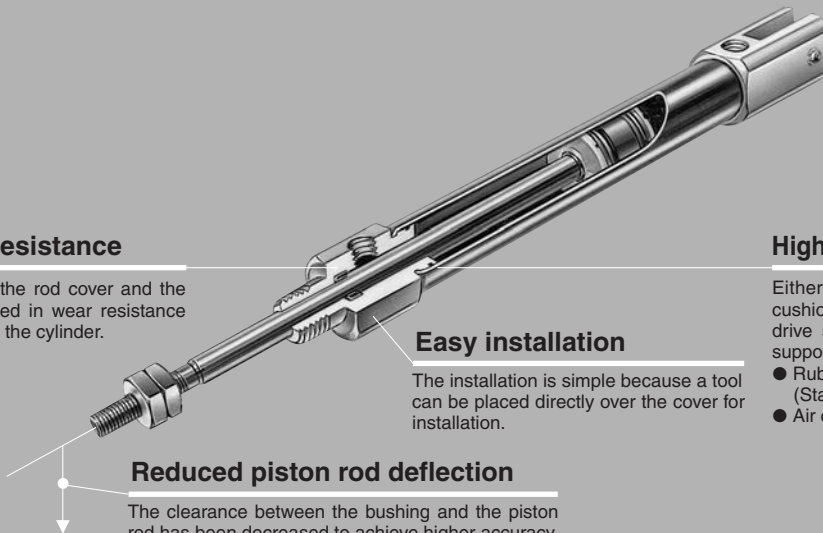


# Air Cylinder

## Series CJ2

ø6, ø10, ø16



### Improved wear resistance

The bearing portions of the rod cover and the clevis have been improved in wear resistance to ensure the longevity of the cylinder.

### Easy installation

The installation is simple because a tool can be placed directly over the cover for installation.

### Reduced piston rod deflection

The clearance between the bushing and the piston rod has been decreased to achieve higher accuracy, thus decreasing the deflection of the piston rod.

### High speed actuation possible

Either the rubber bumper or the air cushion can be selected according to the drive speed conditions. Therefore, it can support high speed drives.

- Rubber bumper.....50 to 750 mm/s (Standard equipment)
- Air cushion.....50 to 1000 mm/s

### Series Variations

| Series   | Action        | Rod  | Basic | Standard variations |                  |              |                          | Bore size (mm) | Page |
|--|---------------|--|-------|---------------------|------------------|--------------|--------------------------|----------------|------|
|  |               |  |       | Built-in magnet     | With air cushion | Clean series | Copper and fluorine-free |                |      |
| <b>Standard</b><br><i>Series CJ2</i><br>                         | Double acting | Single rod                                 | ●     | ●                   | ●                | ●            | 6                        | 42             |      |
|  |               | Double rod                                 | ●     | ●                   | ●                | ●            |                          | 52             |      |
|  | Single acting | Single rod, Spring return/ Spring extend   | ●     | ●                   |                  |              | 10                       | 60             |      |
| <b>Non-rotating Rod</b><br><i>Series CJ2K</i><br>                | Double acting | Single rod                                 | ●     | ●                   |                  |              | 16                       | 68             |      |
|  | Single acting | Single rod, (Spring return/ Spring extend) | ●     | ●                   |                  |              |                          | 73             |      |
| <b>Built-in Speed Controller</b><br><i>Series CJ2Z</i><br>       | Double acting | Single rod                                 | ●     | ●                   |                  |              | 10                       | 80             |      |
|  |               | Double rod                                 | ●     | ●                   |                  |              |                          | 85             |      |
| <b>Low Friction</b><br><i>Series CJ2Q</i><br>                    | Double acting | Single rod                                 | ●     | ●                   |                  |              | 16                       | 90             |      |
| <b>Direct Mount</b><br><i>Series CJ2R</i><br>                    | Double acting | Single rod                                 | ●     | ●                   | ●                |              | 10                       | 94             |      |
|  | Single acting | Single rod, (Spring return/ Spring extend) | ●     | ●                   |                  |              |                          | 98             |      |
| <b>Direct Mount, Non-Rotating Rod</b><br><i>Series CJ2RK</i><br> | Double acting | Single rod                                 | ●     | ●                   |                  |              | 16                       | 102            |      |
|  | Single acting | Single rod, (Spring return/ Spring extend) | ●     | ●                   |                  |              |                          | 106            |      |
| <b>End lock cylinder</b><br><i>Series CBJ2</i><br>               | Double acting | Single rod                                 | ●     | ●                   |                  |              | 16                       | 110            |      |

**Low-speed cylinder**  
*Series CJ2X*

Refer to Best Pneumatics No. 3.

- CJ1
- CJP
- CJ2**
- CM2
- CG1
- MB
- MB1
- CA2
- CS1
- CS2

- D-□
- X□
- Individual -X□
- Technical data

# Combinations of Standard Products and Made

## Series CJ2

|  |
|--|
| ● : Standard                                   |
| ◎ : Made to Order specifications               |
| ○ : Special product (Contact SMC for details.) |
| — : Not available                              |

| Symbol          | Specification  | Applicable bore size | CJ2 (Standard) |                  |                            |                            | CJ2K (Non-rotating) |                            |                            |
|-----------------|--|----------------------|----------------|------------------|----------------------------|----------------------------|---------------------|----------------------------|----------------------------|
|                 |  |                      | Double acting  |                  | Single acting              |                            | Double acting       | Single acting              |                            |
|                 |  |                      | Single rod     | Double rod       | Single rod (spring return) | Single rod (spring extend) | Single rod          | Single rod (spring return) | Single rod (spring extend) |
|                 |  |                      | ø6 to 16       |                  |                            |                            | ø10, ø16            |                            |                            |
| <b>Standard</b> | <b>Standard</b>  | ø6 to ø16            | ●              | ●                | ●                          | ●                          | ●                   | ●                          | ●                          |
| <b>D</b>        | <b>Built-in magnet</b>   |                      | ●              | ●                | ●                          | ●                          | ●                   | ●                          | ●                          |
| <b>CJ2□-□A</b>  | <b>Air cushion</b>   | ø10, ø16             | ●              | ●                | —                          | —                          | —                   | —                          | —                          |
| <b>10-, 11-</b> | <b>Clean series <sup>(4)</sup></b>   | ø6 to ø16            | ●              | ● <sup>(3)</sup> | ○                          | ○                          | —                   | —                          | —                          |
| <b>20-</b>      | <b>Copper and Fluorine-free <sup>(5)</sup></b>                                 |                      | ●              | ●                | ●                          | ●                          | ●                   | ●                          | ●                          |
| <b>XB6</b>      | <b>Heat-resistant cylinder (–10 to 150 °C) <sup>(6)(7)</sup></b>               | ø6 to ø16            | ◎              | ◎                | ○                          | ○                          | ○                   | ○                          | ○                          |
| <b>XB7</b>      | <b>Cold-resistant cylinder <sup>(6)(7)</sup></b>                               |                      | ◎              | ◎                | ○                          | ○                          | ○                   | ○                          | ○                          |
| <b>XB9</b>      | <b>Low-speed cylinder (10 to 50 mm/s) <sup>(7)</sup></b>                       |                      | ◎              | —                | —                          | —                          | —                   | —                          | —                          |
| <b>XB13</b>     | <b>Low-speed cylinder (5 to 50 mm/s) <sup>(7)</sup></b>                        |                      | ◎              | —                | —                          | —                          | —                   | —                          | —                          |
| <b>XC3</b>      | <b>Special port position <sup>(5)(7)</sup></b>                                 | ø10, ø16             | ◎              | ○                | —                          | —                          | ◎                   | —                          | —                          |
| <b>XC8</b>      | <b>Adjustable stroke cylinder/Adjustable retraction type <sup>(5)(7)</sup></b> |                      | ◎              | —                | ○                          | ○                          | ○                   | ○                          | ○                          |
| <b>XC9</b>      | <b>Adjustable stroke cylinder/Adjustable extension type <sup>(5)(7)</sup></b>  |                      | ◎              | —                | ○                          | —                          | ○                   | ○                          | —                          |
| <b>XC10</b>     | <b>Dual stroke cylinder/Double rod type <sup>(7)</sup></b>                     |                      | ◎              | —                | ○                          | ○                          | ◎                   | ○                          | ○                          |
| <b>XC11</b>     | <b>Dual stroke cylinder/Single rod type <sup>(7)</sup></b>                     |                      | ◎              | —                | —                          | —                          | ○                   | —                          | —                          |
| <b>XC22</b>     | <b>Fluororubber seal <sup>(7)</sup></b>  | ø6 to ø16            | ◎              | ◎                | ◎                          | ◎                          | ◎                   | ○                          | ○                          |
| <b>XC51</b>     | <b>With hose nipple</b>  |                      | ◎              | ◎                | ◎                          | ◎                          | ◎                   | ◎                          | ◎                          |
| <b>X339</b>     | <b>Same as CJ1 mounting dimensions</b>   | ø10, ø16             | —              | ◎ <sup>(1)</sup> | —                          | ◎ <sup>(2)</sup>           | —                   | —                          | ◎ <sup>(2)</sup>           |
| <b>X773</b>     | <b>Short mounting pitch</b>  | ø6                   | —              | —                | ◎                          | —                          | —                   | —                          | —                          |

- Note 1) ø10 foot style only.  
 Note 2) ø 10 and ø16 double clevis style.  
 Note 3) ø 10 and ø16 only.  
 Note 4) Mounting style: Not compatible with the clevis style. A switch is available in the band mounting style only.  
 Note 5) A switch is available in the band mounting style only.  
 Note 6) Not compatible with cylinders with a switch.  
 Note 7) Not compatible with cylinders with a air cushion.  
 Note 8) Available only for locking at head end.  
 Note 9) Refer to Best Pneumatics No. 3 for low-speed cylinders.  
 Note 10) Available only for locking on rod side.

# to Order Specifications

Series **CJ2**

|  | CJ2Z<br>(Built-in speed controller) |            | CJ2Q<br>(Low friction) | CJ2R<br>(Direct mount) |                               |                               | CJ2RK<br>(Direct mount, Non-rotating) |                               |                               | CBJ2<br>(With end lock) | CJ2X<br>Low-speed cylinder <sup>(9)</sup> |
|--|-------------------------------------|------------|------------------------|------------------------|-------------------------------|-------------------------------|---------------------------------------|-------------------------------|-------------------------------|-------------------------|---|
|  | Double acting                       |            | Double acting          | Double acting          | Single acting                 |                               | Double acting                         | Single acting                 |                               | Double acting           | Double acting                             |
|  | Single rod                          | Double rod | Single rod             | Single rod             | Single rod<br>(spring return) | Single rod<br>(spring extend) | Single rod                            | Single rod<br>(spring return) | Single rod<br>(spring extend) | Single rod              | Single rod                                |
|  | ø10, ø16                            |            |                        |                        |                               |                               |                                       |                               |                               | ø16                     | ø10, ø16                                  |
|  | ●                                   | ●          | ●                      | ●                      | ●                             | ●                             | ●                                     | ●                             | ●                             | ●                       | ●   |
|  | ●                                   | ●          | ●                      | ●                      | ●                             | ●                             | ●                                     | ●                             | ●                             | ●                       | ●   |
|  | —                                   | —          | —                      | ○                      | —                             | —                             | —                                     | —                             | —                             | —                       | —   |
|  | —                                   | —          | —                      | ●                      | ○                             | ○                             | —                                     | —                             | —                             | ○ <sup>(8)</sup>        | —   |
|  | ●                                   | ●          | —                      | ●                      | ●                             | ●                             | ●                                     | ●                             | ●                             | ○                       | —   |
|  | ○                                   | ○          | —                      | ○                      | ○                             | ○                             | ○                                     | ○                             | ○                             | ○                       | —   |
|  | ○                                   | ○          | —                      | ○                      | ○                             | ○                             | ○                                     | ○                             | ○                             | —                       | —   |
|  | —                                   | —          | —                      | —                      | —                             | —                             | —                                     | —                             | —                             | ○                       | —   |
|  | —                                   | —          | —                      | —                      | —                             | —                             | —                                     | —                             | —                             | —                       | —   |
|  | —                                   | —          | ○                      | ○                      | —                             | —                             | ○                                     | —                             | —                             | ○                       | ○   |
|  | ○                                   | —          | —                      | ○                      | ○                             | ○                             | ○                                     | ○                             | ○                             | —                       | —   |
|  | —                                   | —          | ○                      | ○                      | ○                             | —                             | ○                                     | ○                             | —                             | ○ <sup>(10)</sup>       | —   |
|  | ○                                   | —          | ○                      | ○                      | ○                             | ○                             | ○                                     | ○                             | ○                             | ○                       | —   |
|  | —                                   | —          | —                      | ○                      | —                             | —                             | ○                                     | —                             | —                             | ○ <sup>(10)</sup>       | —   |
|  | ○                                   | ○          | —                      | ⊙                      | ○                             | ○                             | ○                                     | ○                             | ○                             | ○                       | —   |
|  | ⊙                                   | ⊙          | ⊙                      | ⊙                      | ⊙                             | ⊙                             | ⊙                                     | ⊙                             | ⊙                             | —                       | —   |
|  | —                                   | —          | —                      | —                      | —                             | —                             | —                                     | —                             | —                             | —                       | —   |
|  | —                                   | —          | —                      | —                      | —                             | —                             | —                                     | —                             | —                             | —                       | —   |

CJ1

CJP

**CJ2**

CM2

CG1

MB

MB1

CA2

CS1

CS2

D-□

-X□

Individual  
-X□

Technical  
data

# Air Cylinder: Standard Type Double Acting, Single Rod Series CJ2

ø6, ø10, ø16

## How to Order

**Bore size**

|    |       |
|----|-------|
| 6  | 6 mm  |
| 10 | 10 mm |
| 16 | 16 mm |

**Mounting style**

|   |                                 |
|---|---------------------------------|
| B | Basic style                     |
| L | Axial foot style                |
| F | Rod side flange style           |
| D | Double clevis style (Except ø6) |

**Cylinder standard stroke (mm)**  
Refer to the standard stroke table on page 43.

**Cushion**

|     |                         |
|-----|-------------------------|
| Nil | Rubber bumper           |
| A   | Air cushion (Except ø6) |


**Built-in Magnet Cylinder Model**  
Suffix the symbol "-A" (Rail mounting style) or "-B" (Band mounting style) to the end of part number for cylinder with auto switch.

|         |                     |              |
|---------|---------------------|--------------|
| Example | Rail mounting style | CDJ2B10-45-A |
|         | Band mounting style | CDJ2B16-60-B |

\* For rail mounting style, screws and nuts for 2 pcs switches come with the rail.  
\* Refer to page 123 for switch mounting brackets.

**With auto switch**

**Band mounting style**



**Head cover port location**

| Bore size (mm) | ø6    | ø10, ø16              |
|----------------|-------|-----------------------|
| Symbol         | —     | Perpendicular to axis |
| Nil            | —     | Perpendicular to axis |
| R              | Axial | Axial                 |

\* For configuration, refer to page 43.  
\* Double clevis is only available for being perpendicular to axis.

**Auto switch**

\* For the applicable auto switch model, refer to the table below.  
\* If a built-in magnet cylinder without an auto switch is required, refer to the model of built-in magnet cylinder.

|     |          |
|-----|----------|
| Nil | 2 pcs.   |
| S   | 1 pc.    |
| n   | "n" pcs. |

**Made to Order**  
Refer to page 43 for details.

**Number of auto switches**

**Example Part Numbers:**  
CJ2 L 16 - 60 A [ ] - [ ]  
CDJ2 L 16 - 60 A [ ] - M9BW [ ] - [ ]

### Applicable Auto Switch/Refer to pages 1263 to 1371 for further information on auto switches.

| Type               | Special function                           | Electrical entry | Indicator light | Wiring (Output)         | Load voltage |           | Auto switch model            |                          |              | Lead wire length (m) |       |         |       |          | Pre-wired connector | Applicable load |            |            |            |     |   |
|--------------------|--|------------------|-----------------|-------------------------|--------------|-----------|------------------------------|--------------------------|--------------|----------------------|-------|---------|-------|----------|---------------------|-----------------|------------|------------|------------|-----|---|
|                    |  |                  |                 |                         | DC           | AC        | Band mounting (ø6, ø10, ø16) | Rail mounting (ø10, ø16) |              | 0.5 (Nil)            | 1 (M) | 3 (L)   | 5 (Z) | None (N) |                     |                 |            |            |            |     |   |
|                    |  |                  |                 |                         |              |           |                              | Perpendicular            | In-line      |                      |       |         |       |          |                     |                 |            |            |            |     |   |
| Solid state switch | —  | Grommet          | No              | 3-wire (NPN)            | 5 V, 12 V    | —         | M9N                          | —                        | —            | ●                    | ●     | ●       | ○     | —        | ○                   | IC circuit      | Relay, PLC |            |            |     |   |
|                    |  |                  |                 | 3-wire (PNP)            |              |           | —                            | F7NV                     | F79          | ●                    | —     | ●       | ○     | —        | ○                   |                 |            |            |            |     |   |
|                    |  |                  |                 | 2-wire                  |              |           | —                            | F7PV                     | F7P          | ●                    | —     | ●       | ○     | —        | ○                   |                 |            |            |            |     |   |
|                    |  | Connector        |                 | Yes                     |              |           | 2-wire                       | 12 V                     | —            | —                    | ●     | ●       | ●     | ○        | —                   |                 |            | ○          |            |     |   |
|                    |  |                  |                 |                         |              |           | 3-wire (NPN)                 | 24V                      | 5 V, 12 V    | —                    | —     | —       | —     | —        | —                   |                 |            | —          | —          |     |   |
|                    |  |                  |                 |                         |              |           | 3-wire (PNP)                 |                          |              |                      |       |         |       |          |                     |                 |            |            |            | M9B | — |
|                    | 2-wire                                     | 12 V             | —               | F7BV                    | J79          | ●         | —                            |                          |              |                      |       |         |       |          |                     | ●               | ○          |            |            | —   | ○ |
|                    | Diagnostic indication (2-color indication) | Grommet          | No              | Yes                     | 3-wire (NPN) | 5 V, 12 V | —                            | M9NW                     | —            | —                    | ●     | ●       | ●     | ○        | —                   | ○               | IC circuit | Relay, PLC |            |     |   |
|                    |  |                  |                 |                         | 3-wire (PNP) |           |                              | —                        | F7NWV        | F79W                 | ●     | —       | ●     | ○        | —                   | ○               |            |            |            |     |   |
|                    |  |                  |                 |                         | 2-wire       |           |                              | 12 V                     | —            | —                    | ●     | —       | ●     | ○        | —                   | ○               |            |            |            |     |   |
| 4-wire (NPN)       |  |                  |                 |                         | 5 V, 12 V    |           |                              | —                        | —            | ●                    | —     | ●       | ○     | —        | ○                   |                 |            |            |            |     |   |
| Reed switch        | —  | Grommet          | Yes             | 3-wire (NPN equivalent) | —            | 5 V       | —                            | A96                      | —            | A76H                 | ●     | —       | ●     | —        | —                   | IC circuit      | —          |            |            |     |   |
|                    |  |                  |                 | 2-wire                  |              |           |                              | 24V                      | 12 V         | 100 V or less        | —     | A72     | A72H  | ●        | —                   |                 |            | ●          | —          | —   | — |
|                    |  |                  |                 |                         |              |           |                              |                          |              |                      | —     | A73     | A73H  | ●        | —                   |                 |            | ●          | ●          | —   | — |
|                    |  |                  |                 |                         |              |           |                              |                          |              |                      | —     | A93     | —     | ●        | —                   |                 |            | ●          | —          | —   | — |
|                    |  | Connector        |                 | No                      | Yes          | No        | 24V                          | 12 V                     | 24 V or less | A90                  | A80   | A80H    | ●     | —        | ●                   | —               | —          | IC circuit | Relay, PLC |     |   |
|                    |  |                  |                 |                         |              |           |                              |                          |              | —                    | C73C  | A73C    | —     | ●        | —                   | ●               | ●          |            |            | —   | — |
|                    |  |                  |                 |                         |              |           |                              |                          |              | —                    | C80C  | A80C    | —     | ●        | —                   | ●               | ●          |            |            | —   | — |
|                    |  |                  |                 |                         |              |           |                              |                          |              | —                    | —     | A79W ** | —     | ●        | —                   | ●               | —          |            |            | —   | — |

\* Lead wire length symbols: 0.5 m..... Nil (Example) M9NW  
1 m..... M (Example) M9NWM  
3 m..... L (Example) M9NWL  
5 m..... Z (Example) M9NWZ  
None..... N (Example) H7CN

\* Since there are other applicable auto switches than listed, refer to page 123 for details.  
\* For details about auto switches with pre-wired connector, refer to pages 1328 and 1329.  
\* Band mounting style is not available for D-A9□V/M9□V/M9□WV and D-M9□A(V)L types.  
\*\* "D-A79W" cannot be mounted on bore size ø10 cylinder with air cushion.

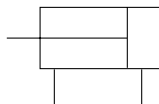
\* Solid state auto switches marked with "O" are produced upon receipt of order.  
\* D-A9□/M9□/M9□W/A7□□/A80□/F7□□/J7□□ auto switches are shipped together (not assembled). (However, when D-A9□/M9□/M9□W types are selected, only auto switch mounting brackets are assembled before being shipped.)  
\* When D-A9□(V)/M9□(V)/M9□W(V) types are mounted on a ø10 or ø16 rail, order auto switch mounting brackets separately. Refer to page 123 for details.

# Air Cylinder: Standard Type Double Acting, Single Rod *Series CJ2*



### JIS Symbol

Double acting, Single rod



### Head Cover Port Location

Either perpendicular to the cylinder axis or in-line with the cylinder axis is available for basic style. (ø6 is available only as in-line style.)



