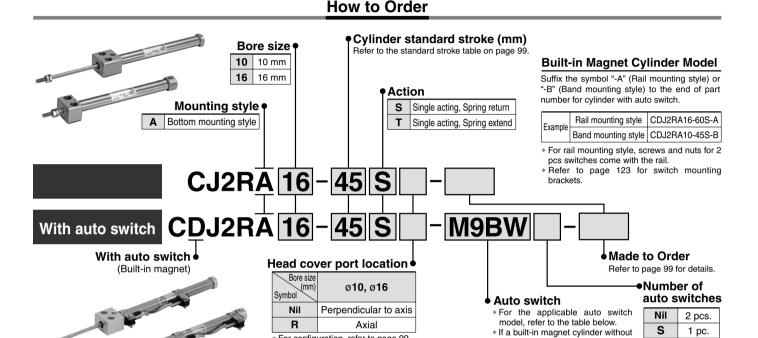
Air Cylinder: Direct Mount Type Single Acting, Spring Return/Extend

Series CJ2R

ø10, ø16



* For configuration, refer to page 99.

* Not applicable to single acting,

spring extend (T).

Applicable Auto Switch/Refer to pages 1263 to 1371 for further information on auto switches

			ight	Wiring		Load vo	oltage	Aut	o switch mo	odel	Lea	d wir	e ler	ngth	(m)				
Туре	Special function	Electrical entry	ndicator light	(Output)		DC	40	Band	Rail mo	ounting	0.5	1	3		Inone		Applica	ble load	
		entry	Indic	(Output)		DC	AC	mounting	Perpendicular	In-line	(Nil)	(M)	(L)	(Z)	(N)	Connector			
				3-wire (NPN)				M9N	_	-		•	•	0	-	0			
				3-WIIE (INFIN)		5 V, 12 V		_	F7NV	F79	•	_	•	0	-	0	IC circuit		
		Grommet		3-wire (PNP)		3 V, 12 V		M9P		I	•	•	•	0	-	0	ic circuit		
		Gioiiiiiet		3-wile (i ivi)				_	F7PV	F7P	•	_	•	0	-	0			
tc								M9B	_	1	•	•	•	0	-	0			
switch				2-wire		12 V		_	F7BV	J79	•	_	•	0	-	0	_		
ė		Connector	Yes					H7C	J79C	I	•	_	•			_		Relay,	
state	Diagnostic indication (2-color indication)			3-wire (NPN)	24 V	5 V, 12 V	_ [M9NW	_	1	•	•	•	0	_	0	IC circuit	PLC	
<u>0</u>				5 WIIO (141 14)				_	F7NWV	F79W	•	_	•	0	_	0			
Solid				3-wire (PNP) 2-wire				M9PW	_		•	•	•	0	_	0			
0,		Grommet			1			_	_	F7PW	•	_	•	0	_	0			
								M9BW	_	_	•	•	•	0	_	0			
									F7BWV	J79W	•	-	•	0	_	0	_		
	Water resistant (2-color indication)							H7BA	F7BAV	F7BA	_	_	•	0	_	0			
	With diagnostic output (2-color indication)			4-wire (NPN)		5 V, 12 V		H7NF	_	F79F	•	_	•	0	_	0	IC circuit		
				3-wire (NPN equivalent)	_	5 V	_	A96	_	A76H	•	_	•	-	-	_	IC circuit	_	
등			Yes			_	200 V	_	A72	A72H	•	_	•	_	-	_			
switch		Grommet		100 V		A73	A73H	•	_	•	•	_	_] —					
					24 V	12 V	100 V	A93	_	_	•	_	•	I —	_	_		Relay,	
Reed			No	2-wire			100 V or less	A90	A80	A80H	•	_	•	T-	_	_	IC circuit	PLC	
Œ		Connector	Yes		24 V		_	C73C	A73C	_	•	_	•	•	•	_	_	0	
		OUTITIEULUI	No	1			24 V or less	C80C	A80C		•	_	•	•	•	_	IC circuit	ircuit	
	Diagnostic indication (2-color indication)	Grommet	Yes]		_	_	_	A79W	-	•	_	•	-	_	_	_]	

- * Lead wire length symbols: 0.5 m Nil (Example) M9NW
 - 1 m...... M (Example) M9NWM
 1 m..... M (Example) M9NWM
 3 m...... L (Example) M9NWL
 5 m..... Z (Example) M9NWZ
 None N (Example) H7CN
- * Since there are other applicable auto switches than listed, refer to page 123 for details
- * For details about auto switches with pre-wired connector, refer to pages 1328 and 1329
- * Band mounting style is not available for D-A9□V□/M9□V□/M9□WV□ and D-M9□A(V)L types.

an auto switch is required, refer to

the model of built-in magnet

"n" pcs.

n

^{*} Solid state auto switches marked with "O" are produced upon receipt of order.

* D-A9□/M9□W/A7□□/A80□/F7□□/J7□□ auto switches are shipped together (not assembled). (However, when D-A9□/M9□/M9□W types are selected,

only auto switch mounting brackets are assembled before being shipped.

* When D-A9 \(\text{V} \) \(\text{M9} \(\text{V} \) \(\text{V} \) ypes are mounted on a \(\sigma 10 \) or \(\sigma 16 \) rail, order auto switch mounting brackets separately. Refer to page 123 for details.

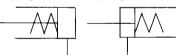
Air Cylinder: Direct Mount Type Single Acting, Spring Return/Extend Series CJ2R

Series CJ2R direct mount cylinder can be installed directly through the use of a square rod cover.



JIS Symbol

Single acting, Spring return Single acting, Spring extend





Made to Order Specifications

(For details, refer to pages 1380 and 1479.)

Symbol	Specifications									
—ХА□	-XA□ Change of rod end shape									
—XC51	With hose nipple									



Refer to page 44 before handling.

Specifications

•					
Bore size (mm)	10	16			
Action	Single acting, Spring return/Single acting, Spring extend				
Fluid	A	Air			
Proof pressure	1 N	//Pa			
Maximum operating pressure	0.7	MPa			
Minimum operating pressure	0.15 MPa				
Ambient and fluid temperature	Without auto switch: -10°C to 70°C, With auto switch: -10°C to 60°C *				
Cushion	Rubber bumper				
Lubrication	Not required (Non-lube)				
Stroke length tolerance	+1.0 0				
Piston speed	50 to 750 mm/s				
Allowable kinetic energy	0.035 J	0.090 J			

^{*} No freezing

Standard Stroke

(mm)

CJ1

CJP

CJ₂

CM₂

CG1

MB

MB1

CA2

CS₁

CS₂

Stanuaru S	((m
Bore size	Standard stroke	
10	15, 30, 45, 60	
16	15, 30, 45, 60, 75, 100, 125, 150	

^{*} Manufacture of intermediate strokes at 1 mm intervals is possible. (Spacers are not used.)

Accessory/For details, refer to page 51

2 1000001 y/.	of detaile, refer to page or.
Standard equipment	Rod end nut
Option	Single knuckle joint, Double knuckle joint *

^{*} Knuckle pin and retaining ring are shipped together with double knuckle joint.

Spring Force

(N

Bore size (mm)	Retracted side	Extended side		
10	6.86	3.53		
16	14.2	6.86		

Head Cover Port Location

Either perpendicular to the cylinder axis or in-line with the cylinder axis is available for basic style.





Axial

Perpendicular

Refer to pages 117 to 123 for cylinders with auto switches.

- Minimum stroke for auto switch mounting
- Proper auto switch mounting position (detection at stroke end) and mounting height
- Operating range
- Switch mounting bracket part no.

D-□

Individual -X□

-X□

Technical data



Series CJ2R

Mass

Spring Return

opinig metal	= =		(9)
Во	re size (mm)	10	16
	15 stroke	38	73
	30 stroke	45	90
	45 stroke	54	112
Mass *	60 stroke	63	134
Mass	75 stroke	_	155
	100 stroke	_	198
	125 stroke	_	234
	150 stroke	_	260

^{*} Rod end nut is included in the mass.

Spring Extend

Spring Extend (g)									
Во	10	16							
	15 stroke	44	78						
	30 stroke	50	94						
	45 stroke	59	114						
Mass *	60 stroke	67	135						
Wass	75 stroke	_	154						
	100 stroke	_	192						
	125 stroke	_	226						
	150 stroke	_	250						

^{*} Rod end nut is included in the mass.

Copper and Fluorine-free Air Cylinder (For CRT manufacturing process)

20-CJ2RA Bore size - Stroke Action

• Copper and fluorine-free

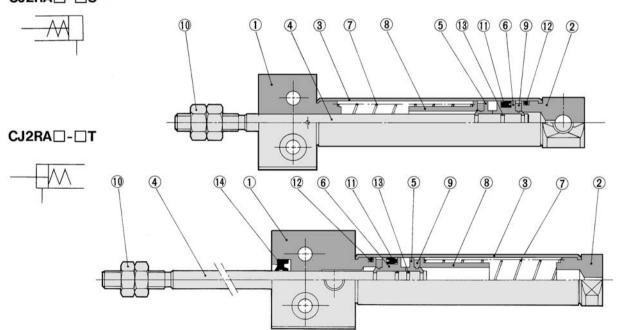
Eliminates the effects by copper based ions and fluorine based resins, etc. over the color cathode ray tube. Making copper based materials into electroless nickel plated treatment or changing them to the non-copper materials in order to prevent copper ions from generating.

Specifications

opeomedieme								
Bore size (mm)	10, 16							
Action	Single acting, Spring return; Single acting, Spring extend							
Max. operating pressure	0.7 MPa							
Min. operating pressure	0.15 MPa							
Cushion	Rubber bumper (Standard equipment)							
Standard stroke (mm)	Same as standard type. (Refer to page 99.)							
Auto switch	Mountable (Band mounting style)							
Mounting	Bottom mounting style							

Construction (Not able to disassemble)

CJ2RA □- □S



Component Parts

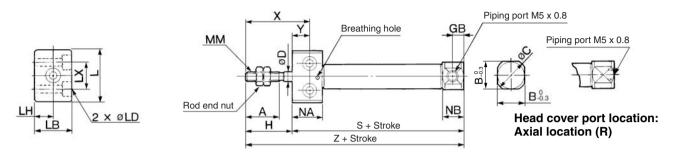
No.	Description	Material	Note
1	Rod cover	Aluminum alloy	Anodized
2	Head cover	Aluminum alloy	Anodized
3	Cylinder tube	Stainless steel	
4	Piston rod	Stainless steel	
5	Piston A	Brass	
6	Piston B	Brass	
7	Return spring	Piano wire	Zinc chromated

No.	Description	Material	Note
8	Spring seat	Brass	
9	Bumper	Urethane	
10	Rod end nut	Rolled steel	Nickel plated
11	Piston seal	NBR	
12	Tube gasket	NBR	
13	Piston gasket	NBR	
14	Rod seal	NBR	

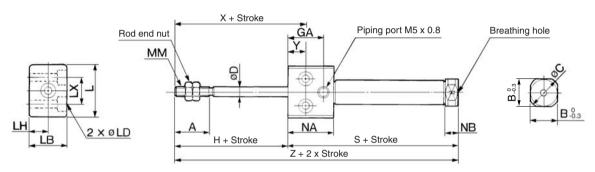
Air Cylinder: Direct Mount Type Single Acting, Spring Return/Extend Series CJ2R

Single Acting: Bottom Mounting Style

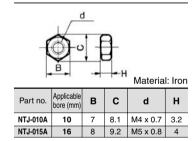
Spring return: CJ2RA Bore size - Stroke S Head cover port location



Spring extend: CJ2RA Bore size - Stroke T



Rod End Nut



(mm)