**Axial**



**Perpendicular**



### Made to Order Specifications

(For details, refer to pages 1373 to 1498.)

| Symbol | Specifications   |
|--------|--|
| —XA□   | Change of rod end shape  |
| —XB6   | Heat resistant cylinder (150°C) * Not available with switch & with air cushion |
| —XB7   | Cold resistant cylinder * Not available with switch & with air cushion         |
| —XB9   | Low speed cylinder (10 to 50 mm/s) * Not available with air cushion            |
| —XB13  | Low speed cylinder (5 to 50 mm/s) * Not available with air cushion             |
| —XC3   | Special port location * Not available with air cushion                         |
| —XC8   | Adjustable stroke cylinder/Adjustable extension type                           |
| —XC9   | Adjustable stroke cylinder/Adjustable retraction type                          |
| —XC10  | Dual stroke cylinder/Double rod type   |
| —XC11  | Dual stroke cylinder/Single rod type   |
| —XC22  | Fluororubber seals * Not available with air cushion                            |
| —XC51  | With hose nipple   |

### Specifications

| Bore size (mm)                       |  | 6   | 10                | 16                |
|--------------------------------------|--|---|-------------------|-------------------|
| <b>Action</b>                        |  | Double acting, Single rod   |                   |                   |
| <b>Fluid</b>                         |  | Air   |                   |                   |
| <b>Proof pressure</b>                |  | 1 MPa   |                   |                   |
| <b>Maximum operating pressure</b>    |  | 0.7 MPa   |                   |                   |
| <b>Minimum operating pressure</b>    | Rubber bumper                          | 0.12 MPa  | 0.06 MPa          |                   |
|                                      | Air cushion                            | —   | 0.1 MPa           |                   |
| <b>Ambient and fluid temperature</b> |  | Without auto switch: -10°C to 70°C, With auto switch: -10°C to 60°C * |                   |                   |
| <b>Cushion</b>                       |  | Rubber bumper/Air cushion   |                   |                   |
| <b>Lubrication</b>                   |  | Not required (Non-lube)   |                   |                   |
| <b>Stroke length tolerance</b>       |  | +1.0<br>0   |                   |                   |
| <b>Piston speed</b>                  | Rubber bumper                          | 50 to 750 mm/s  |                   |                   |
|                                      | Air cushion                            | 50 to 1000 mm/s   |                   |                   |
| <b>Allowable kinetic energy</b>      | Rubber bumper                          | 0.012J  | 0.035J            | 0.090J            |
|                                      | Air cushion (Effective cushion length) | —   | 0.07J<br>(9.4 mm) | 0.18J<br>(9.4 mm) |

\* No freezing

### Standard Stroke

(mm)

| Bore size | Standard stroke                             |
|-----------|---|
| <b>6</b>  | 15, 30, 45, 60                              |
| <b>10</b> | 15, 30, 45, 60, 75, 100, 125, 150           |
| <b>16</b> | 15, 30, 45, 60, 75, 100, 125, 150, 175, 200 |

\* Manufacture of intermediate strokes at 1 mm intervals is possible. (Spacers are not used.)

Refer to pages 117 to 123 for cylinders with auto switches.

- Minimum stroke for auto switch mounting
- Proper auto switch mounting position (detection at stroke end) and mounting height
- Operating range
- Switch mounting bracket part no.

**CJ1**

**CJP**

**CJ2**

**CM2**

**CG1**

**MB**

**MB1**

**CA2**

**CS1**

**CS2**

**D-□**

**-X□**

Individual  
**-X□**

Technical  
data

# Series CJ2

## Mounting Style and Accessory/For details, refer to page 51.

| Mounting           |                        | Basic style | Axial foot style | Rod side flange style | Double * clevis style |
|--------------------|------------------------|-------------|------------------|-----------------------|-----------------------|
| Standard equipment | Mounting nut           | ●           | ●                | ●                     | —                     |
|                    | Rod end nut            | ●           | ●                | ●                     | ●                     |
|                    | Clevis pin             | —           | —                | —                     | ●                     |
| Option             | Single knuckle joint   | ●           | ●                | ●                     | ●                     |
|                    | Double knuckle joint * | ●           | ●                | ●                     | ●                     |
|                    | T-bracket              | —           | —                | —                     | ●                     |

\* Pin and snap ring are shipped together with double clevis and double knuckle joint.

## Mounting Bracket Part No.

| Mounting bracket | Bore size (mm) |          |          |
|------------------|----------------|----------|----------|
|                  | 6              | 10       | 16       |
| Foot bracket     | CJ-L006B       | CJ-L010B | CJ-L016B |
| Flange bracket   | CJ-F006B       | CJ-F010B | CJ-F016B |
| T-bracket *      | —              | CJ-T010B | CJ-T016B |

\* T-bracket is used with double clevis (D).

## Mass (g)

| Bore size (mm)                           |                                  | 6  | 10 | 16   |
|--|----------------------------------|----|----|------|
| Basic mass *                             |                                  | 15 | 24 | 55   |
| Additional mass per each 15 mm of stroke |                                  | 2  | 4  | 6.5  |
| Mounting bracket mass                    | Axial foot style                 | 8  | 8  | 20   |
|  | Rod side flange style            | 5  | 5  | 15   |
|  | Double clevis style (With pin) * | —  | 4  | 10   |
| Accessory bracket                        | Single knuckle joint             | —  | 16 | 22   |
|  | Double knuckle joint (With pin)  | —  | 24 | 19.5 |
|  | T-bracket                        | —  | 32 | 50   |

\* Mounting nut and rod end nut are included in the basic mass.

\*\* Mounting nut is not attached to the double clevis style, so the mounting nut mass is already subtracted.

Calculation: (Example) **CJ2L10-45**

- Basic mass ..... 24 (ø10)
  - Additional mass ..... 4/15 stroke
  - Cylinder stroke ..... 45 stroke
  - Mounting bracket mass .. 8 (Axial foot style)
- $$24 + 4/15 \times 45 + 8 = 44 \text{ g}$$

## ⚠ Precautions

**Be sure to read before handling.**  
**Refer to front matters 54 and 55 for Safety Instructions and pages 3 to 11 for Actuator and Auto Switch Precautions.**

## Mounting

## ⚠ Caution

1. During installation, secure the rod cover and tighten by applying an appropriate tightening force to the retaining but or to the rod cover body. If the head cover is secured or the head cover is tightened, the cover could rotate, leading to the deviation.
2. Tighten the retaining screws to an appropriate tightening torque within the range given below.  
 ø6: 2.1 to 2.5 N·m, ø10: 5.9 to 6.4 N·m, ø16: 10.8 to 11.8 N·m
3. To remove and install the retaining ring for the knuckle pin or the clevis pin, use an appropriate pair of pliers (tool for installing a type C retaining ring). In particular, use a pair of ultra-mini pliers for removing and installing the retaining ring on the ø10 cylinder.
4. In the case of auto switch rail mounting style, do not remove the rail that is mounted. Because retaining screws extend into the cylinder, this could lead to an air leak.
5. Please contact SMC when the stroke exceeds 100 mm for the axial foot mounting style.

# Air Cylinder: Standard Type Double Acting, Single Rod **Series CJ2**

## Copper and Fluorine-free Cylinder (For CRT manufacturing process)

### Clean Series

10-CJ2 Mounting style Bore size Stroke Head cover port location

• Clean Series

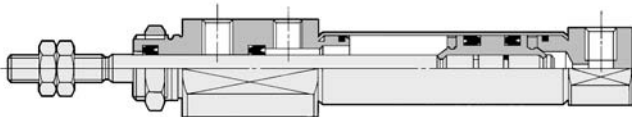
Air cylinder which is applicable for the system which discharges leakage from the rod section directly into the outside of clean room by relief port and making an actuator's rod section having a double seal construction.



### Specifications

|                                   |  |          |
|-----------------------------------|--|----------|
| <b>Action</b>                     | Double acting, Single rod                            |          |
| <b>Bore size (mm)</b>             | 6, 10, 16  |          |
| <b>Maximum operating pressure</b> | 0.7 MPa  |          |
| <b>Minimum operating pressure</b> | ø6   | 0.14 MPa |
|                                   | ø10, ø16   | 0.08 MPa |
| <b>Cushion</b>                    | Rubber bumper/Air cushion                            |          |
| <b>Standard stroke (mm)</b>       | Same as standard type. (Refer to page 43.)           |          |
| <b>Auto switch</b>                | Mountable (Band mounting style)                      |          |
| <b>Mounting</b>                   | Basic style, Axial foot style, Rod side flange style |          |

### Construction



For details, refer to the separate catalog "Pneumatic Clean Series".

20-CJ2 Mounting style Bore size Stroke Head cover port location

• Copper and fluorine-free

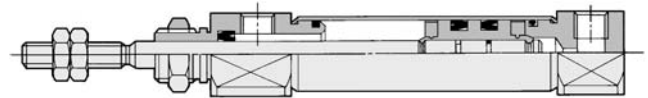
Eliminates the effects by copper based ions and fluorine based resins, etc. over the color cathode ray tube. Making copper based materials into electroless nickel plated treatment or changing them to the non-copper materials in order to prevent copper ions from generating.



### Specifications

|                                   |   |          |
|-----------------------------------|---|----------|
| <b>Action</b>                     | Double acting, Single rod   |          |
| <b>Bore size (mm)</b>             | 6, 10, 16   |          |
| <b>Maximum operating pressure</b> | 0.7 MPa   |          |
| <b>Minimum operating pressure</b> | ø6  | 0.12 MPa |
|                                   | ø10, ø16  | 0.06 MPa |
| <b>Cushion</b>                    | Rubber bumper (Standard equipment)  |          |
| <b>Standard stroke (mm)</b>       | Same as standard type. (Refer to page 43.)  |          |
| <b>Auto switch</b>                | Mountable (Band mounting style)   |          |
| <b>Mounting</b>                   | Basic style, Axial foot style, Rod side flange style, Double clevis style (Except ø6) |          |

### Construction



### Low-speed Cylinder

CJ2 X Mounting style Bore size Stroke

• Low-speed Cylinder

Smooth operation with a little sticking and slipping at low speed.  
Can start smoothly with a little ejection even after being rendered for hours.



### Specifications

|                                      |   |         |
|--------------------------------------|---|---------|
| <b>Action</b>                        | Double acting, Single rod   |         |
| <b>Bore size (mm)</b>                | 10, 16  |         |
| <b>Fluid</b>                         | Air   |         |
| <b>Proof pressure</b>                | 1.05 MPa  |         |
| <b>Maximum operating pressure</b>    | 0.7 MPa   |         |
| <b>Minimum operating pressure</b>    | 0.06 MPa  |         |
| <b>Ambient and fluid temperature</b> | Without auto switch: -10 to 70°C (No freezing)<br>With auto switch: -10 to 60°C |         |
| <b>Cushion</b>                       | Rubber bumper (Standard equipment)  |         |
| <b>Lubrication</b>                   | Not required (Non-lube)   |         |
| <b>Stroke length tolerance</b>       | +1.0<br>0   |         |
| <b>Piston speed</b>                  | 1 to 300 mm/s   |         |
| <b>Allowable kinetic energy</b>      | ø10   | 0.035 J |
|                                      | ø16   | 0.090 J |

Refer to Best Pneumatics No. 3.

CJ1

CJP

CJ2

CM2

CG1

MB

MB1

CA2

CS1

CS2

D-□

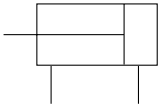
-X□

Individual  
-X□

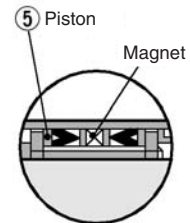
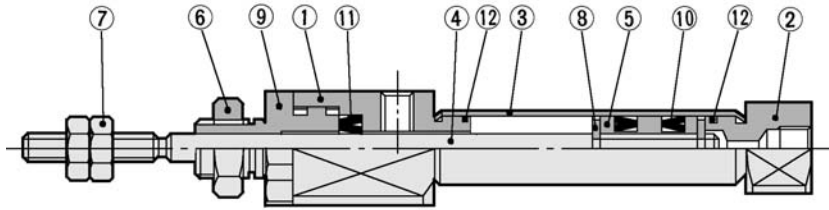
Technical  
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# Series CJ2

## Construction (Not able to disassemble)

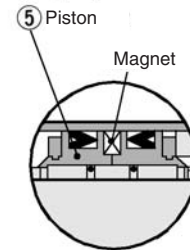
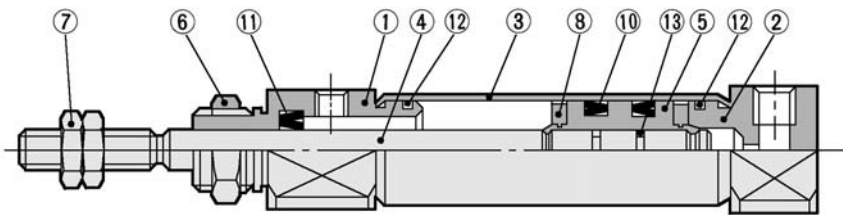


### CJ2□6-R



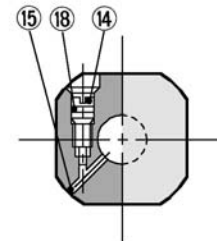
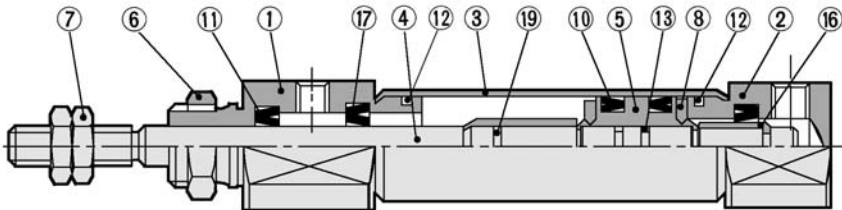
Piston construction when auto switch is mounted.

### CJ2□10, CJ2□16



Piston construction when auto switch is mounted.

### With air cushion



### Component Parts

| No. | Description   | Material        | Note          |
|-----|---------------|-----------------|---------------|
| 1   | Rod cover     | Aluminum alloy  | Anodized      |
| 2   | Head cover    | Aluminum alloy  | Anodized      |
| 3   | Cylinder tube | Stainless steel |               |
| 4   | Piston rod    | Stainless steel |               |
| 5   | Piston        | Brass           |               |
| 6   | Mounting nut  | Brass           | Nickel plated |
| 7   | Rod end nut   | Rolled steel    | Nickel plated |
| 8   | Bumper        | Urethane        |               |
| 9*  | Seal retainer | Aluminum alloy  | Anodized      |
| 10  | Piston seal   | NBR             |               |
| 11  | Rod seal      | NBR             |               |
| 12  | Tube gasket   | NBR             |               |
| 13  | Piston gasket | NBR             |               |

\* Only for ø6

### Dedicated for with Air Cushion Type

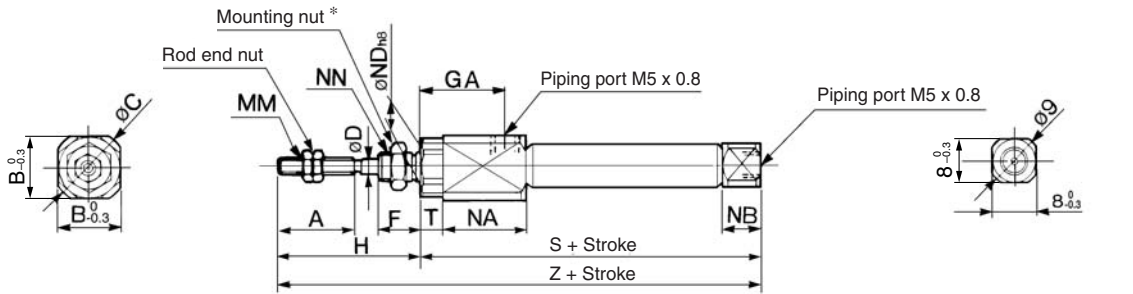
| No. | Description         | Material        | Note |
|-----|---------------------|-----------------|------|
| 14  | Cushion needle      | Stainless steel |      |
| 15  | Steel balls         | Bearing steel   |      |
| 16  | Cushion ring        | Brass           |      |
| 17  | Check seal          | NBR             |      |
| 18  | Needle seal         | NBR             |      |
| 19  | Cushion ring gasket | NBR             |      |



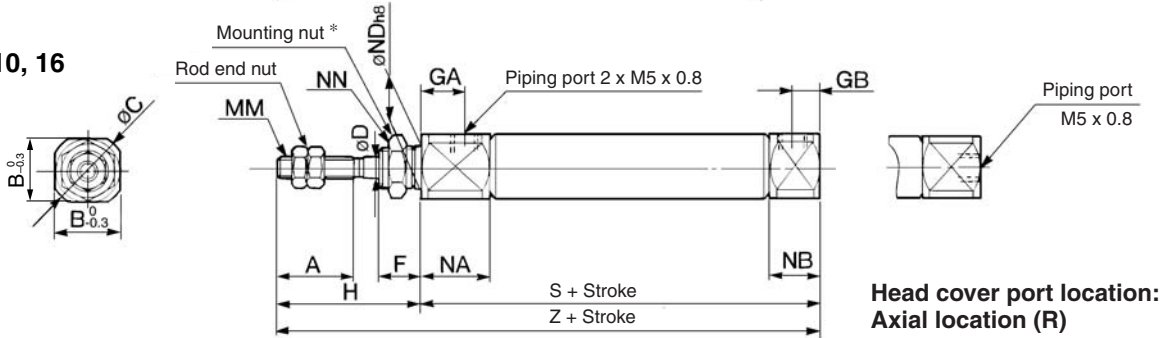
**Basic Style (B)**

**CJ2B** Bore size — Stroke — Head cover port location

**CJ2B6**

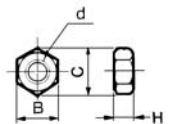
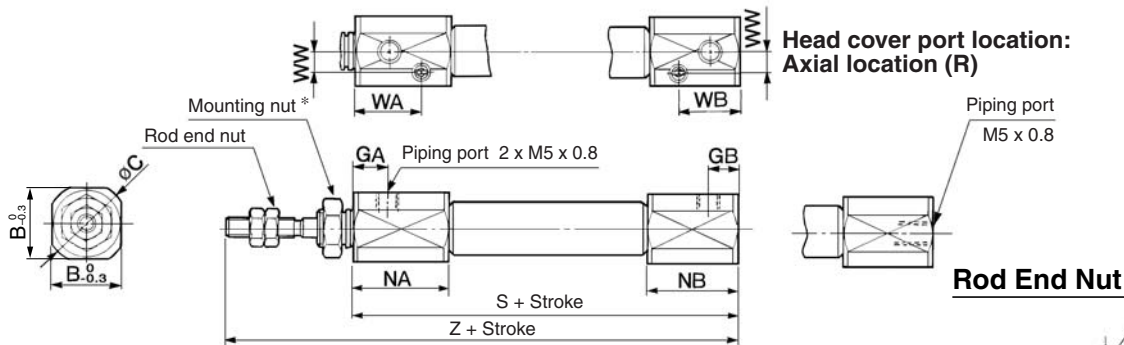


**CJ2B10, 16**



- CJ1
- CJP
- CJ2**
- CM2
- CG1
- MB
- MB1
- CA2
- CS1
- CS2

**With air cushion: CJ2B** Bore size — Stroke — A — Head cover port location



Material: Iron

| Part no. | Applicable bore (mm) | B   | C   | d        | H   |
|----------|----------------------|-----|-----|----------|-----|
| NTJ-006A | 6                    | 5.5 | 6.4 | M3 x 0.5 | 2.4 |
| NTJ-010A | 10                   | 7   | 8.1 | M4 x 0.7 | 3.2 |
| NTJ-015A | 16                   | 8   | 9.2 | M5 x 0.8 | 4   |

\* For details of the mounting nut, refer to page 51.

| Bore size (mm) | A  | B    | C  | D | F | GA   | GB | H  | MM       | NA   | NB  | NDh8                              | NN        | S  | T | Z  |
|----------------|----|------|----|---|---|------|----|----|----------|------|-----|-----------------------------------|-----------|----|---|----|
| 6              | 15 | 12   | 14 | 3 | 8 | 14.5 | —  | 28 | M3 x 0.5 | 16   | 7   | 6 <sup>0</sup> <sub>-0.018</sub>  | M6 x 1.0  | 49 | 3 | 77 |
| 10             | 15 | 12   | 14 | 4 | 8 | 8    | 5  | 28 | M4 x 0.7 | 12.5 | 9.5 | 8 <sup>0</sup> <sub>-0.022</sub>  | M8 x 1.0  | 46 | — | 74 |
| 16             | 15 | 18.3 | 20 | 5 | 8 | 8    | 5  | 28 | M5 x 0.8 | 12.5 | 9.5 | 10 <sup>0</sup> <sub>-0.022</sub> | M10 x 1.0 | 47 | — | 75 |

**With Air Cushion**/Dimensions other than the table below are the same as the table above. (mm)

| Bore size (mm) | B    | C  | GA  | GB  | NA | NB | WA   | WB   | WW  | S  | Z  |
|----------------|------|----|-----|-----|----|----|------|------|-----|----|----|
| 10             | 15   | 17 | 7.5 | 6.5 | 21 | 20 | 14.5 | 13.5 | 4.5 | 65 | 93 |
| 16             | 18.3 | 20 | 7.5 | 6.5 | 21 | 20 | 14.5 | 13.5 | 5.5 | 66 | 94 |

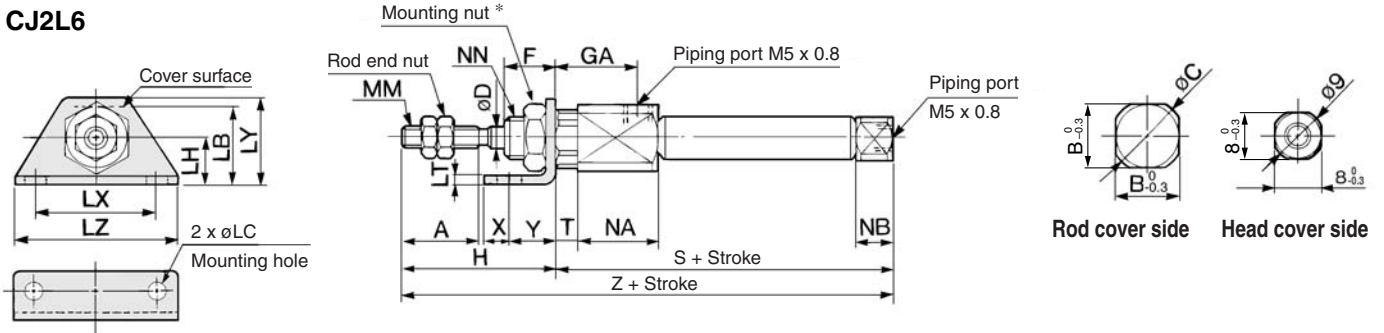
- D-□
- X□
- Individual -X□
- Technical data