CJ1

CJP

CJ2

CM₂

CG1

MB

MB1

CA2

CS₁

CS2

Bore size	Α	В	С	D	GB	Н	L	LB	LD	LH	LX	MM	NA	NB	Х	Υ
10	15	12	14	4	5	20	23	16	ø3.5, ø6.5 counterbore depth 4	8	12	M4 x 0.7	13.5	9.5	28	8
16	15	18.3	20	5	5	20	26	20	ø4.5, ø8 counterbore depth 5	10	16	M5 x 0.8	13.5	9.5	28	8

Dimensions by Stroke: Spring Return

D	.00 2	,		P9	,											
	mbol				S							7	<u> </u>			
Bore Stro	^{ke} 5 to 15	16 to 30	31 to 45	46 to 60	61 to 75	76 to 100	101 to 125	126 to 150	5 to 15	16 to 30	31 to 45	46 to 60	61 to 75	76 to 100	101 to 125	126 to 150
10	53.5	61	73	85	_	_	_	-	73.5	81	93	105	_	1	_	_
16	53.5	62	74	86	92	116	134	146	73.5	82	94	106	112	136	154	166

Dimensions by Stroke: Spring Extend (Dimensions not mentioned in the below table are the same as the above table.)

Poro sizo	CA	NI A	NB				5	3							Z	<u> </u>			
Bore size	GA	NA	IND	5 to 15	16 to 30	31 to 45	46 to 60	61 to 75	76 to 100	101 to 125	126 to 150	5 to 15	16 to 30	31 to 45	46 to 60	61 to 75	76 to 100	101 to 125	126 to 150
10	16	20.5	5.5	56.5	64	76	88	1	_	-	_	76.5	84	96	108	-	-	-	_
16	16	20.5	5.5	56.5	65	77	89	95	119	137	149	76.5	85	97	109	115	139	157	169

D-□

-X□ Individual -X□

Technical data

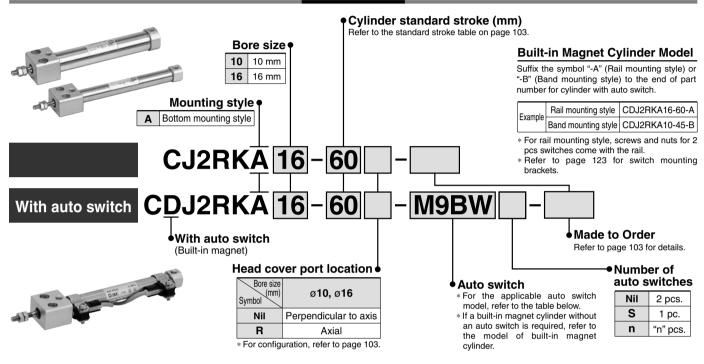


Air Cylinder: Direct Mount, Non-rotating Rod Type **Double Acting, Single Rod**

Series CJ2RK

ø10, ø16

How to Order

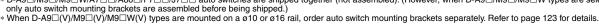


Applicable Auto Switch/Refer to pages 1263 to 1371 for further information on auto switches.

			Indicator light	Wiring		Load vo	oltage	Auto	o switch mo	odel	Lea	d wir	e ler	ngth	(m)												
Туре	Special function	Electrical entry	atorl	(Output)		DC	AC	Band	Rail mo		0.5	1	3		livone		Applica	ble load									
		entry	Indic	(Output)		DC	AC	mounting	Perpendicular	In-line	(Nil)	(M)	(L)	(Z)	(N)	COTTICCTO											
				3-wire (NPN)				M9N	_	-	•	•	•	0	-	0											
				3-WIIE (INFIN)		5 V, 12 V		_	F7NV	F79	•	_		0	-	0	IC circuit										
		Grommet		3-wire (PNP)		3 V, 12 V		M9P	_	_	•	•	•	0	_	0	ic circuit										
_		diominior		O-WIIG (I IVI)				_	F7PV	F7P	•	-	•	0	_	0											
호								M9B	_	_	•	•	•	0	_	0											
switch				2-wire		12 V			F7BV	J79	•	_	•	0	_	0	_										
<u>نو</u>		Connector	Yes					H7C	J79C	_	•	_	•	•	•	_		Relay,									
state				3-wire (NPN)	24 V		_	M9NW	_	_	•	•	•	0	_	0		PLC									
<u>0</u>	Diagnostic indication					5 V, 12 V		_	F7NWV	F79W	•	_	•	0	_		IC circuit										
Solid				3-wire (PNP)		J V, 12 V		M9PW	_	_	•	•	•	0	_	0	0										
0,		Grommet		o uno (i iti)					_	F7PW	•	_	•	0	_	0											
											ı		l				M9BW	_	_	•	•	•	0	_	0		
				2-wire		12 V			F7BWV	J79W	•	_	•	0	_	0	_										
	Water resistant (2-color indication)							H7BA	F7BAV	F7BA	_	_	•	0	_	0											
	With diagnostic output (2-color indication)			4-wire (NPN)		5 V, 12 V		H7NF	_	F79F	•	_	•	0	_	0	IC circuit										
				3-wire (NPN equivalent)	_	5 V	_	A96	_	A76H	•	_	•	_	-	_	IC circuit	_									
등			Yes			_	200 V	_	A72	A72H	•	_	•	_	_	_											
switch		Grommet	Grommet			100 V	_	A73	A73H	•	_	•	•	<u> </u>	_	—											
g							100 V	A93	_		•	_	•	_	_	_		Relay,									
Reed			No	-	24 V	12 V	100 V or less	A90	A80	A80H	•	_	•	_	_	_	IC circuit	PLC									
œ		Connector	Yes		24 V		_	C73C	A73C	I	•	_	•	•	•	_	_] [
		CONTICULOR	No				24 V or less	C80C	A80C	-	•			•	•	_	IC circuit										
	Diagnostic indication (2-color indication)	Grommet	Yes			_			A79W	I	•		•			_		<u> </u>									

- * Lead wire length symbols: 0.5 m...... Nil (Example) M9NW
 - 1 m...... M (Example) M9NWM
 1 m..... M (Example) M9NWM
 3 m...... L (Example) M9NWL
 5 m..... Z (Example) M9NWZ
 None N (Example) H7CN
- * Since there are other applicable auto switches than listed, refer to page 123 for details.
- For details about auto switches with pre-wired connector, refer to pages 1328 and 1329.
 Band mounting style is not available for D-A9□V□/M9□V□/M9□WV□ and D-M9□A(V)L types.
- * Solid state auto switches marked with "O" are produced upon receipt of order.

 * D-A9□/M9□W/A7□□/A80□/F7□□/J7□□ auto switches are shipped together (not assembled). (However, when D-A9□/M9□/M9□W types are selected,



Air Cylinder: Direct Mount, Non-rotating Rod Type Double Acting, Single Rod Series CJ2RK

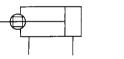
A cylinder which rod does not rotate because of the hexagonal rod shape.

Non-rotating accuracy ø10: ±1.5°, ø16: ±1°



JIS Symbol

Double acting, Single rod





	(· · · · · · · · · · · · · · · · · · ·
Symbol	Specifications
— XA□	Change of rod end shape
—XC51	With hose nipple

Precautions

I Refer to page 62 and 70 before handling. I

Specifications

Bore size (mm)	10	16			
Action	Double acting, Single rod				
Fluid	Air				
Proof pressure	1 MPa				
Maximum operating pressure	0.7 I	MPa			
Minimum operating pressure	0.06 MPa				
Ambient and fluid temperature	Without auto switch: -10°C to 70°C, With auto switch: -10°C to 60°C				
Cushion	Rubber bumper				
Lubrication	Not required	l (Non-lube)			
Stroke length tolerance		1.0 0			
Rod non-rotating accuracy	±1.5°	±1°			
Piston speed	50 to 750 mm/s				
Allowable kinetic energy	0.035 J	0.090 J			

^{*} No freezing

Standard S	troke	(mr
Bore size	Standard stroke	
10	15, 30, 45, 60, 75, 100, 125, 150	
16	15, 30, 45, 60, 75, 100, 125, 150, 175, 200	

^{*} Manufacture of intermediate strokes at 1 mm intervals is possible. (Spacers are not used.)

Accessory/For details, refer to page 51.

Standard equipment	Rod end nut
Option	Single knuckle joint, Double knuckle joint st

^{*} Knuckle pin and retaining ring are shipped together with double knuckle joint.

Head Cover Port Location

Either perpendicular to the cylinder axis or in-line with the cylinder axis is available for basic style.





Perpendicular

Refer to pages 117 to 123 for cylinders with auto switches.

- Minimum stroke for auto switch mounting
- Proper auto switch mounting position (detection at stroke end) and mounting height
- · Operating range
- · Switch mounting bracket part no.

Wass							
Bore size (mm)	10	16					
Basic mass *	36	71.5					
Additional mass per each 15 mm of stroke	4	6.5					

* Rod end nut is included in the basic mass.

Calculation: (Example) CJ2RKA10-45

- Basic mass----- 36 (Ø10)
- Additional mass------ 4/15 stroke

 $36 + 4/15 \times 45 = 48 g$



CJ1

CJP

CJ2

CM₂

CG₁

MB

MB1

CA₂

CS1

CS₂

D-□

-X□ Individual -X□

Technical

Series CJ2RK

Copper and Fluorine-free Air Cylinder (For CRT manufacturing process)

20-CJ2RK Bore size - Stroke Head cover port location

• Copper and fluorine-free

Eliminates the effects by copper based ions and fluorine based resins, etc. over the color cathode ray tube.

Making copper based materials into electroless nickel plated treatment or changing them to the non-copper materials in order to prevent copper ions from generating.

Specifications

Bore size (mm)	10, 16		
Action	Double acting, Single rod		
Maximum operating pressure	0.7 MPa		
Minimum operating pressure	0.06 MPa		
Cushion	Rubber bumper (Standard equipment)		
Standard stroke (mm)	Same as standard type. (Refer to page 103.)		
Auto switch	Mountable (Band mounting style)		
Mounting	Bottom mounting style		

⚠ Caution

Caution on Handling

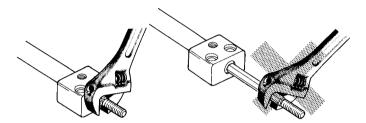
<When mounting>

 Avoid using the air cylinder in such a way that rotational torque would be applied to the piston rod because this will deform the non-rotating guide, thus affecting the non-rotating accuracy.

Alleweble vetetional toware (NI m)	ø 10	ø 16
Allowable rotational torque (N·m)	0.02	0.04

- Operate the cylinder in such a way that the load to the piston rod is always applied in the axial direction.
- To screw a bracket onto the threaded portion at the tip of the piston rod, make sure to retract the piston rod entirely, and place a wrench over the flat portion of the rod that protrudes.

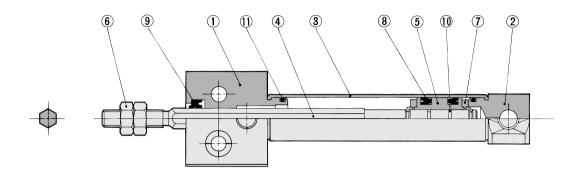
Tighten it by giving consideration to prevent the tightening torque from being applied to the non-rotating guide.