# Series CJ2

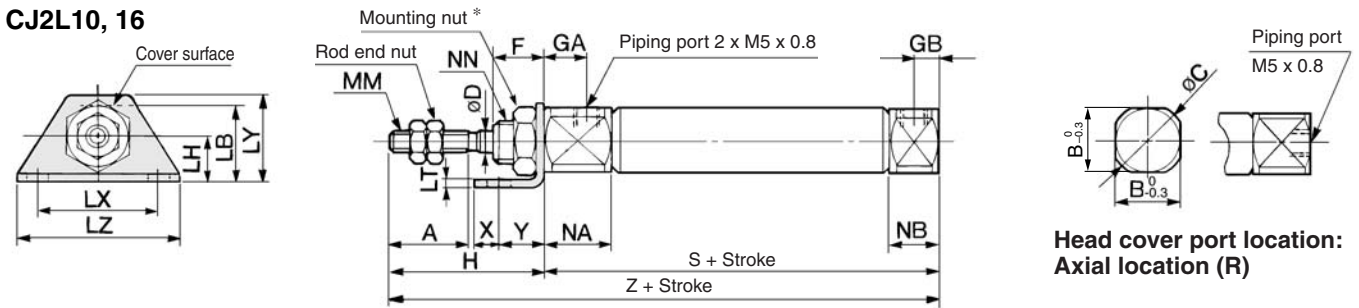
## Axial Foot Style (L)

CJ2L **Bore size** **Stroke** **Head cover port location**

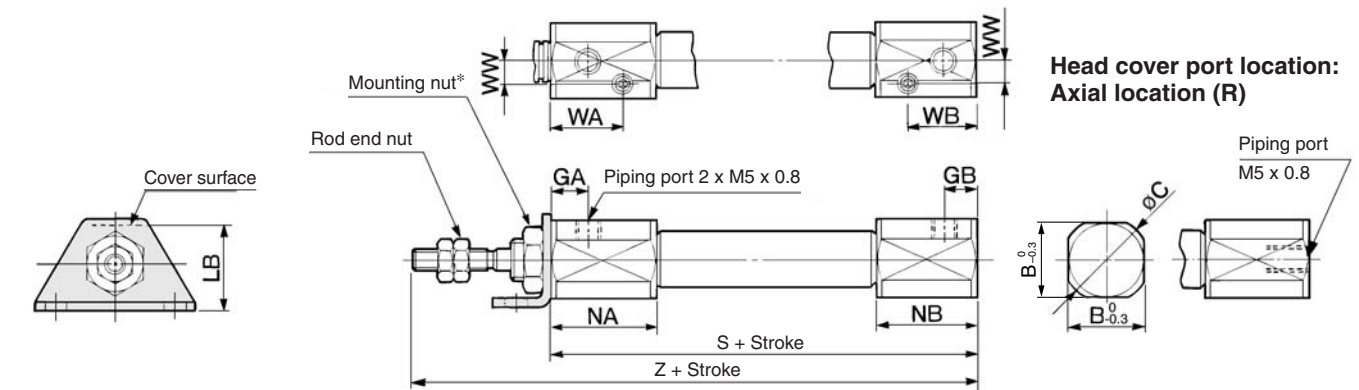
### CJ2L6



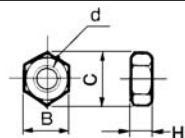
### CJ2L10, 16



With air cushion: CJ2L **Bore size** **Stroke** **A** **Head cover port location**



### Rod End Nut



Material: Iron

| Part no. | Applicable bore (mm) | B   | C   | d        | H   |
|----------|----------------------|-----|-----|----------|-----|
| NTJ-006A | 6                    | 5.5 | 6.4 | M3 x 0.5 | 2.4 |
| NTJ-010A | 10                   | 7   | 8.1 | M4 x 0.7 | 3.2 |
| NTJ-015A | 16                   | 8   | 9.2 | M5 x 0.8 | 4   |

\* For details of the mounting nut, refer to page 51.

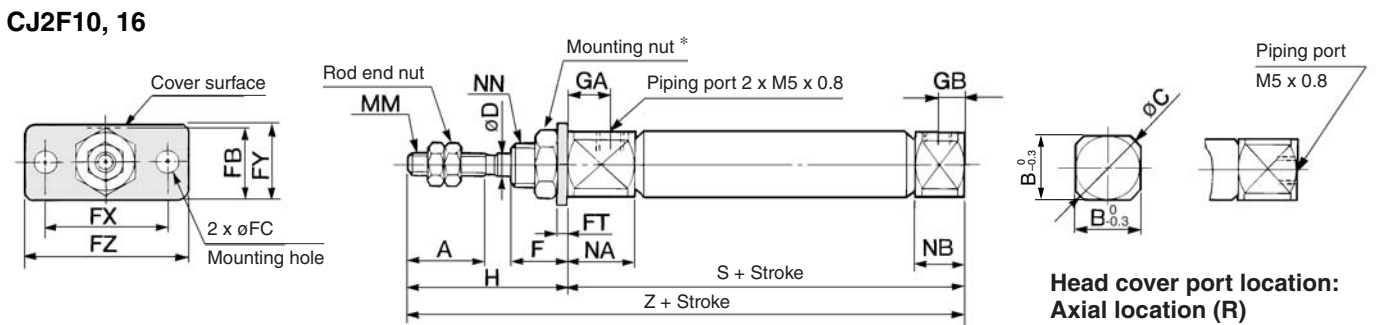
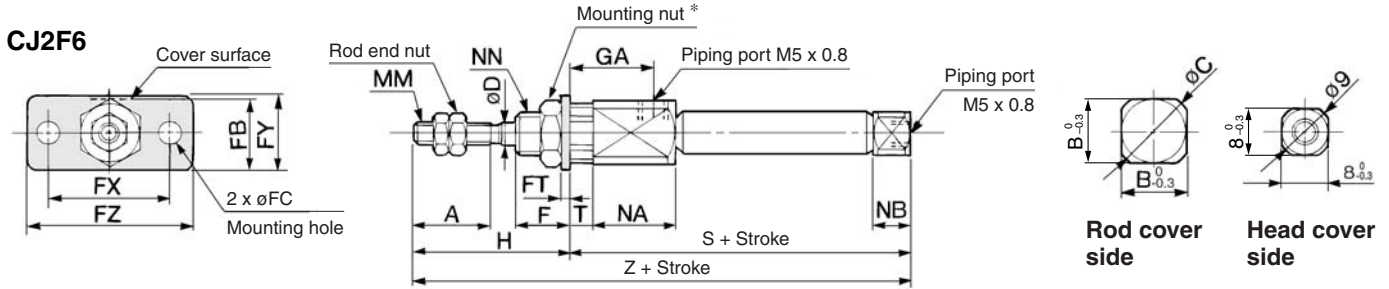
| Bore size (mm) | A  | B    | C  | D | F | GA   | GB | H  | LB | LC  | LH | LT  | LX | LY   | LZ | MM       | NA   | NB  | NN        | S  | T | X | Y | Z  |
|----------------|----|------|----|---|---|------|----|----|----|-----|----|-----|----|------|----|----------|------|-----|-----------|----|---|---|---|----|
| 6              | 15 | 12   | 14 | 3 | 8 | 14.5 | -  | 28 | 15 | 4.5 | 9  | 1.6 | 24 | 16.5 | 32 | M3 x 0.5 | 16   | 7   | M6 x 1.0  | 49 | 3 | 5 | 7 | 77 |
| 10             | 15 | 12   | 14 | 4 | 8 | 8    | 5  | 28 | 15 | 4.5 | 9  | 1.6 | 24 | 16.5 | 32 | M4 x 0.7 | 12.5 | 9.5 | M8 x 1.0  | 46 | - | 5 | 7 | 74 |
| 16             | 15 | 18.3 | 20 | 5 | 8 | 8    | 5  | 28 | 23 | 5.5 | 14 | 2.3 | 33 | 25   | 42 | M5 x 0.8 | 12.5 | 9.5 | M10 x 1.0 | 47 | - | 6 | 9 | 75 |

With Air Cushion/Dimensions other than the table below are the same as the table above. (mm)

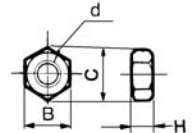
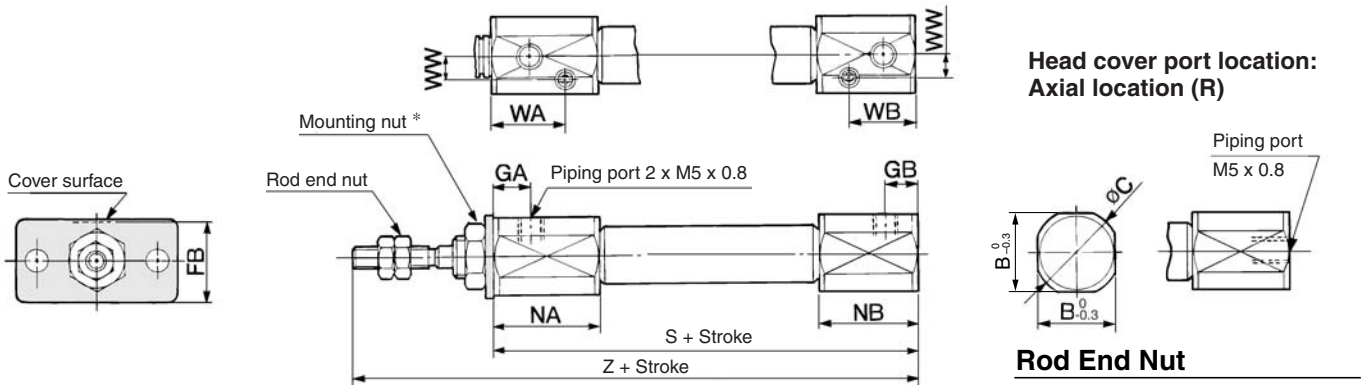
| Bore size (mm) | B    | C  | GA  | GB  | LB   | NA | NB | WA   | WB   | WW  | S  | Z  |
|----------------|------|----|-----|-----|------|----|----|------|------|-----|----|----|
| 10             | 15   | 17 | 7.5 | 6.5 | 16.5 | 21 | 20 | 14.5 | 13.5 | 4.5 | 65 | 93 |
| 16             | 18.3 | 20 | 7.5 | 6.5 | 23   | 21 | 20 | 14.5 | 13.5 | 5.5 | 66 | 94 |

**Rod Side Flange Style (F)**

**CJ2F** Bore size Stroke Head cover port location



**With air cushion: CJ2F** Bore size Stroke A Head cover port location



Material: Iron

| Part no. | Applicable bore (mm) | B   | C   | d        | H   |
|----------|----------------------|-----|-----|----------|-----|
| NTJ-006A | 6                    | 5.5 | 6.4 | M3 x 0.5 | 2.4 |
| NTJ-010A | 10                   | 7   | 8.1 | M4 x 0.7 | 3.2 |
| NTJ-015A | 16                   | 8   | 9.2 | M5 x 0.8 | 4   |

\* For details of the mounting nut, refer to page 51.

| Bore size (mm) | A  | B    | C  | D | F | FB | FC  | FT  | FX | FY | FZ | GA   | GB | H  | MM       | NA   | NB  | NN        | S  | T | Z  |
|----------------|----|------|----|---|---|----|-----|-----|----|----|----|------|----|----|----------|------|-----|-----------|----|---|----|
| 6              | 15 | 12   | 14 | 3 | 8 | 13 | 4.5 | 1.6 | 24 | 14 | 32 | 14.5 | -  | 28 | M3 x 0.5 | 16   | 7   | M6 x 1.0  | 49 | 3 | 77 |
| 10             | 15 | 12   | 14 | 4 | 8 | 13 | 4.5 | 1.6 | 24 | 14 | 32 | 8    | 5  | 28 | M4 x 0.7 | 12.5 | 9.5 | M8 x 1.0  | 46 | - | 74 |
| 16             | 15 | 18.3 | 20 | 5 | 8 | 19 | 5.5 | 2.3 | 33 | 20 | 42 | 8    | 5  | 28 | M5 x 0.8 | 12.5 | 9.5 | M10 x 1.0 | 47 | - | 75 |

**With Air Cushion**/Dimensions other than the table below are the same as the table above. (mm)

| Bore size (mm) | B    | C  | FB   | GA  | GB  | NA | NB | WA   | WB   | WW  | S  | Z  |
|----------------|------|----|------|-----|-----|----|----|------|------|-----|----|----|
| 10             | 15   | 17 | 14.5 | 7.5 | 6.5 | 21 | 20 | 14.5 | 13.5 | 4.5 | 65 | 93 |
| 16             | 18.3 | 20 | 19   | 7.5 | 6.5 | 21 | 20 | 14.5 | 13.5 | 5.5 | 66 | 94 |

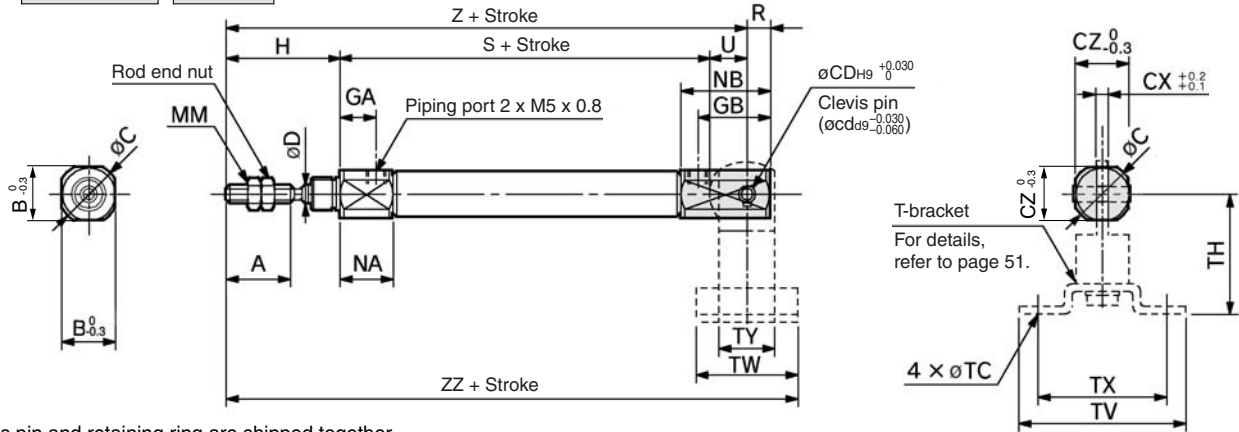
- CJ1**
- CJP**
- CJ2**
- CM2**
- CG1**
- MB**
- MB1**
- CA2**
- CS1**
- CS2**

- D-□**
- X□**
- Individual
- X□**
- Technical data

# Series CJ2

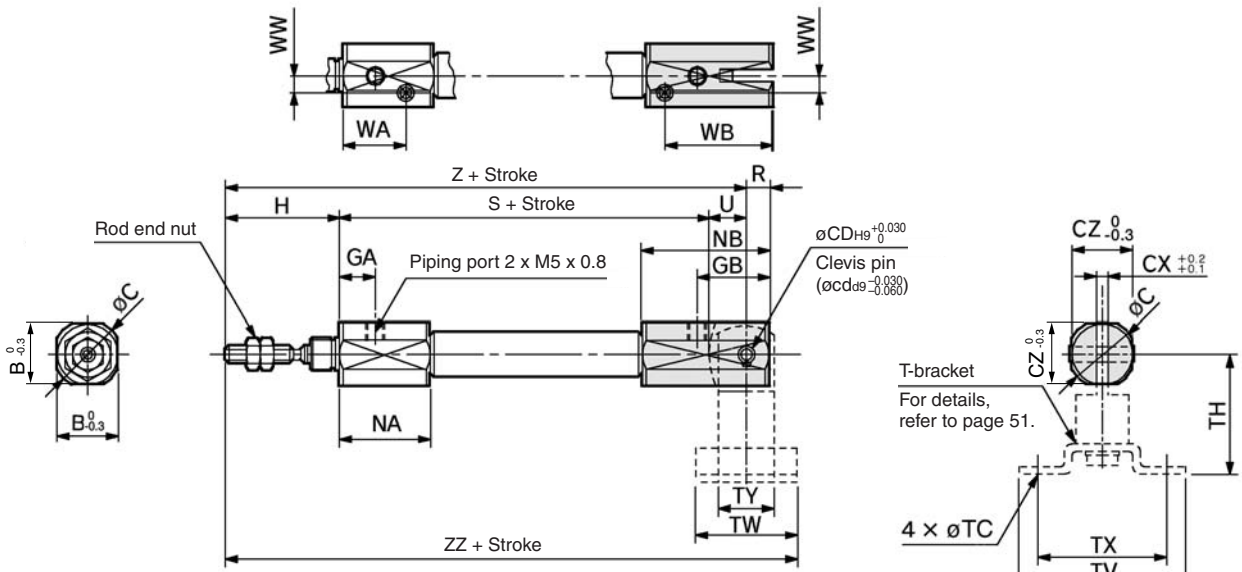
## Double Clevis Style (D)

CJ2D **Bore size** **Stroke**

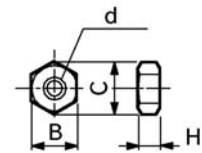


\* Clevis pin and retaining ring are shipped together.

With air cushion: CJ2D **Bore size** **Stroke** **A**



### Rod End Nut



Material: Iron

| Part no. | Applicable bore (mm) | B | C   | d        | H   |
|----------|----------------------|---|-----|----------|-----|
| NTJ-010A | 10                   | 7 | 8.1 | M4 x 0.7 | 3.2 |
| NTJ-015A | 16                   | 8 | 9.2 | M5 x 0.8 | 4   |

\* Clevis pin and retaining ring are shipped together.

| Bore size (mm) | A  | B    | C  | CD(cd) | CX  | CZ   | D | GA | GB | H  | MM       | NA   | NB   | R | S  | U  | Z  | ZZ |
|----------------|----|------|----|--------|-----|------|---|----|----|----|----------|------|------|---|----|----|----|----|
| 10             | 15 | 12   | 14 | 3.3    | 3.2 | 12   | 4 | 8  | 18 | 28 | M4 x 0.7 | 12.5 | 22.5 | 5 | 46 | 8  | 82 | 93 |
| 16             | 15 | 18.3 | 20 | 5      | 6.5 | 18.3 | 5 | 8  | 23 | 28 | M5 x 0.8 | 12.5 | 27.5 | 8 | 47 | 10 | 85 | 99 |

### T-bracket Dimensions (mm)

| Bore size (mm) | TC  | TH | TV | TW | TX | TY |
|----------------|-----|----|----|----|----|----|
| 10             | 4.5 | 29 | 40 | 22 | 32 | 12 |
| 16             | 5.5 | 35 | 48 | 28 | 38 | 16 |

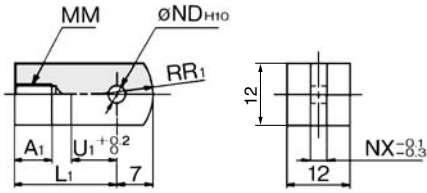
### With Air Cushion/Dimensions other than the table below are the same as the table above. (mm)

| Bore size (mm) | B    | C  | CZ   | GA  | GB   | NA | NB | S  | WA   | WB   | WW  | Z   | ZZ  |
|----------------|------|----|------|-----|------|----|----|----|------|------|-----|-----|-----|
| 10             | 15   | 17 | 15   | 7.5 | 19.5 | 21 | 33 | 65 | 14.5 | 26.5 | 4.5 | 101 | 112 |
| 16             | 18.3 | 20 | 18.3 | 7.5 | 24.5 | 21 | 38 | 66 | 14.5 | 31.5 | 5.5 | 104 | 118 |

## Accessory Bracket Dimensions

(mm)

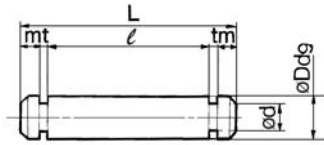
### Single Knuckle Joint



Material: Rolled steel

| Part no. | Applicable bore (mm) | A <sub>1</sub> | L <sub>1</sub> | MM       | ND <sup>H10</sup>                  | NX  | R <sub>1</sub> | U <sub>1</sub> |
|----------|----------------------|----------------|----------------|----------|------------------------------------|-----|----------------|----------------|
| I-J010B  | 10                   | 8              | 21             | M4 x 0.7 | 3.3 <sup>+0.048</sup> <sub>0</sub> | 3.1 | 8              | 9              |
| I-J016B  | 16                   | 8              | 25             | M5 x 0.8 | 5 <sup>+0.048</sup> <sub>0</sub>   | 6.4 | 12             | 14             |

### Clevis Pin

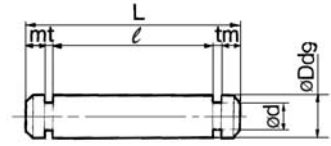


Material: Stainless steel

| Part no.  | Applicable bore (mm) | Dd9                                     | d   | L    | ℓ    | m   | t   | Applicable snap ring |
|-----------|----------------------|---|-----|------|------|-----|-----|----------------------|
| CD-J010   | 10                   | 3.3 <sup>-0.030</sup> <sub>-0.060</sub> | 3   | 15.2 | 12.2 | 1.2 | 0.3 | Type C 3.2           |
| CD-Z015   | 16                   | 5 <sup>-0.030</sup> <sub>-0.060</sub>   | 4.8 | 22.7 | 18.3 | 1.5 | 0.7 | Type C 5             |
| CD-JA010* | 10                   | 3.3 <sup>-0.030</sup> <sub>-0.060</sub> | 3   | 18.2 | 15.2 | 1.2 | 0.3 | Type C 3.2           |

\* For ø10 double clevis style, with air cushion and built-in speed controller.  
\* Clevis pins are shipped with retaining rings.

### Knuckle Pin

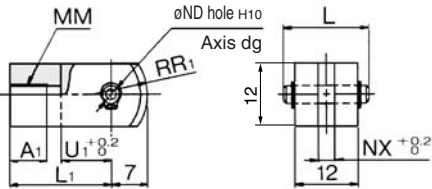


Material: Stainless steel

| Part no. | Applicable bore (mm) | Dd9                                     | d   | L    | ℓ    | m   | t   | Applicable snap ring |
|----------|----------------------|---|-----|------|------|-----|-----|----------------------|
| CD-J010  | 10                   | 3.3 <sup>-0.030</sup> <sub>-0.060</sub> | 3   | 15.2 | 12.2 | 1.2 | 0.3 | Type C 3.2           |
| IY-J015  | 16                   | 5 <sup>-0.030</sup> <sub>-0.060</sub>   | 4.8 | 16.6 | 12.2 | 1.5 | 0.7 | Type C 5             |

\* For size ø10, clevis pin is diverted.  
\* Knuckle pins are shipped with retaining rings.

### Double Knuckle Joint



Material: Rolled steel

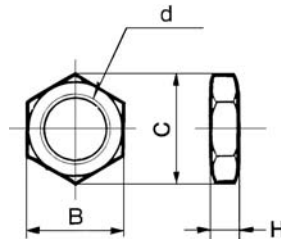
| Part no. | Applicable bore (mm) | A <sub>1</sub> | L    | L <sub>1</sub> | MM       |
|----------|----------------------|----------------|------|----------------|----------|
| Y-J010B  | 10                   | 8              | 15.2 | 21             | M4 x 0.7 |
| Y-J016B  | 16                   | 11             | 16.6 | 21             | M5 x 0.8 |

| Part no. | ND <sub>ø9</sub>                        | ND <sup>H10</sup>                  | NX  | R <sub>1</sub> | U <sub>1</sub> |
|----------|---|------------------------------------|-----|----------------|----------------|
| Y-J010B  | 3.3 <sup>-0.030</sup> <sub>-0.060</sub> | 3.3 <sup>+0.048</sup> <sub>0</sub> | 3.2 | 8              | 10             |
| Y-J016B  | 5 <sup>-0.030</sup> <sub>-0.060</sub>   | 5 <sup>+0.048</sup> <sub>0</sub>   | 6.5 | 12             | 10             |

\* Knuckle pin and retaining ring are shipped together.

### Mounting Nut

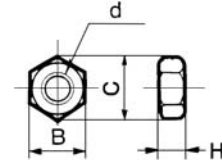


Material: Brass

| Part no.   | Applicable bore (mm) | B  | C    | d         | H |
|------------|----------------------|----|------|-----------|---|
| SNJ-006B   | 6                    | 8  | 9.2  | M6 x 1.0  | 4 |
| SNJ-010B   | 10                   | 11 | 12.7 | M8 x 1.0  | 4 |
| SNJ-016B   | 16                   | 14 | 16.2 | M10 x 1.0 | 4 |
| SNKJ-016B* | 16                   | 17 | 19.6 | M12 x 1.0 | 4 |

\* For ø16 non-rotating type. (Use SNJ-016B for ø10 non-rotating type.)

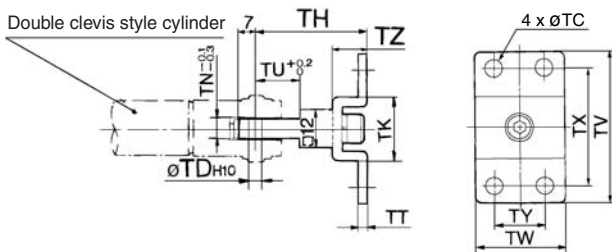
### Rod End Nut



Material: Iron

| Part no. | Applicable bore (mm) | B   | C   | d        | H   |
|----------|----------------------|-----|-----|----------|-----|
| NTJ-006A | 6                    | 5.5 | 6.4 | M3 x 0.5 | 2.4 |
| NTJ-010A | 10                   | 7   | 8.1 | M4 x 0.7 | 3.2 |
| NTJ-015A | 16                   | 8   | 9.2 | M5 x 0.8 | 4   |

### T-bracket



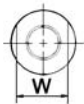
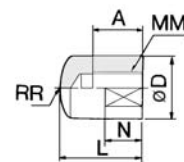
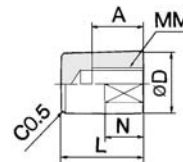
| Part no. | Applicable bore (mm) | TC  | TD <sup>H10</sup>                  | TH | TK | TN  | TT  | TU | TV | TW | TX | TY | TZ |
|----------|----------------------|-----|------------------------------------|----|----|-----|-----|----|----|----|----|----|----|
| CJ-T010B | 10                   | 4.5 | 3.3 <sup>+0.048</sup> <sub>0</sub> | 29 | 18 | 3.1 | 2   | 9  | 40 | 22 | 32 | 12 | 8  |
| CJ-T016B | 16                   | 5.5 | 5 <sup>+0.048</sup> <sub>0</sub>   | 35 | 20 | 6.4 | 2.3 | 14 | 48 | 28 | 38 | 16 | 10 |

\* T-bracket includes a T-bracket base, single knuckle joint, hexagon socket head bolt and spring washer.

### Rod End Cap

Flat type/CJ-CF□□□

Round type/CJ-CR□□□



Material: Polyacetal

| Part no.  |            | Applicable bore (mm) | A  | D  | L  | MM       | N | R  | W  |
|-----------|------------|----------------------|----|----|----|----------|---|----|----|
| Flat type | Round type |                      |    |    |    |          |   |    |    |
| CJ-CF006  | CJ-CR006   | 6                    | 6  | 8  | 11 | M3 x 0.5 | 5 | 8  | 6  |
| CJ-CF010  | CJ-CR010   | 10                   | 8  | 10 | 13 | M4 x 0.7 | 6 | 10 | 8  |
| CJ-CF016  | CJ-CR016   | 16                   | 10 | 12 | 15 | M5 x 0.8 | 7 | 12 | 10 |

CJ1

CJP

CJ2

CM2

CG1

MB

MB1

CA2

CS1

CS2

D-□

-X□

Individual -X□

Technical data

# Air Cylinder: Standard Type Double Acting, Double Rod Series **CJ2W** ø6, ø10, ø16

## How to Order



### Mounting style

|          |              |
|----------|--------------|
| <b>B</b> | Basic style  |
| <b>L</b> | Foot style   |
| <b>F</b> | Flange style |

### Bore size

|           |       |
|-----------|-------|
| <b>6</b>  | 6 mm  |
| <b>10</b> | 10 mm |
| <b>16</b> | 16 mm |

### Cylinder standard stroke (mm)

Refer to the standard stroke table on page 53.

### Cushion

|            |               |
|------------|---------------|
| <b>Nil</b> | Rubber bumper |
| <b>A</b>   | Air cushion   |

### Built-in Magnet Cylinder Model

Suffix the symbol "A" (Rail mounting style) or "B" (Band mounting style) to the end of part number for cylinder with auto switch.

|         |                     |               |
|---------|---------------------|---------------|
| Example | Rail mounting style | CDJ2WB16-60-A |
|         | Band mounting style | CDJ2WB10-45-B |

\* For rail mounting style, screws and nuts for 2 pcs switches come with the rail.

\* Refer to page 123 for switch mounting brackets.

**CJ2W L 16 - 45 A -**

**CDJ2W L 16 - 45 A - M9BW**

With auto switch (Built-in magnet)

### Auto switch

\* For the applicable auto switch model, refer to the table below.  
\* If a built-in magnet cylinder without an auto switch is required, refer to the model of built-in magnet cylinder.

Made to Order Refer to page 53 for details.

### Number of auto switches

|            |          |
|------------|----------|
| <b>Nil</b> | 2 pcs.   |
| <b>S</b>   | 1 pc.    |
| <b>n</b>   | "n" pcs. |

With auto switch



### Applicable Auto Switch/Refer to pages 1263 to 1371 for further information on auto switches.

| Type               | Special function                           | Electrical entry | Indicator light | Wiring (Output)                             | Load voltage |    | Auto switch model            |                          |         | Lead wire length (m) |       |       |       |          | Pre-wired connector | Applicable load |            |            |   |
|--------------------|--|------------------|-----------------|---|--------------|----|------------------------------|--------------------------|---------|----------------------|-------|-------|-------|----------|---------------------|-----------------|------------|------------|---|
|                    |  |                  |                 |   | DC           | AC | Band mounting (ø6, ø10, ø16) | Rail mounting (ø10, ø16) |         | 0.5 (Nil)            | 1 (M) | 3 (L) | 5 (Z) | None (N) |                     | IC circuit      | Relay, PLC |            |   |
|                    |  |                  |                 |   |              |    |                              | Perpendicular            | In-line |                      |       |       |       |          |                     |                 |            |            |   |
| Solid state switch | —  | Grommet          | No              | 3-wire (NPN)                                | 5 V, 12 V    | —  | M9N                          | —                        | —       | ●                    | ●     | ●     | ○     | —        | ○                   | IC circuit      | Relay, PLC |            |   |
|                    |  |                  |                 | 3-wire (PNP)                                |              |    | M9P                          | —                        | —       | ●                    | ●     | ●     | ○     | —        | ○                   |                 |            |            |   |
|                    |  |                  |                 | 2-wire                                      |              |    | M9B                          | —                        | —       | ●                    | ●     | ●     | ○     | —        | ○                   |                 |            |            |   |
|                    |  | Connector        |                 | 2-wire                                      |              |    | M9C                          | —                        | —       | ●                    | ●     | ●     | ○     | —        | ○                   |                 |            |            |   |
|                    |  |                  |                 | Grommet                                     |              |    | 3-wire (NPN)                 | M9NW                     | —       | —                    | ●     | ●     | ●     | ○        | —                   |                 |            | ○          |   |
|                    |  |                  |                 |   |              |    | 3-wire (PNP)                 | M9PW                     | —       | —                    | ●     | ●     | ●     | ○        | —                   |                 |            | ○          |   |
|                    | Diagnostic indication (2-color indication) | Grommet          | Yes             | 2-wire                                      | 12 V         | —  | M9BW                         | —                        | —       | ●                    | ●     | ●     | ○     | —        | ○                   | —               | —          |            |   |
|                    |  |                  |                 | Water resistant (2-color indication)        |              |    | H7C                          | J79C                     | —       | ●                    | ●     | ●     | ○     | —        | ○                   |                 |            |            |   |
|                    |  |                  |                 | With diagnostic output (2-color indication) |              |    | 3-wire (NPN)                 | M9NW                     | —       | —                    | ●     | ●     | ●     | ○        | —                   |                 |            | ○          |   |
|                    |  |                  |                 |   |              |    | 3-wire (PNP)                 | M9PW                     | —       | —                    | ●     | ●     | ●     | ○        | —                   |                 |            | ○          |   |
| Reed switch        | —  | Grommet          | Yes             | 3-wire (NPN equivalent)                     | 24 V         | —  | A96                          | —                        | A76H    | ●                    | —     | ●     | —     | —        | —                   | IC circuit      | —          |            |   |
|                    |  |                  |                 | Connector                                   |              |    | 2-wire                       | —                        | A72     | A72H                 | ●     | —     | ●     | —        | —                   |                 |            | —          |   |
|                    |  |                  |                 |   |              |    |                              | —                        | A73     | A73H                 | ●     | —     | ●     | ●        | —                   |                 |            | —          | — |
|                    |  |                  |                 |   |              |    |                              | 100 V                    | A93     | —                    | —     | ●     | —     | ●        | —                   |                 |            | —          | — |
|                    |  |                  |                 | Grommet                                     |              |    | 2-wire                       | 100 V or less            | A90     | A80                  | A80H  | ●     | —     | ●        | —                   |                 |            | —          | — |
|                    |  | —                |                 |   |              |    |                              | C73C                     | A73C    | —                    | ●     | —     | ●     | ●        | —                   | —               |            |            |   |
|                    |  | Connector        |                 | 2-wire                                      |              |    | 24 V or less                 | C80C                     | A80C    | —                    | ●     | —     | ●     | ●        | —                   | —               | —          | IC circuit | — |
|                    |  |                  |                 |   |              |    | —                            | —                        | A79W**  | —                    | —     | ●     | —     | ●        | —                   | —               | —          |            |   |
|                    |  |                  |                 |   |              |    | —                            | —                        | —       | —                    | —     | ●     | —     | ●        | —                   | —               | —          |            |   |

\* Lead wire length symbols: 0.5 m..... Nil (Example) M9NW  
1 m..... M (Example) M9NWM  
3 m..... L (Example) M9NWL  
5 m..... Z (Example) M9NWZ  
None..... N (Example) H7CN

\* Since there are other applicable auto switches than listed, refer to page 123 for details.  
\* For details about auto switches with pre-wired connector, refer to pages 1328 and 1329.  
\* Band mounting style is not available for D-A9□V□/M9□V□/M9□WV□ and D-M9□A(V)L types.  
\*\* "D-A79W" cannot be mounted on bore size ø10 cylinder with air cushion.  
\*\*\* "D-H7NF" cannot be mounted on bore size ø6 cylinder.

\* Solid state auto switches marked with "O" are produced upon receipt of order.

\* D-A9□/M9□/M9□W/A7□□/A80□/F7□□/J7□□ auto switches are shipped together (not assembled). (However, when D-A9□/M9□/M9□W types are selected, only auto switch mounting brackets are assembled before being shipped.)

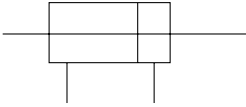
\* When D-A9□(V)/M9□(V)/M9□W(V) types are mounted on a ø10 or ø16 rail, order auto switch mounting brackets separately. Refer to page 123 for details.

# Air Cylinder: Standard Type Double Acting, Double Rod **Series CJ2W**



### JIS Symbol

Double acting, Double rod



**Made to Order Specifications**  
(For details, refer to pages 1373 to 1498.)

| Symbol | Specifications  |
|--------|---|
| -XA□   | Change of rod end shape   |
| -XB6   | Heat resistant cylinder (150°C)<br>* Not available with switch & with air cushion |
| -XB7   | Cold resistant cylinder<br>* Not available with switch & with air cushion         |
| -XC22  | Fluororubber seals<br>* Not available with air cushion                            |
| -XC51  | With hose nipple  |

### Specifications

| Bore size (mm)                       |  | 6   | 10                 | 16                 |
|--------------------------------------|--|---|--------------------|--------------------|
| <b>Action</b>                        |  | Double acting, Double rod   |                    |                    |
| <b>Fluid</b>                         |  | Air   |                    |                    |
| <b>Proof pressure</b>                |  | 1 MPa   |                    |                    |
| <b>Maximum operating pressure</b>    |  | 0.7 MPa   |                    |                    |
| <b>Minimum operating pressure</b>    | Rubber bumper                          | 0.1 MPa   |                    |                    |
|                                      | Air cushion                            | —   | 0.1 MPa            |                    |
| <b>Ambient and fluid temperature</b> |  | Without auto switch: -10°C to 70°C, With auto switch: -10°C to 60°C * |                    |                    |
| <b>Cushion</b>                       |  | Rubber bumper/Air cushion   |                    |                    |
| <b>Lubrication</b>                   |  | Not required (Non-lube)   |                    |                    |
| <b>Stroke length tolerance</b>       |  | $\begin{matrix} +1.0 \\ 0 \end{matrix}$                               |                    |                    |
| <b>Piston speed</b>                  | Rubber bumper                          | 50 to 750 mm/s  |                    |                    |
|                                      | Air cushion                            | 50 to 1000 mm/s   |                    |                    |
| <b>Allowable kinetic energy</b>      | Rubber bumper                          | 0.012 J   | 0.035 J            | 0.090 J            |
|                                      | Air cushion (Effective cushion length) | —   | 0.07 J<br>(9.4 mm) | 0.18 J<br>(9.4 mm) |

\* No freezing

### Standard Stroke

| Bore size (mm)   | Standard stroke (mm) |
|------------------|----------------------|
| <b>6, 10, 16</b> | 15, 30, 45, 60       |

\* Manufacture of intermediate strokes at 1 mm intervals is possible. (Spacers are not used.)

Refer to pages 117 to 123 for cylinders with auto switches.

- Minimum stroke for auto switch mounting
- Proper auto switch mounting position (detection at stroke end) and mounting height
- Operating range
- Switch mounting bracket part no.

**CJ1**

**CJP**

**CJ2**

**CM2**

**CG1**

**MB**

**MB1**

**CA2**

**CS1**

**CS2**

**D-□**

**-X□**

Individual  
**-X□**

Technical  
data

# Series CJ2W

## Mounting Style and Accessory/For details, refer to page 51.

| Mounting           |                        | Basic style | Foot style | Flange style |
|--------------------|------------------------|-------------|------------|--------------|
| Standard equipment | Mounting nut           | ●           | ●          | ●            |
|                    | Rod end nut            | ●           | ●          | ●            |
| Option             | Single knuckle joint   | ●           | ●          | ●            |
|                    | Double knuckle joint * | ●           | ●          | ●            |

\* Knuckle pin and retaining ring are shipped together with double knuckle joint.

## Mounting Bracket Part No.

| Mounting bracket | Bore size (mm) |          |          |
|------------------|----------------|----------|----------|
|                  | 6              | 10       | 16       |
| Foot bracket     | CJ-L006B       | CJ-L010B | CJ-L016B |
| Flange bracket   | CJ-F006B       | CJ-F010B | CJ-F016B |

## Mass (g)

| Bore size (mm)                           | 6            | 10 | 16 |    |
|--|--------------|----|----|----|
| Basic mass *                             | 27           | 35 | 70 |    |
| Additional mass per each 15 mm of stroke | 3            | 6  | 9  |    |
| Mounting bracket mass                    | Foot style   | 16 | 16 | 40 |
|  | Flange style | 5  | 5  | 15 |

\* Mounting nut and rod end nut are included in the basic mass.

Calculation: (Example)

### CJ2WL10-45

- Basic mass ..... 35 (ø10)
- Additional mass ..... 6/15 stroke
- Cylinder stroke ..... 45 stroke
- Mounting bracket mass ..... 16 (Foot style)  
35 + 6/15 x 45 + 16 = 69 g
- For accessory bracket mass, refer to page 44.

## Theoretical Output

Refer to "Double acting cylinder" in Theoretical Output 1 of Technical data 3 on page 1573. In the case of the double rod style, the force at IN side will be its theoretical output.

## ⚠ Precautions

**Be sure to read before handling. Refer to front matters 54 and 55 for Safety Instructions and pages 3 to 11 for Actuator and Auto Switch Precautions.**

## Mounting

## ⚠ Caution

1. During installation, secure the rod cover and tighten by applying an appropriate tightening force to the retaining but or to the rod cover body. If the head cover is secured or the head cover is tightened, the cover could rotate, leading to the deviation.
2. Tighten the retaining screws to an appropriate tightening torque within the range given below.  
ø6: 2.1 to 2.5 N·m, ø10: 5.9 to 6.4 N·m, ø16: 10.8 to 11.8 N·m
3. To remove and install the retaining ring for the knuckle pin, use an appropriate pair of pliers (tool for installing a type C retaining ring for hole). In particular, use a pair of ultra-mini pliers for removing and installing the retaining rings on the ø10 cylinder.
4. In the case of auto switch rail mounting style, do not remove the rail that is mounted. Because retaining screws extend into the cylinder, this could lead to an air leak.



## Clean Series

10-CJ2W **Mounting style** **Bore size** **Stroke**

• Clean Series

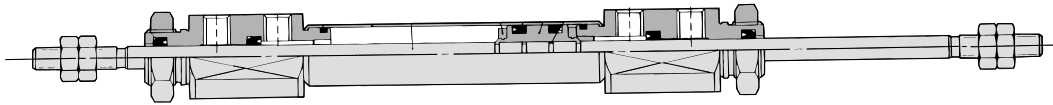
Air cylinder which is applicable for the system which discharges leakage from the rod section directly into the outside of clean room by relief port and making an actuator's rod section having a double seal construction.

### Specifications

|                            |  |
|----------------------------|--|
| Action                     | Double acting, Double rod                  |
| Bore size (mm)             | 10, 16                                     |
| Maximum operating pressure | 0.7 MPa                                    |
| Minimum operating pressure | 0.1 MPa                                    |
| Cushion                    | Rubber bumper                              |
| Standard stroke (mm)       | Same as standard type. (Refer to page 53.) |
| Auto switch                | Mountable (Band mounting style)            |
| Mounting                   | Basic style, Foot style, Flange style      |

For details, refer to the separate catalog "Pneumatic Clean Series".

## Construction (Not able to disassemble)



## Copper and Fluorine-free Air Cylinder (For CRT manufacturing process)

20-CJ2W **Mounting style** **Bore size** **Stroke**

• Copper and fluorine-free

Eliminates the effects by copper based ions and fluorine based resins, etc. over the color cathode ray tube. Making copper based materials into electroless nickel plated treatment or changing them to the non-copper materials in order to prevent copper ions from generating.