Air Cylinder: Direct Mount, Non-rotating Rod Type Double Acting, Single Rod Series CJ2RK

Construction (Not able to disassemble)





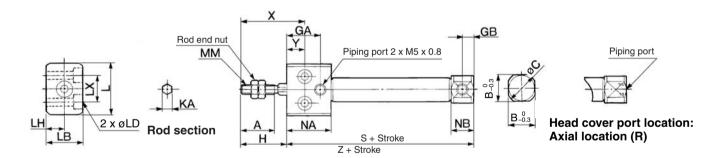
Component Parts

No.	Description	Material	Note
_1	Rod cover	Aluminum alloy	Anodized
2	Head cover	Aluminum alloy	Anodized
3	Cylinder tube	Stainless steel	
4	Piston rod	Stainless steel	
5	Piston	Brass	
6	Rod end nut	Rolled steel	Nickel plated

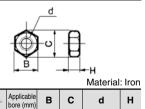
No.	Description	Material	Note
7	Bumper	Urethane	
8	Piston seal	NBR	
9	Rod seal	NBR	
10	Piston gasket	NBR	
11	Tube gasket	NBR	
			•

Bottom Mounting Style

CJ2RKA Bore size - Stroke Head cover port location







Material. IIO					
Part no.	Applicable bore (mm)	В	С	d	н
NTJ-010A	10	7	8.1	M4 x 0.7	3.2
NTJ-015A	16	8	9.2	M5 x 0.8	4

																			(mm)
Bore size	Α	В	С	GA	GB	Н	KA	L	LB	LD	LH	LX	MM	NA	NB	Х	Υ	S	Z
10	15	12	14	16	5	20	4.2	23	16	ø3.5, ø6.5 counterbore depth 4	8	12	M4 x 0.7	20.5	9.5	28	8	54	74
16	15	18.3	20	16	5	20	5.2	26	20	ø4.5, ø8 counterbore depth 5	10	16	M5 x 0.8	20.5	9.5	28	8	55	75

D-□

CJ1

CJP

CJ2

CM₂

CG1

MB

MB1

CA2

CS1

CS2



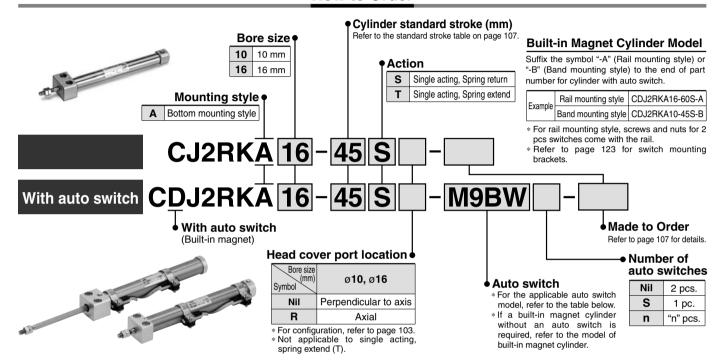


Air Cylinder: Direct Mount, Non-rotating Rod Type Single Acting, Spring Return/Extend

Series CJ2RK

ø10, ø16

How to Order



Applicable Auto Switch/Refer to pages 1263 to 1371 for further information on auto switches.

			Indicator light	Wiring		Load vo	oltage	Aut	o switch mo	odel	Lea	d wir	e ler	ngth	(m)						
/pe	Special function	Electrical entry	apor	(Output)		DC	AC	Band	Rail mo	ounting	0.5	1	3	5	None	Pre-wired connector	Applica	ble load			
		entry	뺼	(Output)		DC	AC	mounting	Perpendicular	In-line	(Nil)	(M)	(L)	(Z)	(N)	CONTICCTOR					
				3-wire (NPN)				M9N	_	-	•	•	•	0	_	0					
				3-wire (INPIN)		5 V, 12 V		_	F7NV	F79	•	_	•	0		0	IC circuit	-1			
		Grommet 3-wire (PNF	3-wire (PNP)		3 V, 12 V		M9P	_	_	•	•	•	0	_	0	ic circuit					
		alominet		3-wile (i ivi)				_	F7PV	F7P	•	_	•	0	_	0					
5								M9B	_		•	•	•	0	_	0					
SWILCI				2-wire		12 V		_	F7BV	J79	•	_	•	0	_	0] —				
		Connector	Yes					H7C	J79C		•	_	•	•	•	_		Relay,			
State				3-wire (NPN)	24 V		_	M9NW	_		•	•	•	0	_	0		PLC			
<u>"</u>	Diagnostic indication (2-color indication) Gromme							_	F7NWV	WV F79W ● - ● ○	_	0	IC circuit								
2000				Grommet		3-wire (PNP)	1	5 V, 12 V		M9PW	_		•	•	•	0	_	0			
"					Grommet	Grommet		3-wire (PINP)					_	F7PW	•	_	•	0	_	0	
		- Gronning					UIUIIIIIEL	UIUIIIIIEI			1			M9BW	_	_	•	•	•	0	_
				2-wire		12 V			F7BWV	J79W	•	_	•	0	_	0	1 —				
	Water resistant (2-color indication)							Н7ВА	F7BAV	F7BA	_	_	•	0	_	0					
	With diagnostic output (2-color indication)			4-wire (NPN)	1	5 V, 12 V		H7NF	_	F79F	•	-	•	0	_	0	IC circuit	1			
				3-wire (NPN equivalent)	_	5 V	_	A96	_	A76H	•	_	•	_	_	_	IC circuit	_			
SWITCH			Yes		1	_	200 V		A72	A72H	•	_	•		-	_					
		Grommet					100.1/		A73	A73H	•	_	•	•	_	_	l —				
							100 V	A93			•	_	•		_	_	1	Dalau			
				No	2-wire		, 12 V	100 V or less	A90	A80	A80H	•	_	•	_	_	_	IC circuit	Relay PLC		
		Connector	Yes		24 V		_	C73C A73C —	•	_	•	•	•	_	_	1 ' LO					
		CONNECTOR	No	1			24 V or less	C80C	A80C	_	•	_	•	•	•	_	IC circuit	1			
	Diagnostic indication (2-color indication)	Grommet	Yes			_	_	_	A79W	_	•	_	•	<u> </u>	_	_	_	1			

- * Lead wire length symbols: 0.5 m...... Nil (Example) M9NW

 1 m...... M (Example) M9NWM

 3 m..... L (Example) M9NWL

 5 m..... Z (Example) M9NWZ
- * Since there are other applicable auto switches than listed, refer to page 123 for details. * For details about auto switches with pre-wired connector, refer to pages 1328 and 1329
- * Band mounting style is not available for D-A9□V□/M9□V□/M9□WV□ and D-M9□A(V)L types.