### Specifications

|                            |                                       |          |
|----------------------------|---------------------------------------|----------|
| Action                     | Double acting, Double rod             |          |
| Bore size (mm)             | 6, 10, 16                             |          |
| Maximum operating pressure | 0.7 MPa                               |          |
| Minimum operating pressure | ø6                                    | 0.15 MPa |
|                            | ø10, ø16                              | 0.1 MPa  |
| Cushion                    | Rubber bumper                         |          |
| Standard stroke (mm)       | 15, 30, 45, 60                        |          |
| Auto switch                | Mountable (Band mounting style)       |          |
| Mounting                   | Basic style, Foot style, Flange style |          |

CJ1

CJP

CJ2

CM2

CG1

MB

MB1

CA2

CS1

CS2

D-□

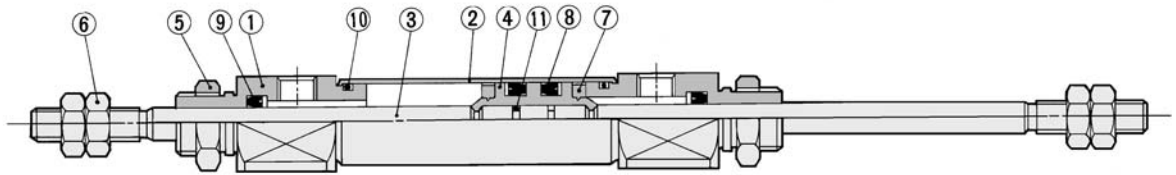
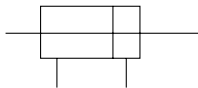
-X□

Individual  
-X□

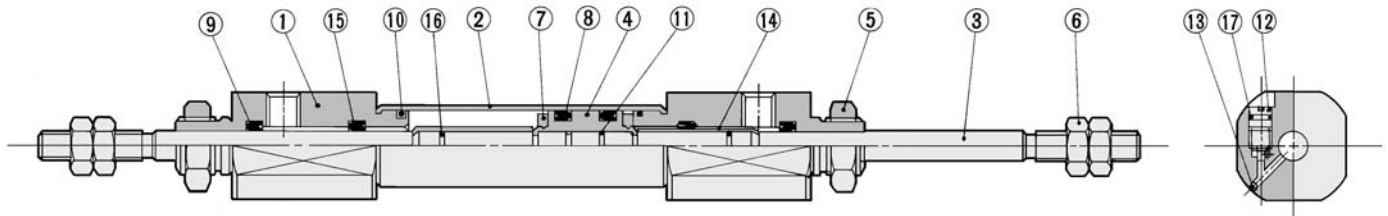
Technical  
data

# Series CJ2W

## Construction (Not able to disassemble)



### With air cushion



### Component Parts

| No. | Description   | Material        | Note          |
|-----|---------------|-----------------|---------------|
| 1   | Rod cover     | Aluminum alloy  | Anodized      |
| 2   | Cylinder tube | Stainless steel |               |
| 3   | Piston rod    | Stainless steel |               |
| 4   | Piston        | Brass           |               |
| 5   | Mounting nut  | Brass           | Nickel plated |
| 6   | Rod end nut   | Rolled steel    | Nickel plated |
| 7   | Bumper        | Urethane        |               |
| 8   | Piston seal   | NBR             |               |
| 9   | Rod seal      | NBR             |               |
| 10  | Tube gasket   | NBR             |               |
| 11  | Piston gasket | NBR             |               |

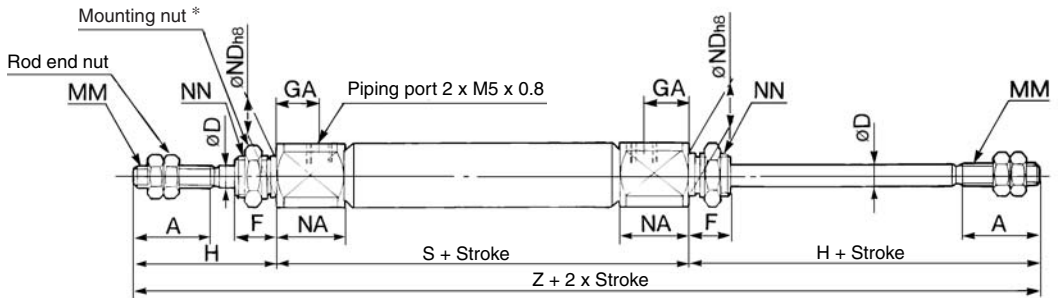
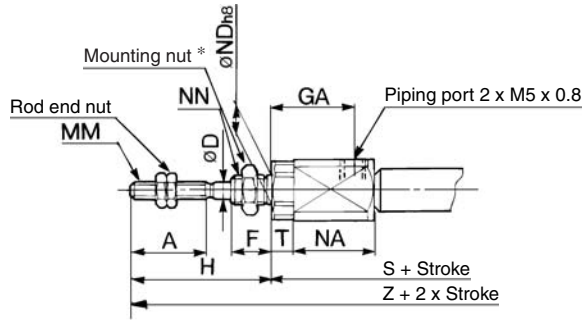
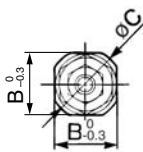
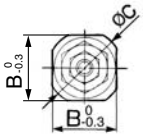
### Dedicated for with Air Cushion Type

| No. | Description         | Material        | Note |
|-----|---------------------|-----------------|------|
| 12  | Cushion needle      | Stainless steel |      |
| 13  | Steel balls         | Bearing steel   |      |
| 14  | Cushion ring        | Brass           |      |
| 15  | Check seal          | NBR             |      |
| 16  | Cushion ring gasket | NBR             |      |
| 17  | Needle seal         | NBR             |      |

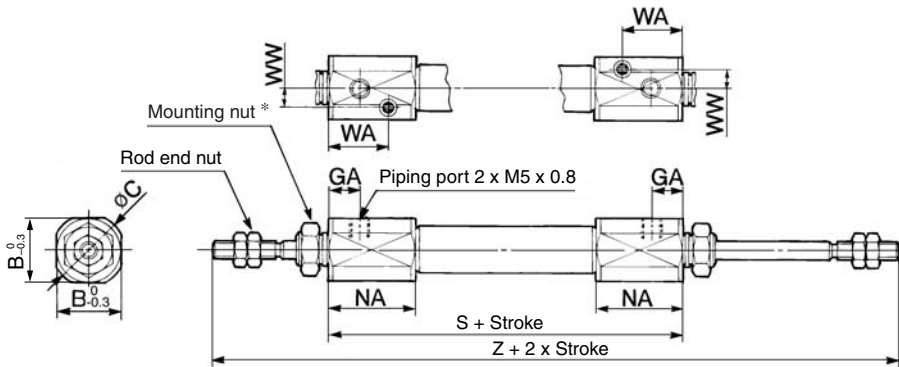
**Basic Style (B)**

CJ2WB Bore size Stroke

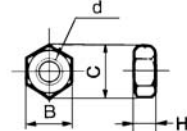
**CJ2WB6 Rod cover**



With air cushion: CJ2WB Bore size Stroke A



**Rod End Nut**



Material: Iron

| Part no. | Applicable bore (mm) | B   | C   | d        | H   |
|----------|----------------------|-----|-----|----------|-----|
| NTJ-006A | 6                    | 5.5 | 6.4 | M3 x 0.5 | 2.4 |
| NTJ-010A | 10                   | 7   | 8.1 | M4 x 0.7 | 3.2 |
| NTJ-015A | 16                   | 8   | 9.2 | M5 x 0.8 | 4   |

\* For details of the mounting nut, refer to page 51.

| Bore size (mm) | A  | B    | C  | D | F | GA   | H  | MM       | NA   | ND h8                             | NN        | S*         | T | Z*           |
|----------------|----|------|----|---|---|------|----|----------|------|-----------------------------------|-----------|------------|---|--------------|
| 6              | 15 | 12   | 14 | 3 | 8 | 14.5 | 28 | M3 x 0.5 | 16   | 6 <sup>0</sup> <sub>-0.018</sub>  | M6 x 1.0  | 61<br>(66) | 3 | 117<br>(122) |
| 10             | 15 | 12   | 14 | 4 | 8 | 8    | 28 | M4 x 0.7 | 12.5 | 8 <sup>0</sup> <sub>-0.022</sub>  | M8 x 1.0  | 49         | — | 105          |
| 16             | 15 | 18.3 | 20 | 5 | 8 | 8    | 28 | M5 x 0.8 | 12.5 | 10 <sup>0</sup> <sub>-0.022</sub> | M10 x 1.0 | 50         | — | 106          |

With Air Cushion/Dimensions other than the table below are the same as the table above.

\* ( ) in S and Z dimensions: With auto switch

| Bore size (mm) | B    | C  | GA  | NA | WA   | WW  | S  | Z   |
|----------------|------|----|-----|----|------|-----|----|-----|
| 10             | 15   | 17 | 7.5 | 21 | 14.5 | 4.5 | 66 | 122 |
| 16             | 18.3 | 20 | 7.5 | 21 | 14.5 | 5.5 | 67 | 123 |

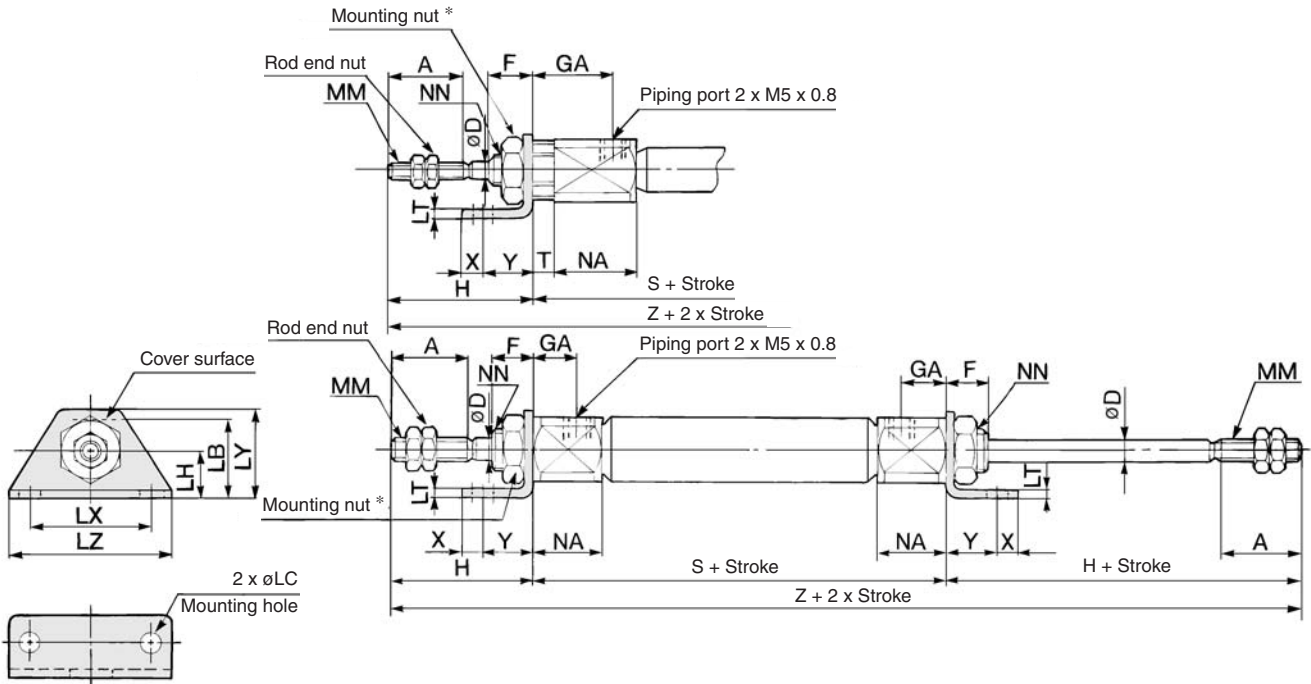
- CJ1
- CJP
- CJ2**
- CM2
- CG1
- MB
- MB1
- CA2
- CS1
- CS2

- D-□
- X□
- Individual -X□
- Technical data

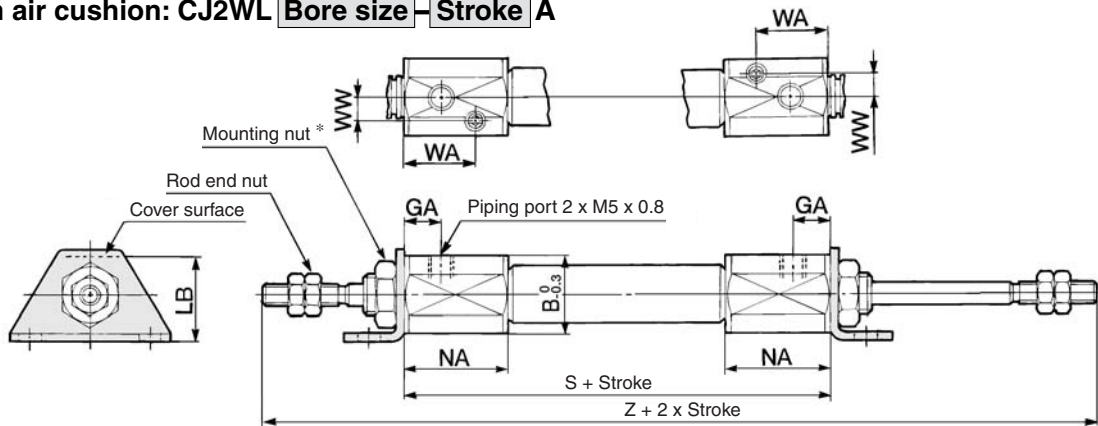
# Series CJ2W

## Foot Style (L)

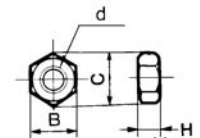
CJ2WL **Bore size** — **Stroke**



With air cushion: CJ2WL **Bore size** — **Stroke** A



### Rod End Nut



Material: Iron

| Part no. | Applicable bore (mm) | B   | C   | d        | H   |
|----------|----------------------|-----|-----|----------|-----|
| NTJ-006A | 6                    | 5.5 | 6.4 | M3 x 0.5 | 2.4 |
| NTJ-010A | 10                   | 7   | 8.1 | M4 x 0.7 | 3.2 |
| NTJ-015A | 16                   | 8   | 9.2 | M5 x 0.8 | 4   |

\* For details of the mounting nut, refer to page 51.

| Bore size (mm) | A  | D | F | GA   | H  | LB | LC  | LH | LT  | LX | LY   | LZ | MM       | NA   | NN        | S*         | T | X | Y | Z*           |
|----------------|----|---|---|------|----|----|-----|----|-----|----|------|----|----------|------|-----------|------------|---|---|---|--------------|
| 6              | 15 | 3 | 8 | 14.5 | 28 | 15 | 4.5 | 9  | 1.6 | 24 | 16.5 | 32 | M3 x 0.5 | 16   | M6 x 1.0  | 61<br>(66) | 3 | 5 | 7 | 117<br>(122) |
| 10             | 15 | 4 | 8 | 8    | 28 | 15 | 4.5 | 9  | 1.6 | 24 | 16.5 | 32 | M4 x 0.7 | 12.5 | M8 x 1.0  | 49         | — | 5 | 7 | 105          |
| 16             | 15 | 5 | 8 | 8    | 28 | 23 | 5.5 | 14 | 2.3 | 33 | 25   | 42 | M5 x 0.8 | 12.5 | M10 x 1.0 | 50         | — | 6 | 9 | 106          |

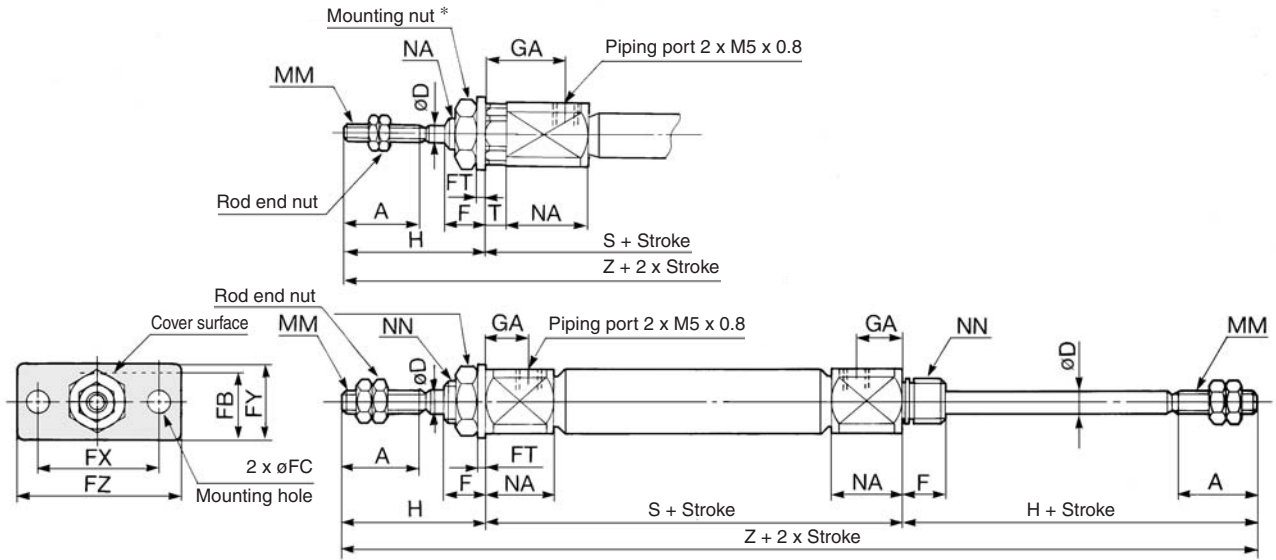
With Air Cushion/Dimensions other than the table below are the same as the table above.

\* ( ) in S and Z dimensions: With auto switch

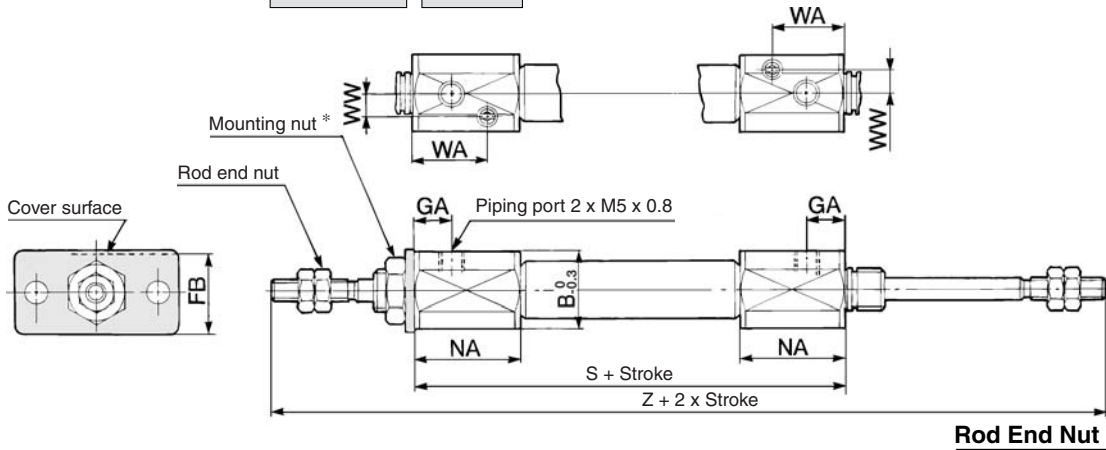
| Bore size (mm) | B    | GA  | LB   | NA | WA   | WW  | S  | Z   |
|----------------|------|-----|------|----|------|-----|----|-----|
| 10             | 15   | 7.5 | 16.5 | 21 | 14.5 | 4.5 | 66 | 122 |
| 16             | 18.3 | 7.5 | 23   | 21 | 14.5 | 5.5 | 67 | 123 |

**Flange Style (F)**

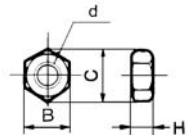
**CJ2WF** Bore size Stroke



**With air cushion: CJ2WF** Bore size Stroke A



**Rod End Nut**



Material: Iron

| Part no. | Applicable bore (mm) | B   | C   | d        | H   |
|----------|----------------------|-----|-----|----------|-----|
| NTJ-006A | 6                    | 5.5 | 6.4 | M3 x 0.5 | 2.4 |
| NTJ-010A | 10                   | 7   | 8.1 | M4 x 0.7 | 3.2 |
| NTJ-015A | 16                   | 8   | 9.2 | M5 x 0.8 | 4   |

\* For details of the mounting nut, refer to page 51.

| Bore size (mm) | A  | D | F | FB | FC  | FT  | FX | FY | FZ | GA   | H  | MM       | NA   | NN        | S*         | T | Z*           |
|----------------|----|---|---|----|-----|-----|----|----|----|------|----|----------|------|-----------|------------|---|--------------|
| 6              | 15 | 3 | 8 | 13 | 4.5 | 1.6 | 24 | 14 | 32 | 14.5 | 28 | M3 x 0.5 | 16   | M6 x 1.0  | 61<br>(66) | 3 | 117<br>(122) |
| 10             | 15 | 4 | 8 | 13 | 4.5 | 1.6 | 24 | 14 | 32 | 8    | 28 | M4 x 0.7 | 12.5 | M8 x 1.0  | 49         | - | 105          |
| 16             | 15 | 5 | 8 | 19 | 5.5 | 2.3 | 33 | 20 | 42 | 8    | 28 | M5 x 0.8 | 12.5 | M10 x 1.0 | 50         | - | 106          |

**With Air Cushion** Dimensions other than the table below are the same as the table above.

\* ( ) in S and Z dimensions: With auto switch

| Bore size (mm) | B    | FB   | GA  | NA | WA   | WW  | S  | Z   |
|----------------|------|------|-----|----|------|-----|----|-----|
| 10             | 15   | 14.5 | 7.5 | 21 | 14.5 | 4.5 | 66 | 122 |
| 16             | 18.3 | 19   | 7.5 | 21 | 14.5 | 5.5 | 67 | 123 |

- CJ1
- CJP
- CJ2**
- CM2
- CG1
- MB
- MB1
- CA2
- CS1
- CS2

- D-□
- X□
- Individual
- X□
- Technical data

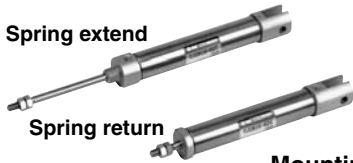
# Air Cylinder: Standard Type

## Single Acting, Spring Return/Extend

# Series CJ2

ø6, ø10, ø16

### How to Order



| Bore size |       |
|-----------|-------|
| 6         | 6 mm  |
| 10        | 10 mm |
| 16        | 16 mm |

#### Mounting style

|   |                                 |
|---|---------------------------------|
| B | Basic style                     |
| L | Axial foot style                |
| F | Rod side flange style           |
| D | Double clevis style (Except ø6) |

#### Cylinder standard stroke (mm)

Refer to the standard stroke table on page 61.