None ······ N (Example) H7CN

^{*} Solid state auto switches marked with "O" are produced upon receipt of order.

* D-A9□/M9□/M9□/M/A7□□/A80□/F7□□/J7□□ auto switches are shipped together (not assembled). (However, when D-A9□/M9□/M9□/M9□/W types are selected,

^{*} When D-A9 (V)/M9 (V)/M9 (W) types are mounted on a ø10 or ø16 rail, order auto switch mounting brackets separately. Refer to page 123 for details.

Air Cylinder: Direct Mount, Non-rotating Rod Type Single Acting, Spring Return/Extend Series CJ2RK

A cylinder which rod does not rotate because of the hexagonal rod shape.

Non-rotating accuracy ø10: ±1.5°, ø16: ±1° Can operate without lubrication.



JIS Symbol Single acting, Single acting, Spring extend Spring return



	(,	_
Symbol	Specifications	
— XA□	Change of rod end shape	
—XC51	With hose nipple	



Refer to page 62 and 70 before handling.

Specifications

, p					
Bore size (mm)	10	16			
Action	Single acting, Spring return/Single acting, Spring extend				
Fluid	А	ir			
Proof pressure	1 N	1Pa			
Maximum operating pressure	0.7 MPa				
Minimum operating pressure	0.15 MPa				
Ambient and fluid temperature	ature Without auto switch: -10°C to 70°C, With auto switch: -10°C to 60°C				
Cushion	Rubber	bumper			
Lubrication	Not required	l (Non-lube)			
Stroke length tolerance	+*	1.0			
Rod non-rotating accuracy	±1.5° ±1°				
Piston speed	50 to 750 mm/s				
Allowable kinetic energy	0.035 J	0.090 J			
. At . C					

^{*} No freezing

Standard Stroke

Bore size Standard stroke 10 15, 30, 45, 60 16 15, 30, 45, 60, 75, 100, 125, 150

Accessory/For details, refer to page 51

i i i i i i i i i i i i i i i i i i i	reier to page e ri
Standard equipment	Rod end nut
Option	Single knuckle joint, Double knuckle joint *

^{*} Knuckle pin and retaining ring are shipped together with double knuckle joint.

Spring Force

Spring Force						
Bore size (mm)	Retracted side	Extended side				
10	6.86	3.53				
16	14.2	6.86				

Refer to pages 117 to 123 for cylinders with auto switches.

- · Minimum stroke for auto switch mounting
- Proper auto switch mounting position (detection at stroke end) and mounting height
- · Operating range
- Switch mounting bracket part no.

D-□ -X□ Individual

-X□

CJ1

CJP

CJ2

CM₂

CG1

MB

MB1

CA₂

CS₁

CS2

Technical



^{*} Manufacture of intermediate strokes at 1 mm intervals is possible. (Spacers are not used.)

Series CJ2RK

Mass

Spring Return

Spring Return (g)					
Во	re size (mm)	10	16		
	15 stroke	38	73		
	30 stroke	45	90		
	45 stroke	54	112		
Mass *	60 stroke	63	134		
IVIASS	75 stroke	_	155		
	100 stroke	_	198		
	125 stroke	_	234		
	150 stroke	_	260		

^{*} Rod end nut is included in the mass.

Spring Extend

Spring Extend (g)					
Во	Bore size (mm)				
	15 stroke	44	78		
	30 stroke	50	94		
	45 stroke	59	114		
Mass *	60 stroke	67	135		
Mass	75 stroke	_	154		
	100 stroke	_	192		
	125 stroke	_	226		
	150 stroke	_	250		

^{*} Rod end nut is included in the mass.

Copper and Fluorine-free Air Cylinder (For CRT manufacturing process)

20-CJ2RKA	Bore size - Strol	ke Action	Head cover port location

[♦] Copper and fluorine-free

Eliminates the effects by copper based ions and fluorine based resins, etc. over the color cathode ray tube. Making copper based materials into electroless nickel plated treatment or changing them to the non-copper materials in order to prevent copper ions from generating.

Specifications

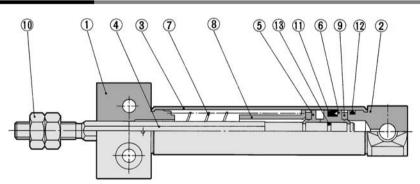
- poomounomo	
Bore size (mm)	10, 16
Action	Single acting, Spring return/Single acting, Spring extend
Max. operating pressure	0.7 MPa
Min. operating pressure	0.15 MPa
Cushion	Rubber bumper (Standard equipment)
Standard stroke (mm)	Same as standard type. (Refer to page 107.)
Auto switch	Mountable (Band mounting style)
Mounting	Bottom mounting style

Construction (Not able to disassemble)

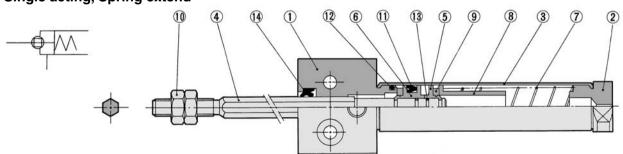
Single acting, Spring return







Single acting, Spring extend



Component Parts

1	No.	Description	Material	Note
	1	Rod cover	Aluminum alloy	Anodized
	2	Head cover	Aluminum alloy	Anodized
	3	Cylinder tube	Stainless steel	
	4	Piston rod	Stainless steel	
	5	Piston A	Brass	
	6	Piston B	Brass	
	7	Return spring	Piano wire	Zinc chromated
	8	Spring seat	Brass	