#### Action

|   |                              |
|---|------------------------------|
| S | Single acting, Spring return |
| T | Single acting, Spring extend |

#### Built-in Magnet Cylinder Model

Suffix the symbol "-A" (Rail mounting style) or "-B" (Band mounting style) to the end of part number for cylinder with auto switch.

|         |                     |               |
|---------|---------------------|---------------|
| Example | Rail mounting style | CDJ2B16-60S-A |
|         | Band mounting style | CDJ2B10-45S-B |

\* For rail mounting style, screws and nuts for 2 pcs. switches come with the rail.  
\* Refer to page 123 for switch mounting brackets.

**CJ2 L 16 - 45 S**

#### With auto switch

**CDJ2 L 16 - 45 S - M9BW**

With auto switch  
(Built-in magnet)

#### Head cover port location

| Symbol | Bore size (mm) |                       |
|--------|----------------|-----------------------|
|        | ø6             | ø10, ø16              |
| Nil    | —              | Perpendicular to axis |
| R      | Axial          | Axial                 |

\* For configuration, refer to page 43.  
\* Single acting, Spring return (S), Clevis style is available only for 90° to the axis.  
\* Not applicable to single acting, spring extend (T).

#### Made to Order

Refer to page 61 for details.

#### Number of auto switches

|     |          |
|-----|----------|
| Nil | 2 pcs.   |
| S   | 1 pc.    |
| n   | "n" pcs. |

#### Auto switch

\* For the applicable auto switch model, refer to the table below.  
\* If a built-in magnet cylinder without an auto switch is required, refer to the model of built-in magnet cylinder.

### Applicable Auto Switch/Refer to pages 1263 to 1371 for further information on auto switches.

| Type  | Special function | Electrical entry                           | Indicator light | Wiring (Output)         | Load voltage |              | Auto switch model            |                          |              | Lead wire length (m) |       |               |       |          | Pre-wired connector | Applicable load |            |            |   |   |            |
|---|------------------|--|-----------------|-------------------------|--------------|--------------|------------------------------|--------------------------|--------------|----------------------|-------|---------------|-------|----------|---------------------|-----------------|------------|------------|---|---|------------|
|   |                  |  |                 |                         | DC           | AC           | Band mounting (ø6, ø10, ø16) | Rail mounting (ø10, ø16) |              | 0.5 (Nil)            | 1 (M) | 3 (L)         | 5 (Z) | None (N) |                     | IC circuit      | Relay, PLC |            |   |   |            |
|   |                  |  |                 |                         |              |              |                              | Perpendicular            | In-line      |                      |       |               |       |          |                     |                 |            |            |   |   |            |
| Solid state switch  | —                | Grommet                                    | Yes             | 3-wire (NPN)            | 5 V, 12 V    | —            | M9N                          | —                        | —            | ●                    | ●     | ●             | ○     | —        | ○                   | —               | —          |            |   |   |            |
|   |                  |  |                 |                         |              |              | —                            | F7NV                     | F79          | ●                    | —     | ●             | ○     | —        | ○                   |                 |            |            |   |   |            |
|   |                  | Connector                                  |                 | 2-wire                  | 12 V         | —            | M9P                          | —                        | —            | ●                    | ●     | ●             | ○     | —        | ○                   |                 |            | —          | — |   |            |
|   |                  |  |                 |                         |              |              | —                            | F7PV                     | F7P          | ●                    | —     | ●             | ○     | —        | ○                   |                 |            |            |   |   |            |
|   |                  | Diagnostic indication (2-color indication) |                 | Grommet                 | Yes          | 3-wire (NPN) | 24 V                         | —                        | 5 V, 12 V    | M9B                  | —     | —             | ●     | ●        | ●                   |                 |            | ○          | — | ○ | IC circuit |
|   | —                |  | F7BV            |                         |              |              |                              |                          |              | J79                  | ●     | —             | ●     | ○        | —                   | ○               |            |            |   |   |            |
|   | 3-wire (PNP)     |  | 5 V, 12 V       |                         |              |              |                              |                          |              | M9NW                 | —     | —             | ●     | ●        | ●                   | ○               | —          | ○          |   |   |            |
|   |                  |  |                 |                         |              |              |                              |                          |              | —                    | F7NWV | F79W          | ●     | —        | ●                   | ○               | —          | ○          |   |   |            |
|   | 2-wire           |  | 12 V            |                         |              |              |                              |                          |              | —                    | M9PW  | —             | —     | ●        | ●                   | ●               | ○          | —          | ○ |   |            |
|   |                  | —  |                 | F7PW                    | —            | ●            | —                            | ●                        | ○            |                      | —     | ○             |       |          |                     |                 |            |            |   |   |            |
| Water resistant (2-color indication)<br>With diagnostic output (2-color indication) | Grommet          | Yes  | 4-wire (NPN)    | 5 V, 12 V               | —            | 5 V, 12 V    | M9BW                         | —                        | —            | ●                    | ●     | ●             | ○     | —        | ○                   | IC circuit      | —          |            |   |   |            |
|   |                  |  |                 |                         |              |              | —                            | F7BWV                    | J79W         | ●                    | —     | ●             | ○     | —        | ○                   |                 |            |            |   |   |            |
|   |                  |  |                 |                         |              |              | —                            | H7BA                     | F7BAV        | F7BA                 | —     | —             | ●     | ○        | —                   |                 |            | ○          |   |   |            |
| Reed switch   | —                | Grommet                                    | Yes             | 3-wire (NPN equivalent) | —            | 5 V          | —                            | A96                      | —            | A76H                 | ●     | —             | ●     | —        | —                   | IC circuit      | —          |            |   |   |            |
|   |                  |  |                 |                         |              |              |                              | —                        | 200 V        | —                    | A72   | A72H          | ●     | —        | ●                   |                 |            | —          | — |   |            |
|   |                  |  |                 |                         |              |              |                              |                          |              | —                    | A73   | A73H          | ●     | —        | ●                   |                 |            | —          | — |   |            |
|   |                  |  |                 |                         |              |              |                              | Connector                | 2-wire       | 24 V                 | 12 V  | 100 V or less | —     | —        | A93                 |                 |            | —          | — | ● | —          |
|   |                  | A90  |                 | A80                     | A80H         | ●            | —                            |                          |              |                      |       |               |       |          | ●                   | —               | —          |            |   |   |            |
|   |                  | —  |                 | C73C                    | A73C         | —            | —                            |                          |              |                      |       |               |       |          | ●                   | —               | ●          | —          | — |   |            |
|   |                  | —  |                 | C80C                    | A80C         | —            | —                            |                          |              |                      |       |               |       |          | ●                   | —               | ●          | —          | — |   |            |
|   |                  | Diagnostic indication (2-color indication) |                 | Grommet                 | Yes          | —            | —                            | —                        | 24 V or less | —                    | —     | A79W          | —     | —        | ●                   | —               | —          | IC circuit | — |   |            |

\* Lead wire length symbols: 0.5 m..... Nil (Example) M9NW  
1 m..... M (Example) M9NWM  
3 m..... L (Example) M9NWL  
5 m..... Z (Example) M9NWL  
None..... N (Example) H7CN  
\* Since there are other applicable auto switches than listed, refer to page 123 for details.  
\* For details about auto switches with pre-wired connector, refer to pages 1328 and 1329.  
\* Band mounting style is not available for D-A9□V/M9□V/M9□WV□ and D-M9□A(V)L types.

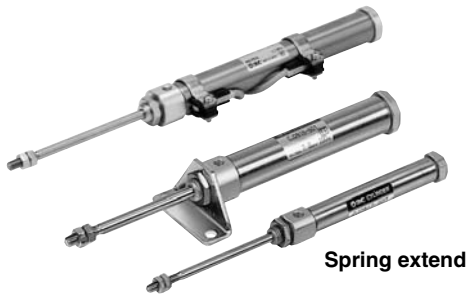
\* Solid state auto switches marked with "O" are produced upon receipt of order.

\* D-A9□/M9□/M9□W/A7□/A80□/F7□/J7□ auto switches are shipped together (not assembled). (However, when D-A9□/M9□/M9□W types are selected, only auto switch mounting brackets are assembled before being shipped.)

\* When D-A9□(V)/M9□(V)/M9□W(V) types are mounted on a ø10 or ø16 rail, order auto switch mounting brackets separately. Refer to page 123 for details.

# Air Cylinder: Standard Type *Series CJ2*

## Single Acting, Spring Return/Extend



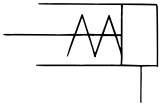
Spring extend



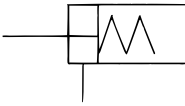
Spring return

### JIS Symbol

Single acting,  
Spring return



Single acting,  
Spring extend



### Made to Order Specifications

(For details, refer to pages 1373 to 1498.)

| Symbol | Specifications          |
|--------|-------------------------|
| —XA□   | Change of rod end shape |
| —XC22  | Fluororubber seals      |
| —XC51  | With hose nipple        |

### Specifications

| Bore size (mm)                       |               | 6  | 10       | 16     |
|--------------------------------------|---------------|--|----------|--------|
| <b>Action</b>                        |               | Single acting, Spring return/Single acting, Spring extend            |          |        |
| <b>Fluid</b>                         |               | Air  |          |        |
| <b>Proof pressure</b>                |               | 1 MPa  |          |        |
| <b>Maximum operating pressure</b>    |               | 0.7 MPa  |          |        |
| <b>Minimum operating pressure</b>    | Rubber bumper | 0.2 MPa  | 0.15 MPa |        |
|                                      | Air cushion   | 0.25 MPa   | 0.15 MPa |        |
| <b>Ambient and fluid temperature</b> |               | Without auto switch: -10°C to 70°C, With auto switch: -10°C to 60°C* |          |        |
| <b>Cushion</b>                       |               | Rubber bumper/Air cushion  |          |        |
| <b>Lubrication</b>                   |               | Not required (Non-lube)  |          |        |
| <b>Stroke length tolerance</b>       |               | +1.0<br>0  |          |        |
| <b>Piston speed</b>                  |               | 50 to 750 mm/s   |          |        |
| <b>Allowable kinetic energy</b>      |               | 0.012J   | 0.035J   | 0.090J |

\* No freezing

### Standard Stroke (mm)

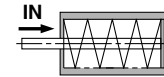
| Bore size (mm) | Standard stroke                   |
|----------------|-----------------------------------|
| 6              | 15, 30, 45, 60                    |
| 10             | 15, 30, 45, 60                    |
| 16             | 15, 30, 45, 60, 75, 100, 125, 150 |

\* Manufacture of intermediate strokes at 1 mm intervals is possible. (Spacers are not used.)

### Spring Reaction Force (N)

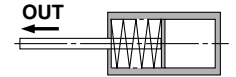
| Bore size (mm) | Spring reaction force (N) |           |
|----------------|---------------------------|-----------|
|                | Primary                   | Secondary |
| 6              | 1.77                      | 3.72      |
| 10             | 3.53                      | 6.86      |
| 16             | 6.86                      | 14.2      |

Spring with primary mounting load



When the spring is set in the cylinder

Spring with secondary mounting load



When the spring is contracted by applying air

Refer to pages 117 to 123 for cylinders with auto switches.

- Minimum stroke for auto switch mounting
- Proper auto switch mounting position (detection at stroke end) and mounting height
- Operating range
- Switch mounting bracket part no.

CJ1

CJP

CJ2

CM2

CG1

MB

MB1

CA2

CS1

CS2

D-□

-X□

Individual  
-X□

Technical  
data

# Series CJ2

## Mass/Spring Return (S)

(g)

| Bore size (mm)        |                                  | 6  | 10 | 16  |
|-----------------------|----------------------------------|----|----|-----|
| Basic mass *          | 15 stroke                        | 11 | 28 | 63  |
|                       | 30 stroke                        | 16 | 35 | 80  |
|                       | 45 stroke                        | 18 | 44 | 102 |
|                       | 60 stroke                        | 23 | 53 | 124 |
|                       | 75 stroke                        | —  | —  | 145 |
|                       | 100 stroke                       | —  | —  | 188 |
|                       | 125 stroke                       | —  | —  | 224 |
| Mounting bracket mass | Axial foot style                 | 8  | 8  | 20  |
|                       | Rod side flange style            | 5  | 5  | 15  |
|                       | Double clevis style (With pin) * | —  | 4  | 10  |

\* Mounting nut and rod end nut are included in the basic mass.

\*\* Mounting nut is not attached to the double clevis style, so the mounting nut mass is already subtracted.

Calculation: (Example) **CJ2L10-45S**

- Basic mass ..... 44 (ø10-45 stroke)
  - Mounting bracket mass ..... 8 (Axial foot style)
- 44 + 8 = 52 g

## Mass/Spring Extend (T)

(g)

| Bore size (mm)        |                                 | 6  | 10 | 16  |
|-----------------------|---------------------------------|----|----|-----|
| Basic mass *          | 15 stroke                       | 17 | 28 | 64  |
|                       | 30 stroke                       | 21 | 34 | 80  |
|                       | 45 stroke                       | 23 | 43 | 100 |
|                       | 60 stroke                       | 27 | 51 | 121 |
|                       | 75 stroke                       | —  | —  | 140 |
|                       | 100 stroke                      | —  | —  | 178 |
|                       | 125 stroke                      | —  | —  | 212 |
| Mounting bracket mass | Axial foot style                | 8  | 8  | 20  |
|                       | Rod side flange style           | 5  | 5  | 15  |
|                       | Double clevis style (With pin)* | —  | 4  | 10  |

\* Mounting nut and rod end nut are included in the basic mass.

\*\* Mounting nut is not attached to the double clevis style, so the mounting nut mass is already subtracted.

Calculation: (Example) **CJ2L10-45T**

- Basic mass ..... 43 (ø10-45 stroke)
  - Mounting bracket mass ..... 8 (Axial foot style)
- 43 + 8 = 51 g

## Mounting Bracket Part No.

| Mounting bracket | Bore size (mm) |          |          |
|------------------|----------------|----------|----------|
|                  | 6              | 10       | 16       |
| Foot bracket     | CJ-L006B       | CJ-L010B | CJ-L016B |
| Flange bracket   | CJ-F006B       | CJ-F010B | CJ-F016B |
| T-bracket *      | —              | CJ-T010B | CJ-T016B |

\* T-bracket is used with double clevis (D).

## Mounting Style and Accessory/For details, refer to page 51.

| Mounting           |                        | Basic style | Axial foot style | Rod side flange style | Double * clevis style |
|--------------------|------------------------|-------------|------------------|-----------------------|-----------------------|
| Standard equipment | Mounting nut           | ●           | ●                | ●                     | —                     |
|                    | Rod end nut            | ●           | ●                | ●                     | ●                     |
|                    | Clevis pin             | —           | —                | —                     | ●                     |
| Option             | Single knuckle joint   | ●           | ●                | ●                     | ●                     |
|                    | Double knuckle joint * | ●           | ●                | ●                     | ●                     |
|                    | T-bracket              | —           | —                | —                     | ●                     |

\* Pin and retaining ring are shipped together with double clevis and double knuckle joint. For the attached bracket mass, refer to page 44.

## Theoretical Output

Refer to the "Single acting, Spring return cylinder" in Theoretical Output 1 of Technical data 3 on page 1573. In the case of the spring extend style, the force at OUT side will be the ending force of the spring return, and that at the IN side will be the amount of the IN side force of the double acting style cylinder from which the beginning force of the spring return has been subtracted.

## ⚠ Specific Product Precautions

**Be sure to read before handling.**  
**Refer to front matters 54 and 55 for Safety Instructions and pages 3 to 11 for Actuator and Auto Switch Precautions.**

## Mounting

## ⚠ Caution

- During installation, secure the rod cover and tighten by applying an appropriate tightening force to the retaining nut or to the rod cover body.  
If the head cover is secured or the head cover is tightened, the cover could rotate, leading to the deviation.
- Tighten the retaining screws to an appropriate tightening torque within the range given below.  
ø6: 2.1 to 2.5 N·m, ø10: 5.9 to 6.4 N·m, ø16: 10.8 to 11.8 N·m
- In the case of a single acting cylinder, do not operate it in such a way that a load would be applied during the retraction of the piston rod of the spring return style, or during the extension of the piston rod of the spring extend style. The spring that is built into the cylinder provides only enough force to retract the piston rod. Thus, if a load is applied, the piston rod will not be able to retract to the end of the stroke.
- In the case of a single acting cylinder, a breather hole is provided in the cover surface. Make sure not to block this hole during installation, as this could lead to a malfunction.
- To remove and install the retaining ring for the knuckle pin or the clevis pin, use an appropriate pair of pliers (tool for installing a type C retaining ring).  
In particular, use a pair of ultra-mini pliers for removing and installing the retaining ring on the ø10 cylinder.
- In the case of auto switch rail mounting style, do not remove the rail that is mounted. Because retaining screws extend into the cylinder, this could lead to an air leak.

## Copper and Fluorine-free Air Cylinder (For CRT manufacturing process)

20-CJ2 Mounting style Bore size Stroke Action Head cover port location

• Copper and fluorine-free

Eliminates the effects by copper based ions and fluorine based resins, etc. over the color cathode ray tube. Making copper based materials into electroless nickel plated treatment or changing them to the non-copper materials in order to prevent copper ions from generating.

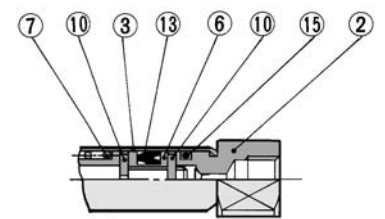
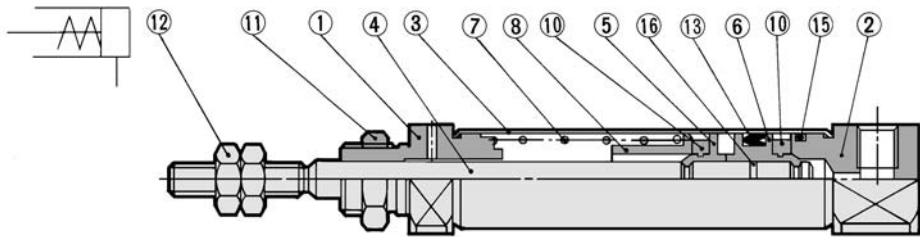
## Specifications

| Action                     | Single acting: Spring return  | Single acting: Spring extend |
|----------------------------|---|------------------------------|
| Bore size (mm)             | 6, 10, 16   |                              |
| Maximum operating pressure | 0.7 MPa   |                              |
| Minimum operating pressure | ø6  | 0.2 MPa                      |
|                            | ø10, ø16  | 0.25 MPa                     |
| Cushion                    | Rubber bumper (Standard equipment)  |                              |
| Standard stroke (mm)       | Same as standard type. (Refer to page 61.)  |                              |
| Auto switch                | Mountable (Band mounting style)   |                              |
| Mounting                   | Basic style, Axial foot style, Rod side flange style, Double clevis style (Except ø6) |                              |



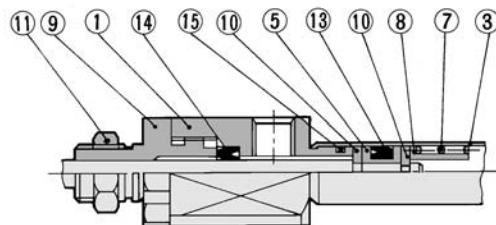
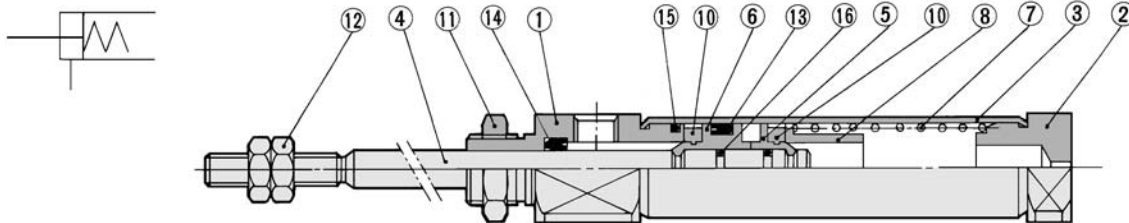
**Construction (Not able to disassemble)**

**Single acting, Spring return**



CJ2□6 Piston/Head cover

**Single acting, Spring extend**



CJ2□6 Piston/Rod cover

- CJ1**
- CJP**
- CJ2**
- CM2**
- CG1**
- MB**
- MB1**
- CA2**
- CS1**
- CS2**

**Component Parts**

| No. | Description   | Material        | Note           |
|-----|---------------|-----------------|----------------|
| 1   | Rod cover     | Aluminum alloy  | Anodized       |
| 2   | Head cover    | Aluminum alloy  | Anodized       |
| 3   | Cylinder tube | Stainless steel |                |
| 4   | Piston rod    | Stainless steel |                |
| 5   | Piston A      | Brass           |                |
| 6   | Piston B      | Brass           |                |
| 7   | Return spring | Piano wire      | Zinc chromated |
| 8   | Spring seat   | Brass           |                |

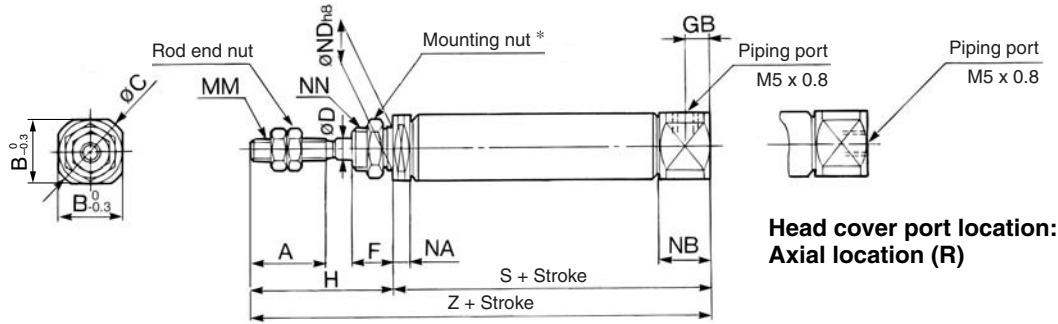
| No. | Description   | Material       | Note                              |
|-----|---------------|----------------|-----------------------------------|
| 9   | Seal retainer | Aluminum alloy | Clear anodized (ø6 spring extend) |
| 10  | Bumper        | Urethane       |                                   |
| 11  | Mounting nut  | Brass          | Nickel plated                     |
| 12  | Rod end nut   | Rolled steel   | Nickel plated                     |
| 13  | Piston seal   | NBR            |                                   |
| 14  | Rod seal      | NBR            |                                   |
| 15  | Tube gasket   | NBR            |                                   |
| 16  | Piston gasket | NBR            |                                   |