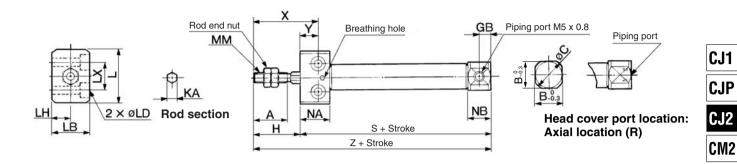
No.	Description	Material	Note
9	Bumper	Urethane	
10	Rod end nut	Rolled steel	Nickel plated
11	Piston seal	NBR	
12	Tube gasket	NBR	
13	Piston gasket	NBR	
14	Rod seal	NBR	



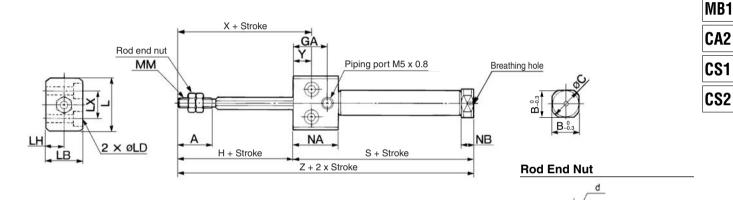
Air Cylinder: Direct Mount, Non-rotating Rod Type Single Acting, Spring Return/Extend Series CJ2RK

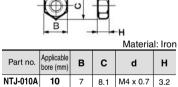
Single Acting: Bottom Mounting Style

Spring return: CJ2RK Bore size - Stroke S Head cover port location



Spring extend: CJ2RK Bore size - Stroke T





9.2 M5 x 0.8 4

NTJ-015A

16

																(mm)
Bore size	Α	В	С	GB	Н	KA	L	LB	LD	LH	LX	MM	NA	NB	Х	Υ
10	15	12	14	5	20	4.2	23	16	ø3.5, ø6.5 counterbore depth 4	8	12	M4 x 0.7	13.5	9.5	28	8
16	15	100	20	-	20	5.2	26	20	a 1 E a 9 agustarbara danth E	10	16	MEVOO	10.5	0.5	20	0

Dimensions by Stroke: Spring Return

Symbol			_	-	3				Z							
Bore size Stroke (mm)	5 to 15	16 to 30	31 to 45	46 to 60	61 to 75	76 to 100	101 to 125	126 to 150	5 to 15	16 to 30	31 to 45	46 to 60	61 to 75	76 to 100	101 to 125	126 to 150
10	53.5	61	73	85	-	_	-	_	73.5	81	93	105	-	_	_	_
16	53.5	62	74	86	92	116	134	146	73.5	82	94	106	112	136	154	166

Dimensions by Stroke: Spring Extend (Dimensions not mentioned in the below table are the same as the above table.)

												, ()							
Bore size	GA 1	NI A	ND				5	3							7	<u>'</u>			
		NA	NB	5 to 15	16 to 30	31 to 45	46 to 60	61 to 75	76 to 100	101 to 125	126 to 150	5 to 15	16 to 30	31 to 45	46 to 60	61 to 75	76 to 100	101 to 125	126 to 150
10	16	20.5	5.5	56.5	64	76	88	_	_	_	-	76.5	84	96	108	ı	_	_	_
16	16	20.5	5.5	56.5	65	77	89	95	119	137	149	76.5	85	97	109	115	139	157	169

D-□

CG1

MB

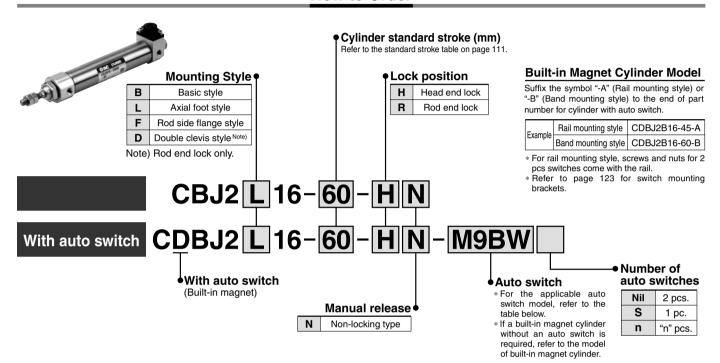
Individual

Technical data



Air Cylinder: With End Lock Series CBJ2

How to Order



		-	ight	Wiring		Load vo	oltage	Aut	switch mo	odel	Lea	d wir	e ler	ngth	(m)	D		
Туре	Special function	Electrical entry	ndicator light	(Output)		DC	AC	Band mounting	Rail mo		0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None (N)	Pre-wired connector	Applica	ble load
				Oi (AIDAI)				M9N	_		•	•	•	0	<u> </u>	0		
				3-wire (NPN)		5 V, 12 V		_	F7NV	F79	•	_	•	0	_	0	IC circuit	
		Grommet		3-wire (PNP)]	5 V, 12 V		M9P		-	•	•	•	0	_	0	ic circuit	
_		Gionnie		J-WIIE (I IVI)				I	F7PV	F7P	•		•	0	_	0		
switch								M9B		-	•	•	•	0	-	0		
Ž				2-wire		12 V		I	F7BV	J79	•		•	0	_	0	_	
ē		Connector	Yes					H7C	J79C	-	•	_	•	•	•	_		Relay,
state				3-wire (NPN)	24 V		_	M9NW		I	•	•	•	0	-	0		PLC
<u>5</u>	Diagnostic indication (2-color indication)			3-wile (IVI IV)		5 V, 12 V		_	F7NWV	F79W	•	_	•		_	0	IC circuit	
Solid		Grommet		3-wire (PNP)		12 V		M9PW — — ●	•	•	0	-	0	io circuit	'			
0,								_	_	F7PW	•	_		0	_	0		
								M9BW	_	_	•	•	•	0	_	0		
				2-wire					_	F7BWV	J79W	•	_	•	0	_	0	_
	Water resistant (2-color indication)							H7BA	F7BAV	F7BA	-	_	•	0	_	0		
	With diagnostic output (2-color indication)			4-wire (NPN)		5 V, 12 V		H7NF	_	F79F	•	_	•	0	_	0	IC circuit	
				3-wire (NPN equivalent)	_	5 V	_	A96	_	A76H	•	_	•	_	_	_	IC circuit	_
당		_	Yes			_	200 V	_	A72	A72H	•	_	•	-	_	_		
switch		Grommet					100.1/	_	A73	A73H	•	_	•	•	_	_	-	
S							100 V	A93	_		•	_	•	-	_	_		Relay,
Reed			No	2-wire	24 V	12 V	100 V or less	A90	A80	A80H	•	_	•	-	_	_	IC circuit	PLC
œ		Connector	Voc	24 V		_	C73C	A73C	-	•	_	•	•	•	_	_	1	
		OUIIIEUUI	No				24 V or less	C80C	A80C		•	_	•	•	•	_	IC circuit]
	Diagnostic indication (2-color indication)	Grommet	Yes			_	_	_	A79W		•		•	-	_	_	_]