- D-□**
- X□**
- Individual  
**-X□**
- Technical  
data

# Series CJ2

## Single Acting, Spring Return: Basic Style (B)

CJ2B **Bore size** **Stroke** S **Head cover port location**



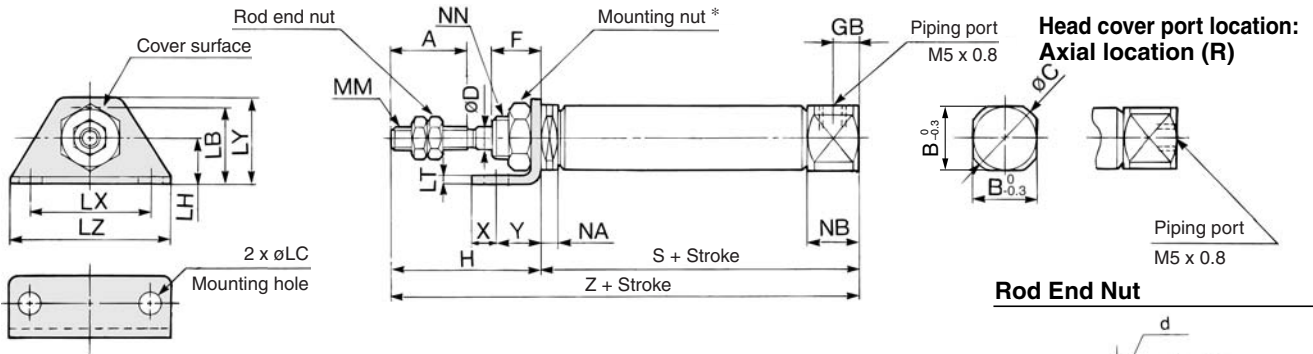
\* For details of the mounting nut, refer to page 51.

| Bore size (mm) | A  | B    | C  | D | F | GB | H  | MM       | NA  | NB  | ND h8                             | NN        | S*          |             |             |             |             |              |               |               | Z*          |             |             |             |             |              |               |               |
|----------------|----|------|----|---|---|----|----|----------|-----|-----|-----------------------------------|-----------|-------------|-------------|-------------|-------------|-------------|--------------|---------------|---------------|-------------|-------------|-------------|-------------|-------------|--------------|---------------|---------------|
|                |    |      |    |   |   |    |    |          |     |     |                                   |           | 5 to 15 st  | 16 to 30 st | 31 to 45 st | 46 to 60 st | 61 to 75 st | 76 to 100 st | 101 to 125 st | 126 to 150 st | 5 to 15 st  | 16 to 30 st | 31 to 45 st | 46 to 60 st | 61 to 75 st | 76 to 100 st | 101 to 125 st | 126 to 150 st |
| 6              | 15 | 8    | 9  | 3 | 8 | -  | 28 | M3 x 0.5 | 3   | 7   | 6 <sup>0</sup> <sub>-0.018</sub>  | M6 x 1.0  | 34.5 (39.5) | 43.5 (48.5) | 47.5 (52.5) | 61.5 (66.5) | -           | -            | -             | -             | 62.5 (67.5) | 71.5 (76.5) | 75.5 (80.5) | 89.5 (94.5) | -           | -            | -             | -             |
| 10             | 15 | 12   | 14 | 4 | 8 | 5  | 28 | M4 x 0.7 | 5.5 | 9.5 | 8 <sup>0</sup> <sub>-0.022</sub>  | M8 x 1.0  | 45.5        | 53          | 65          | 77          | -           | -            | -             | -             | 73.5        | 81          | 93          | 105         | -           | -            | -             | -             |
| 16             | 15 | 18.3 | 20 | 5 | 8 | 5  | 28 | M5 x 0.8 | 5.5 | 9.5 | 10 <sup>0</sup> <sub>-0.022</sub> | M10 x 1.0 | 45.5        | 54          | 66          | 78          | 84          | 108          | 126           | 138           | 73.5        | 82          | 94          | 106         | 112         | 136          | 154           | 166           |

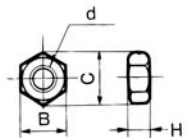
( ) in S and Z dimensions: With auto switch

## Single Acting, Spring Return: Axial Foot Style (L)

CJ2L **Bore size** **Stroke** S **Head cover port location**



Rod End Nut



Material: Iron

| Part no. | Applicable bore (mm) | B   | C   | d        | H   |
|----------|----------------------|-----|-----|----------|-----|
| NTJ-006A | 6                    | 5.5 | 6.4 | M3 x 0.5 | 2.4 |
| NTJ-010A | 10                   | 7   | 8.1 | M4 x 0.7 | 3.2 |
| NTJ-015A | 16                   | 8   | 9.2 | M5 x 0.8 | 4   |

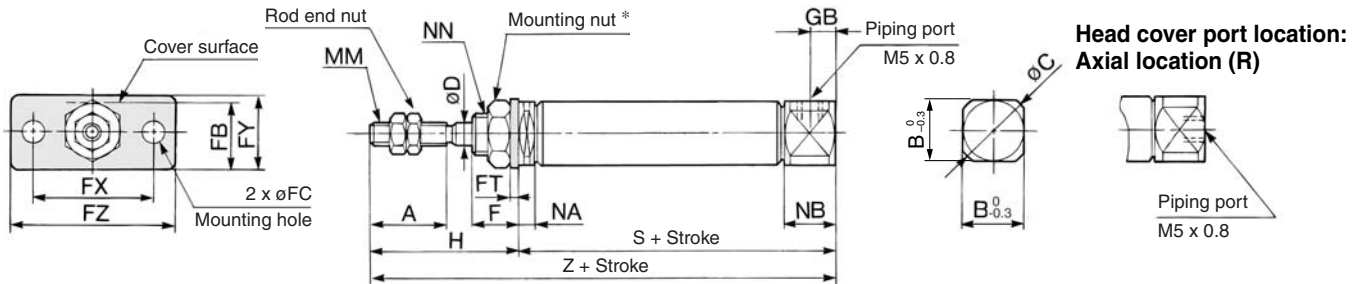
\* For details of the mounting nut, refer to page 51.

| Bore size (mm) | A  | B    | C  | D | F | GB | H  | LB | LC  | LH | LT  | LX | LY   | LZ | MM       | NA  | NB  | NN        | X | Y | S*          |             |             |             |             |              |               |               | Z*          |             |             |             |             |              |               |               |
|----------------|----|------|----|---|---|----|----|----|-----|----|-----|----|------|----|----------|-----|-----|-----------|---|---|-------------|-------------|-------------|-------------|-------------|--------------|---------------|---------------|-------------|-------------|-------------|-------------|-------------|--------------|---------------|---------------|
|                |    |      |    |   |   |    |    |    |     |    |     |    |      |    |          |     |     |           |   |   | 5 to 15 st  | 16 to 30 st | 31 to 45 st | 46 to 60 st | 61 to 75 st | 76 to 100 st | 101 to 125 st | 126 to 150 st | 5 to 15 st  | 16 to 30 st | 31 to 45 st | 46 to 60 st | 61 to 75 st | 76 to 100 st | 101 to 125 st | 126 to 150 st |
| 6              | 15 | 8    | 9  | 3 | 8 | -  | 28 | 13 | 4.5 | 9  | 1.6 | 24 | 16.5 | 32 | M3 x 0.5 | 3   | 7   | M6 x 1.0  | 5 | 7 | 34.5 (39.5) | 43.5 (48.5) | 47.5 (52.5) | 61.5 (66.5) | -           | -            | -             | -             | 62.5 (67.5) | 71.5 (76.5) | 75.5 (80.5) | 89.5 (94.5) | -           | -            | -             | -             |
| 10             | 15 | 12   | 14 | 4 | 8 | 5  | 28 | 15 | 4.5 | 9  | 1.6 | 24 | 16.5 | 32 | M4 x 0.7 | 5.5 | 9.5 | M8 x 1.0  | 5 | 7 | 45.5        | 53          | 65          | 77          | -           | -            | -             | -             | 73.5        | 81          | 93          | 105         | -           | -            | -             | -             |
| 16             | 15 | 18.3 | 20 | 5 | 8 | 5  | 28 | 23 | 5.5 | 14 | 2.3 | 33 | 25   | 42 | M5 x 0.8 | 5.5 | 9.5 | M10 x 1.0 | 6 | 9 | 45.5        | 54          | 66          | 78          | 84          | 108          | 126           | 138           | 73.5        | 82          | 94          | 106         | 112         | 136          | 154           | 166           |

( ) in S and Z dimensions: With auto switch

**Single Acting, Spring Return: Rod Side Flange Style (F)**

**CJ2F** Bore size — Stroke S Head cover port location



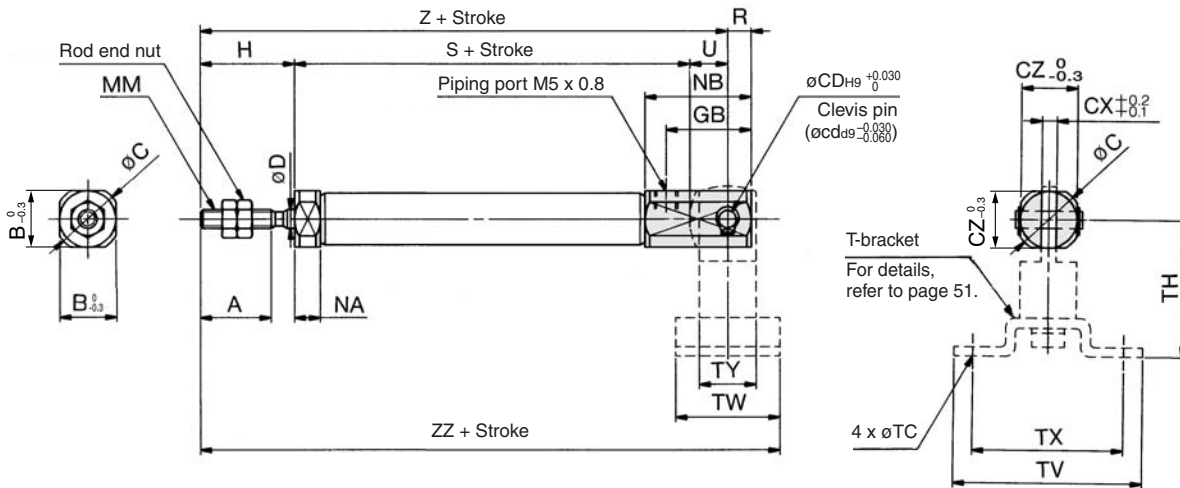
\* For details of the mounting nut, refer to page 51.

| Bore size (mm) | A  | B    | C  | D | F | FB | FC  | FT  | FX | FY | FZ | GB | H  | MM       | NA  | NB  | NN        | S*          |             |             |             |             |              |               |               | Z*          |             |             |             |             |              |               |               |
|----------------|----|------|----|---|---|----|-----|-----|----|----|----|----|----|----------|-----|-----|-----------|-------------|-------------|-------------|-------------|-------------|--------------|---------------|---------------|-------------|-------------|-------------|-------------|-------------|--------------|---------------|---------------|
|                |    |      |    |   |   |    |     |     |    |    |    |    |    |          |     |     |           | 5 to 15 st  | 16 to 30 st | 31 to 45 st | 46 to 60 st | 61 to 75 st | 76 to 100 st | 101 to 125 st | 126 to 150 st | 5 to 15 st  | 16 to 30 st | 31 to 45 st | 46 to 60 st | 61 to 75 st | 76 to 100 st | 101 to 125 st | 126 to 150 st |
| 6              | 15 | 8    | 9  | 3 | 8 | 11 | 4.5 | 1.6 | 24 | 14 | 32 | —  | 28 | M3 x 0.5 | 3   | 7   | M6 x 1.0  | 34.5 (39.5) | 43.5 (48.5) | 47.5 (52.5) | 61.5 (66.5) | —           | —            | —             | —             | 62.5 (67.5) | 71.5 (76.5) | 75.5 (80.5) | 89.5 (94.5) | —           | —            | —             | —             |
| 10             | 15 | 12   | 14 | 4 | 8 | 13 | 4.5 | 1.6 | 24 | 14 | 32 | 5  | 28 | M4 x 0.7 | 5.5 | 9.5 | M8 x 1.0  | 45.5        | 53          | 65          | 77          | —           | —            | —             | —             | 73.5        | 81          | 93          | 105         | —           | —            | —             | —             |
| 16             | 15 | 18.3 | 20 | 5 | 8 | 19 | 5.5 | 2.3 | 33 | 20 | 42 | 5  | 28 | M5 x 0.8 | 5.5 | 9.5 | M10 x 1.0 | 45.5        | 54          | 66          | 78          | 84          | 108          | 126           | 138           | 73.5        | 82          | 94          | 106         | 112         | 136          | 154           | 166           |

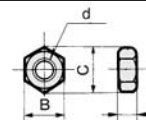
( ) in S and Z dimensions: With auto switch

**Single Acting, Spring Return: Double Clevis Style (D)**

**CJ2D** Bore size — Stroke S



**Rod End Nut**



Material: Iron

| Part no. | Applicable bore (mm) | B   | C   | d        | H   |
|----------|----------------------|-----|-----|----------|-----|
| NTJ-006A | 6                    | 5.5 | 6.4 | M3 x 0.5 | 2.4 |
| NTJ-010A | 10                   | 7   | 8.1 | M4 x 0.7 | 3.2 |
| NTJ-015A | 16                   | 8   | 9.2 | M5 x 0.8 | 4   |

\* Clevis pin and retaining ring are shipped together.

| Bore size (mm) | A  | B    | C  | CD (cd) | CX  | CZ   | D | GB | H  | MM       | NA  | NB   | R | U  | S          |             |             |             |             |              |               |               | Z          |             |             |             |             |              |               |               |
|----------------|----|------|----|---------|-----|------|---|----|----|----------|-----|------|---|----|------------|-------------|-------------|-------------|-------------|--------------|---------------|---------------|------------|-------------|-------------|-------------|-------------|--------------|---------------|---------------|
|                |    |      |    |         |     |      |   |    |    |          |     |      |   |    | 5 to 15 st | 16 to 30 st | 31 to 45 st | 46 to 60 st | 61 to 75 st | 76 to 100 st | 101 to 125 st | 126 to 150 st | 5 to 15 st | 16 to 30 st | 31 to 45 st | 46 to 60 st | 61 to 75 st | 76 to 100 st | 101 to 125 st | 126 to 150 st |
| 10             | 15 | 12   | 14 | 3.3     | 3.2 | 12   | 4 | 18 | 20 | M4 x 0.7 | 5.5 | 22.5 | 5 | 8  | 45.5       | 53          | 65          | 77          | —           | —            | —             | —             | 73.5       | 81          | 93          | 105         | —           | —            | —             | —             |
| 16             | 15 | 18.3 | 20 | 5       | 6.5 | 18.3 | 5 | 23 | 20 | M5 x 0.8 | 5.5 | 27.5 | 8 | 10 | 45.5       | 54          | 66          | 78          | 84          | 108          | 126           | 138           | 75.5       | 84          | 96          | 108         | 114         | 138          | 156           | 168           |

| Bore size (mm) | ZZ         |             |             |             |             |              |               |               |
|----------------|------------|-------------|-------------|-------------|-------------|--------------|---------------|---------------|
|                | 5 to 15 st | 16 to 30 st | 31 to 45 st | 46 to 60 st | 61 to 75 st | 76 to 100 st | 101 to 125 st | 126 to 150 st |
| 10             | 84.5       | 92          | 104         | 116         | —           | —            | —             | —             |
| 16             | 89.5       | 98          | 110         | 122         | 128         | 152          | 170           | 182           |

**T-bracket Dimensions**

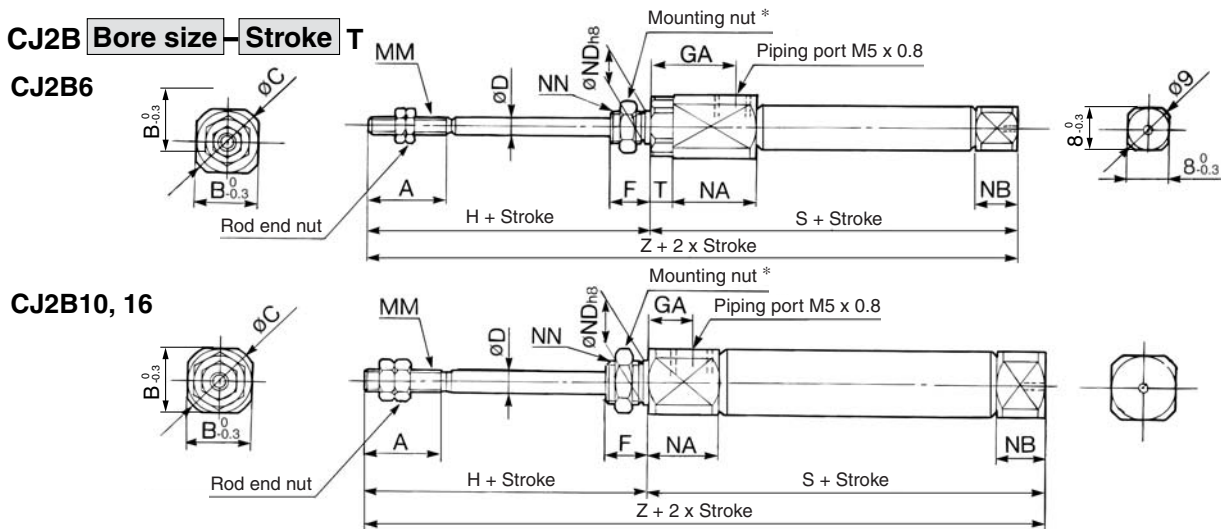
| Bore size (mm) | TC  | TH | TV | TW | TX | TY |
|----------------|-----|----|----|----|----|----|
| 10             | 4.5 | 29 | 40 | 22 | 32 | 12 |
| 16             | 5.5 | 35 | 48 | 28 | 38 | 16 |

- CJ1
- CJP
- CJ2**
- CM2
- CG1
- MB
- MB1
- CA2
- CS1
- CS2

- D-□
- X□
- Individual -X□
- Technical data

# Series CJ2

## Single Acting, Spring Extend: Basic Style (B)

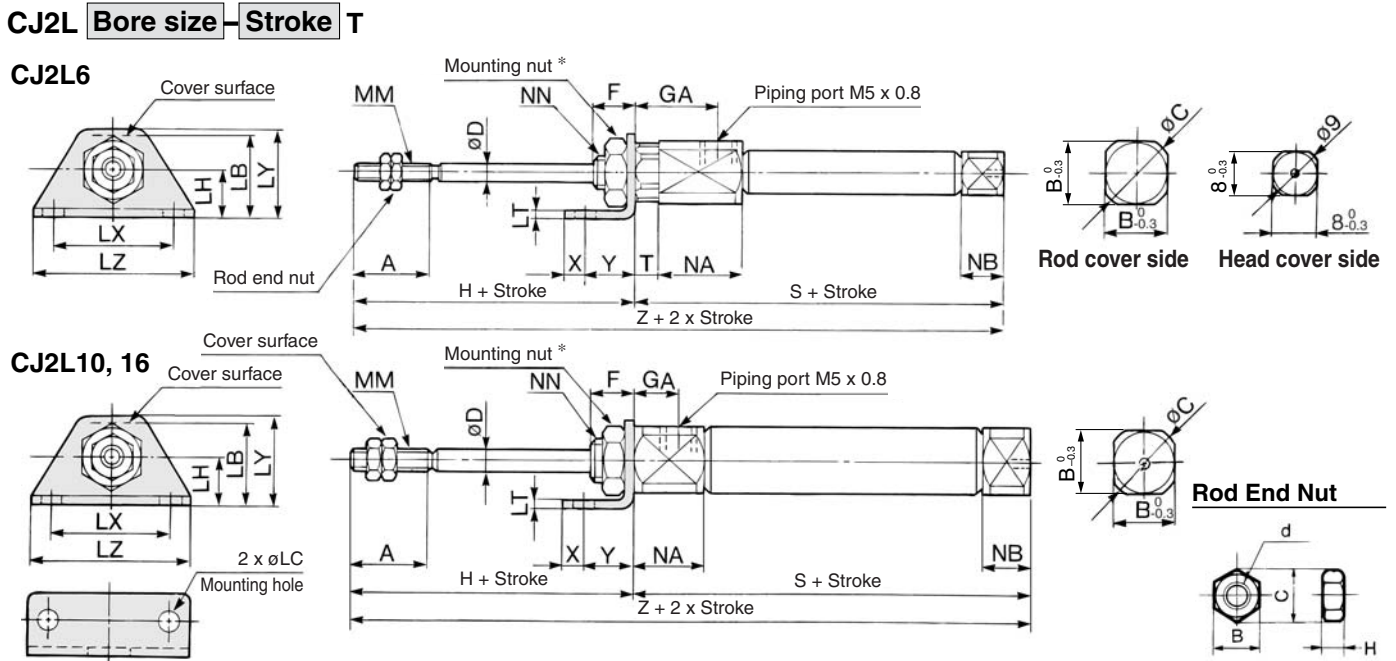


\* For details of the mounting nut, refer to page 51.

| Bore size (mm) | A  | B    | C  | D | F | GA   | H  | MM       | NN        | NA   | NB  | ND h8                | T | S*         |             |             |             |             |              |               |               | Z*         |             |             |             |             |              |               |               |
|----------------|----|------|----|---|---|------|----|----------|-----------|------|-----|----------------------|---|------------|-------------|-------------|-------------|-------------|--------------|---------------|---------------|------------|-------------|-------------|-------------|-------------|--------------|---------------|---------------|
|                |    |      |    |   |   |      |    |          |           |      |     |                      |   | 5 to 15 st | 16 to 30 st | 31 to 45 st | 46 to 60 st | 61 to 75 st | 76 to 100 st | 101 to 125 st | 126 to 150 st | 5 to 15 st | 16 to 30 st | 31 to 45 st | 46 to 60 st | 61 to 75 st | 76 to 100 st | 101 to 125 st | 126 to 150 st |
| 6              | 15 | 12   | 14 | 3 | 8 | 14.5 | 28 | M3 x 0.5 | M6 x 1.0  | 16   | 3   | 6 <sup>-0.018</sup>  | 3 | 46.5       | 55.5        | 59.5        | 73.5        | -           | -            | -             | -             | 74.5       | 83.5        | 87.5        | 101.5       | -           | -            | -             | -             |
| 10             | 15 | 12   | 14 | 4 | 8 | 8    | 28 | M4 x 0.7 | M8 x 1.0  | 12.5 | 5.5 | 8 <sup>-0.022</sup>  | - | 48.5       | 56          | 68          | 80          | -           | -            | -             | -             | 76.5       | 84          | 96          | 108         | -           | -            | -             | -             |
| 16             | 15 | 18.3 | 20 | 5 | 8 | 8    | 28 | M5 x 0.8 | M10 x 1.0 | 12.5 | 5.5 | 10 <sup>-0.022</sup> | - | 48.5       | 57          | 69          | 81          | 87          | 111          | 129           | 141           | 76.5       | 85          | 97          | 109         | 115         | 139          | 157           | 169           |

\* ( ) in S and Z dimensions: With auto switch

## Single Acting, Spring Extend: Axial Foot Style (L)



Material: Iron

| Part no. | Applicable bore (mm) | B   | C   | d        | H   |
|----------|----------------------|-----|-----|----------|-----|
| NTJ-006A | 6                    | 5.5 | 6.4 | M3 x 0.5 | 2.4 |
| NTJ-010A | 10                   | 7   | 8.1 | M4 x 0.7 | 3.2 |
| NTJ-015A | 16                   | 8   | 9.2 | M5 x 0.8 | 4   |

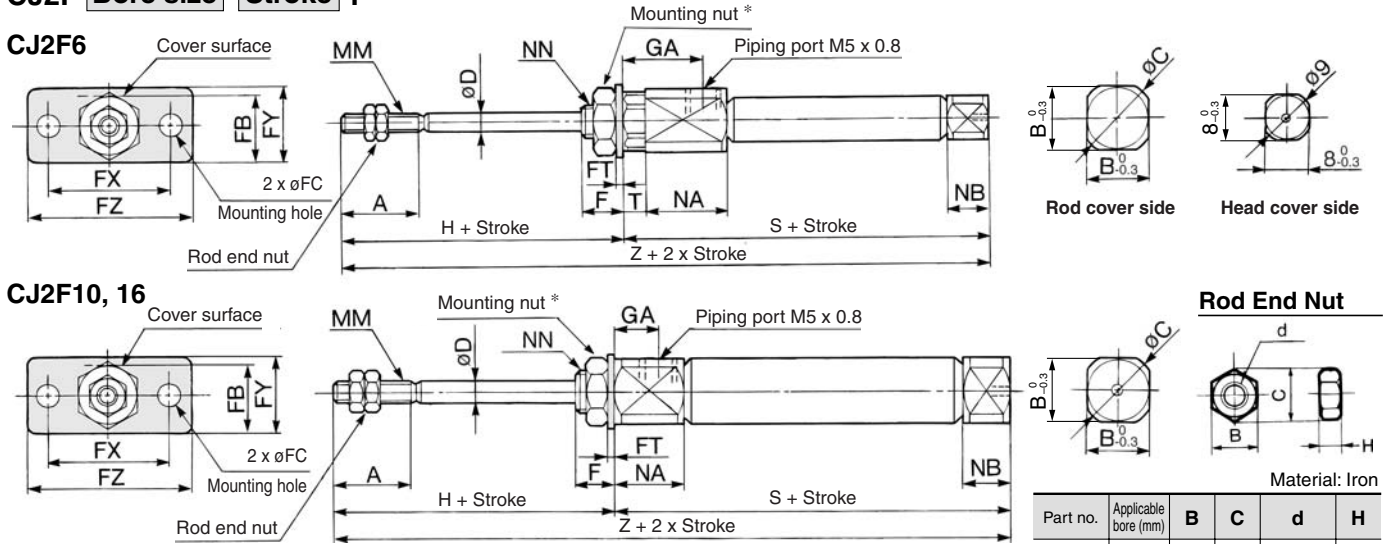
\* For details of the mounting nut, refer to page 51.

| Bore size (mm) | A  | B    | C  | D | F | GA   | H  | LB | LC  | LH | LT  | LX | LY   | LZ | MM       | N    | NB  | NN        | T | X | Y | S*         |             |             |             |             |              |               |               | Z*         |             |             |             |             |              |               |               |
|----------------|----|------|----|---|---|------|----|----|-----|----|-----|----|------|----|----------|------|-----|-----------|---|---|---|------------|-------------|-------------|-------------|-------------|--------------|---------------|---------------|------------|-------------|-------------|-------------|-------------|--------------|---------------|---------------|
|                |    |      |    |   |   |      |    |    |     |    |     |    |      |    |          |      |     |           |   |   |   | 5 to 15 st | 16 to 30 st | 31 to 45 st | 46 to 60 st | 61 to 75 st | 76 to 100 st | 101 to 125 st | 126 to 150 st | 5 to 15 st | 16 to 30 st | 31 to 45 st | 46 to 60 st | 61 to 75 st | 76 to 100 st | 101 to 125 st | 126 to 150 st |
| 6              | 15 | 12   | 14 | 3 | 8 | 14.5 | 28 | 15 | 4.5 | 9  | 1.6 | 24 | 16.5 | 32 | M3 x 0.5 | 16   | 3   | M6 x 1.0  | 3 | 5 | 7 | 46.5       | 55.5        | 59.5        | 73.5        | -           | -            | -             | -             | 74.5       | 83.5        | 87.5        | 101.5       | -           | -            | -             | -             |
| 10             | 15 | 12   | 14 | 4 | 8 | 8    | 28 | 15 | 4.5 | 9  | 1.6 | 24 | 16.5 | 32 | M4 x 0.7 | 12.5 | 5.5 | M8 x 1.0  | - | 5 | 7 | 48.5       | 56          | 68          | 80          | -           | -            | -             | -             | 76.5       | 84          | 96          | 108         | -           | -            | -             | -             |
| 16             | 15 | 18.3 | 20 | 5 | 8 | 8    | 28 | 23 | 5.5 | 14 | 2.3 | 33 | 25   | 42 | M5 x 0.8 | 12.5 | 5.5 | M10 x 1.0 | - | 6 | 9 | 48.5       | 57          | 69          | 81          | 87          | 111          | 129           | 141           | 76.5       | 85          | 97          | 109         | 115         | 139          | 157           | 169           |

\* ( ) in S and Z dimensions: With auto switch

**Single Acting, Spring Extend: Rod Side Flange Style (F)**

**CJ2F Bore size — Stroke T**



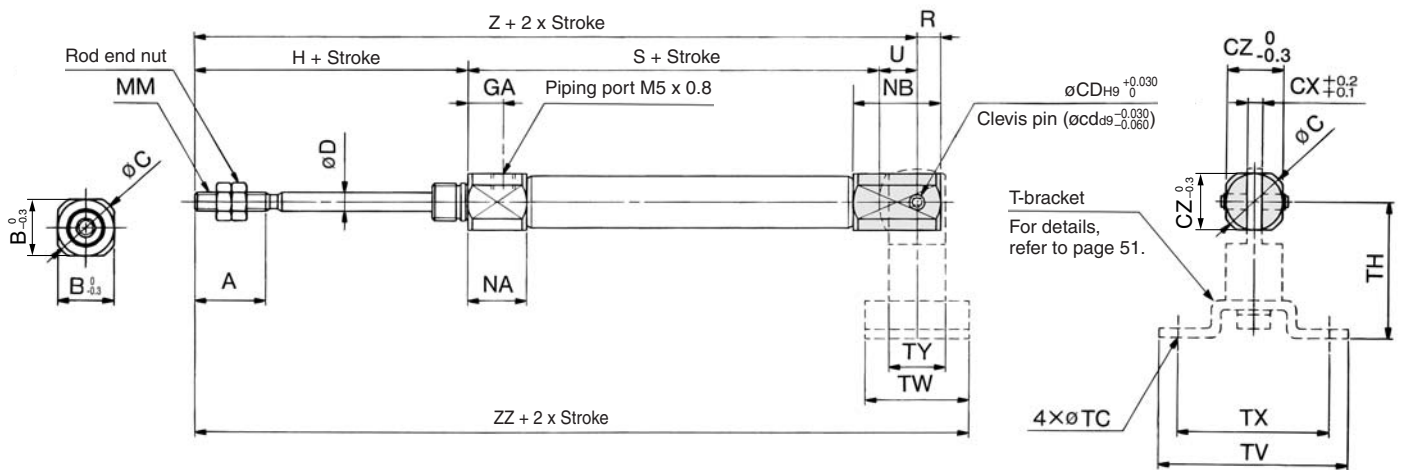
\* For details of the mounting nut, refer to page 51.

| Bore size (mm) | A  | B    | C  | D | F | FB | FC  | FT  | FX | FY | FZ | GA   | H  | MM       | NA   | NB  | NN        | T | S*          |             |             |             |             |              |               |               | Z*          |             |             |               |             |              |               |               |
|----------------|----|------|----|---|---|----|-----|-----|----|----|----|------|----|----------|------|-----|-----------|---|-------------|-------------|-------------|-------------|-------------|--------------|---------------|---------------|-------------|-------------|-------------|---------------|-------------|--------------|---------------|---------------|
|                |    |      |    |   |   |    |     |     |    |    |    |      |    |          |      |     |           |   | 5 to 15 st  | 16 to 30 st | 31 to 45 st | 46 to 60 st | 61 to 75 st | 76 to 100 st | 101 to 125 st | 126 to 150 st | 5 to 15 st  | 16 to 30 st | 31 to 45 st | 46 to 60 st   | 61 to 75 st | 76 to 100 st | 101 to 125 st | 126 to 150 st |
| 6              | 15 | 12   | 14 | 3 | 8 | 13 | 4.5 | 1.6 | 24 | 14 | 32 | 14.5 | 28 | M3 x 0.5 | 16   | 3   | M6 x 1.0  | 3 | 46.5 (51.5) | 55.5 (60.5) | 59.5 (64.5) | 73.5 (78.5) | -           | -            | -             | -             | 74.5 (79.5) | 83.5 (88.5) | 87.5 (92.5) | 101.5 (106.5) | -           | -            | -             | -             |
| 10             | 15 | 12   | 14 | 4 | 8 | 13 | 4.5 | 1.6 | 24 | 14 | 32 | 8    | 28 | M4 x 0.7 | 12.5 | 5.5 | M8 x 1.0  | - | 48.5        | 56          | 68          | 80          | -           | -            | -             | -             | 76.5        | 84          | 96          | 108           | -           | -            | -             | -             |
| 16             | 15 | 18.3 | 20 | 5 | 8 | 19 | 5.5 | 2.3 | 33 | 20 | 42 | 8    | 28 | M5 x 0.8 | 12.5 | 5.5 | M10 x 1.0 | - | 48.5        | 57          | 69          | 81          | 87          | 111          | 129           | 141           | 76.5        | 85          | 97          | 109           | 115         | 139          | 157           | 169           |

\* ( ) in S and Z dimensions: With auto switch

**Single Acting, Spring Extend: Double Clevis Style (D)**

**CJ2D Bore size — Stroke T**



\* Clevis pin and retaining ring are shipped together.

| Bore size (mm) | A  | B    | C  | CD (cd) | CX  | CZ   | D | GA | H  | MM       | NA   | NB   | R | U  | S          |             |             |             |             |              |               |               | Z          |             |             |             |             |              |               |               |
|----------------|----|------|----|---------|-----|------|---|----|----|----------|------|------|---|----|------------|-------------|-------------|-------------|-------------|--------------|---------------|---------------|------------|-------------|-------------|-------------|-------------|--------------|---------------|---------------|
|                |    |      |    |         |     |      |   |    |    |          |      |      |   |    | 5 to 15 st | 16 to 30 st | 31 to 45 st | 46 to 60 st | 61 to 75 st | 76 to 100 st | 101 to 125 st | 126 to 150 st | 5 to 15 st | 16 to 30 st | 31 to 45 st | 46 to 60 st | 61 to 75 st | 76 to 100 st | 101 to 125 st | 126 to 150 st |
| 10             | 15 | 12   | 14 | 3.3     | 3.2 | 12   | 4 | 8  | 28 | M4 x 0.7 | 12.5 | 18.5 | 5 | 8  | 48.5       | 56          | 68          | 80          | -           | -            | -             | -             | 84.5       | 92          | 104         | 116         | -           | -            | -             | -             |
| 16             | 15 | 18.3 | 20 | 5       | 6.5 | 18.3 | 5 | 8  | 28 | M5 x 0.8 | 12.5 | 23.5 | 8 | 10 | 48.5       | 57          | 69          | 81          | 87          | 111          | 129           | 141           | 86.5       | 95          | 107         | 119         | 125         | 149          | 167           | 179           |

| Bore size (mm) | ZZ         |             |             |             |             |              |               |               |
|----------------|------------|-------------|-------------|-------------|-------------|--------------|---------------|---------------|
|                | 5 to 15 st | 16 to 30 st | 31 to 45 st | 46 to 60 st | 61 to 75 st | 76 to 100 st | 101 to 125 st | 126 to 150 st |
| 10             | 95.5       | 103         | 115         | 127         | -           | -            | -             | -             |
| 16             | 100.5      | 109         | 121         | 133         | 139         | 163          | 181           | 193           |

| T-bracket Dimensions |     |    |    |    |    |    |
|----------------------|-----|----|----|----|----|----|
| Bore size (mm)       | TC  | TH | TV | TW | TX | TY |
| 10                   | 4.5 | 29 | 40 | 22 | 32 | 12 |
| 16                   | 5.5 | 35 | 48 | 28 | 38 | 16 |

# Air Cylinder: Non-rotating Rod Type Double Acting, Single Rod Series **CJ2K** ø10, ø16

## How to Order



| Mounting style |                       | Bore size |       |
|----------------|-----------------------|-----------|-------|
| <b>B</b>       | Basic style           | <b>10</b> | 10 mm |
| <b>L</b>       | Axial foot style      | <b>16</b> | 16 mm |
| <b>F</b>       | Rod side flange style |           |       |
| <b>D</b>       | Double clevis style   |           |       |

**Cylinder standard stroke (mm)**  
Refer to the standard stroke table on page 69.

### Built-in Magnet Cylinder Model

Suffix the symbol "-A" (Rail mounting style) or "-B" (Band mounting style) to the end of part number for cylinder with auto switch.

| Example | Rail mounting style | CDJ2KB16-60-A |
|---------|---------------------|---------------|
|         | Band mounting style | CDJ2KB10-45-B |

\* For rail mounting style, screws and nuts for 2 pcs switches come with the rail.  
\* Refer to page 123 for switch mounting brackets.

**CJ2K** **L** **16** - **60** - [ ] - [ ]

With auto switch

**CDJ2K** **L** **16** - **60** - [ ] - **M9BW** - [ ] - [ ]

• With auto switch  
(Built-in magnet)

• Made to Order  
Refer to page 69 for details.

| Head cover port location |                       | Bore size (mm) |
|--------------------------|-----------------------|----------------|
| Symbol                   |                       | ø10, ø16       |
| <b>Nil</b>               | Perpendicular to axis |                |
| <b>R</b>                 | Axial                 |                |

\* For configuration, refer to page 69.  
\* Double clevis is only available for being perpendicular to axis.

### Auto switch

\* For the applicable auto switch model, refer to the table below.  
\* If a built-in magnet cylinder without an auto switch is required, refer to the model of built-in magnet cylinder.

### Number of auto switches

|            |          |
|------------|----------|
| <b>Nil</b> | 2 pcs.   |
| <b>S</b>   | 1 pc.    |
| <b>n</b>   | "n" pcs. |

## Applicable Auto Switch

Refer to pages 1263 to 1371 for further information on auto switches.

| Type                                       | Special function                            | Electrical entry                           | Indicator light | Wiring (Output) | Load voltage            |       | Auto switch model |               |               | Lead wire length (m) |              |       |        |          | Pre-wired connector | Applicable load |            |   |            |   |   |            |            |   |   |
|--|---|--|-----------------|-----------------|-------------------------|-------|-------------------|---------------|---------------|----------------------|--------------|-------|--------|----------|---------------------|-----------------|------------|---|------------|---|---|------------|------------|---|---|
|  |   |  |                 |                 | DC                      | AC    | Band mounting     | Rail mounting |               | 0.5 (Nil)            | 1 (M)        | 3 (L) | 5 (Z)  | None (N) |                     | IC circuit      | Relay, PLC |   |            |   |   |            |            |   |   |
|  |   |  |                 |                 |                         |       |                   | Perpendicular | In-line       |                      |              |       |        |          |                     |                 |            |   |            |   |   |            |            |   |   |
| Solid state switch                         | —   | Grommet                                    | —               | 3-wire (NPN)    | 5 V, 12 V               | —     | M9N               | —             | —             | ●                    | ●            | ●     | ○      | —        | ○                   | IC circuit      | Relay, PLC |   |            |   |   |            |            |   |   |
|  |   |  |                 | 3-wire (PNP)    |                         |       | M9P               | —             | —             | ●                    | ●            | ●     | ○      | —        | ○                   |                 |            |   |            |   |   |            |            |   |   |
|  |   |  |                 | 2-wire          |                         |       | M9B               | —             | —             | ●                    | ●            | ●     | ○      | —        | ○                   |                 |            |   |            |   |   |            |            |   |   |
|  |   | Connector                                  |                 | Yes             |                         |       | 24 V              | —             | H7C           | J79C                 | —            | —     | —      | —        | —                   |                 |            | — | —          | — | — |            |            |   |   |
|  |   | Diagnostic indication (2-color indication) |                 | Grommet         |                         |       | —                 | 3-wire (NPN)  | 5 V, 12 V     | —                    | M9NW         | —     | —      | ●        | ●                   |                 |            | ● | ○          | — | ○ | IC circuit | Relay, PLC |   |   |
|  |   |  |                 |                 |                         |       |                   | 3-wire (PNP)  |               |                      | M9PW         | —     | —      | ●        | ●                   |                 |            | ● | ○          | — | ○ |            |            |   |   |
|  | 2-wire                                      |  | M9BW            |                 | —                       | —     |                   | ●             |               |                      | ●            | ●     | ○      | —        | ○                   |                 |            |   |            |   |   |            |            |   |   |
|  | Water resistant (2-color indication)        |  | —               |                 | H7BA                    | F7BAV |                   | F7BA          |               |                      | —            | —     | ●      | ○        | —                   | ○               |            |   |            |   |   |            |            |   |   |
|  | With diagnostic output (2-color indication) | —  | Connector       | No              | 24 V                    | 12 V  | 100 V or less     | A90           | A80           | A80H                 | ●            | —     | ●      | —        | —                   | —               | —          | — |            |   |   |            |            |   |   |
|  | Reed switch                                 | —  | Grommet         | —               | 3-wire (NPN equivalent) | 24 V  | 12 V              | —             | A96           | —                    | A76H         | ●     | —      | ●        | —                   | —               | IC circuit | — |            |   |   |            |            |   |   |
| 2-wire                                     |   |  |                 |                 | —                       |       |                   |               | A72           | A72H                 | ●            | —     | ●      | —        | —                   | —               |            |   | Relay, PLC |   |   |            |            |   |   |
|  |   |  |                 |                 | —                       |       |                   |               | A73           | A73H                 | ●            | —     | ●      | —        | —                   |                 |            |   |            |   |   |            |            |   |   |
| Connector                                  |   |  |                 |                 | Yes                     |       |                   |               | 100 V or less | A93                  | —            | —     | ●      | —        | ●                   | —               |            |   | —          | — | — | —          |            |   |   |
| Diagnostic indication (2-color indication) |   |  | Grommet         |                 | —                       |       |                   | —             | —             | 24 V                 | 24 V or less | —     | C73C   | A73C     | —                   | ●               | —          | ● | ●          | — | — | —          |            |   |   |
|  |   |  |                 |                 |                         |       |                   |               |               |                      |              |       | 2-wire | —        | —                   | —               | —          | — | —          | — | — | —          | —          | — | — |
|  |   |  |                 |                 |                         |       |                   |               |               |                      |              |       |        |          |                     |                 |            |   |            |   |   |            |            |   |   |
|  |   |  |                 |                 |                         |       |                   |               |               |                      |              |       | —      | —        | —                   | —               | —          | — | —          | — | — | —          | —          | — |   |

\* Lead wire length symbols: 0.5 m..... Nil (Example) M9NW  
1 m..... M (Example) M9NWM  
3 m..... L (Example) M9NWL  
5 m..... Z (Example) M9NWZ  
None..... N (Example) H7CN

\* Since there are other applicable auto switches than listed, refer to page 123 for details.  
\* For details about auto switches with pre-wired connector, refer to pages 1328 and 1329.  
\* Band mounting style is not available for D-A9□/M9□/M9□WV and D-M9□A(V)L types.  
\*\* "D-A79W" cannot be mounted on bore size ø10 cylinder with air cushion.

\* Solid state auto switches marked with "O" are produced upon receipt of order.

\* D-A9□/M9□/M9□W/A7□□/A80□/F7□□/J7□□ auto switches are shipped together (not assembled). (However, when D-A9□/M9□/M9□W types are selected, only auto switch mounting brackets are assembled before being shipped.)

\* When D-A9□(V)/M9□(V)/M9□W(V) types are mounted on a ø10 or ø16 rail, order auto switch mounting brackets separately. Refer to page 123 for details.