- * Lead wire length symbols: 0.5 m Nil (Example) M9NW
 - 1 m...... M (Example) M9NWM 3 m...... L (Example) M9NWL 5 m..... Z (Example) M9NWZ
- Since there are other applicable auto switches than listed, refer to page 123 for details
- * For details about auto switches with pre-wired connector, refer to pages 1328 and 1329.

 * Band mounting style is not available for D-A9□V□/M9□V□/M9□WV□ and D-M9□A(V)L types.
- None N (Example) H7CN
- * Solid state auto switches marked with "O" are produced upon receipt of order.

 * D-A9□/M9□/M9□/MA80□/F7□□/J7□□ auto switches are shipped together (not assembled). (However, when D-A9□/M9□/M9□/M9□W types are selected,
- only auto switch mounting brackets are assembled before being shipped.)

 * When D-A9\(\to\)/M9\(\to\)/M9\(\to\) types are mounted on a \(\textit{a}\)10 or \(\textit{a}\)16 rail, order auto switch mounting brackets separately. Refer to page 123 for details.

Air Cylinder: With End Lock Series CBJ2

Series CJ2 air cylinder is equipped with end lock function.



Specifications

<u>, </u>	
Bore size (mm)	16
Action	Double acting, Single rod
Fluid	Air
Proof pressure	1 MPa
Maximum operating pressure	0.7 MPa
Minimum operating pressure	0.15 MPa **
Ambient and fluid temperature	Without auto switch: -10°C to 70°C, With auto switch: -10°C to 60°C *
Cushion	Rubber bumper
Lubrication	Not required (Non-lube)
Stroke length tolerance	+1.0 0
Piston speed	50 to 750 mm/s
Allowable kinetic energy	0.090 J

Lock Specifications

Lock position	Head end, Rod end
Holding force (Max.)	98 N
Lock release pressure	0.15 MPa or less
Backlash	1 mm or less
Manual release	Non-locking type
3	

Standard Stroke

(mm)

Bore size	Standard stroke
16	15, 30, 45, 60, 75, 100, 125, 150, 175, 200

^{*} Manufacture of intermediate strokes at 1 mm intervals is possible. (Spacers are not used.)

Refer to pages 117 to 123 for cylinders with auto switches.

- Minimum stroke for auto switch mounting
- Proper auto switch mounting position (detection at stroke end) and mounting height
- Operating range
- Switch mounting bracket part no.

CJ2

CJ1

CJP

CM₂

CG1

MB

MB1

CA2

CS1

CS2

D-□ -X□

-X□ Technical

Individual



^{*} No freezing
** 0.06 MPa for parts other than the lock unit.



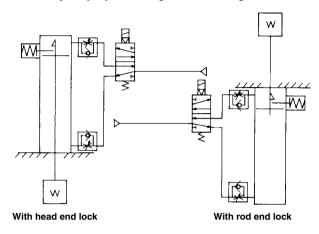
Series CBJ2 Specific Product Precautions

Be sure to read before handling. Please consult with SMC for products outside these specifications.

Use Recommended Air Pressure Circuit.

⚠ Caution

• It is necessary for proper locking and unlocking.



Selection

∧ Caution

1. Do not use a 3 position solenoid valve.

Avoid using this cylinder in combination with a 3 position solenoid valve (particularly the closed center metal seal type). If air pressure becomes sealed inside the port on the side that contains the lock mechanism, the lock will not engage. Even if the lock is engaged at first, the air that leaks from the solenoid valve could enter the cylinder and cause the lock to disengage as time elapses.

2. Back pressure is necessary for unlocking.

Before starting, make sure that air is supplied to the side that is not equipped with a lock mechanism as shown in the diagram above. Otherwise, the lock may not disengage. (Refer to "Rock Disengagement".)

3. Disengage the lock before installing or adjusting the cyliner.

The lock could become damaged if the cylinder is installed with its lock engaged.

4. Operate the cylinder at a load ratio of 50% or less. The lock might not disengage or might become damaged if a load ratio of 50% is exceeded.

5. Do not synchronize multiple cylinders.

Do not operate two or more end lock cylinders synchronized to move a single workpiece because one of the cylinder locks may not be able to disengage when required.

6. Operate the speed controller under meter-out control.

If operated under meter-in control, the lock might not disengage.

7. On the side that has a lock, make sure to operate at the stroke end of the cylinder.

The lock might not engage or disengage if the piston of the cylinder has not reached the stroke end.

8. The position adjustment of the auto switch should be performed at two positions; a position determined by the stroke and a position after the backlash movement (by 1 mm).

When a 2-color indication switch is adjusted to show green at the stroke end, the indication may turn red when the cylinder returns by the backlash. This, however, is not an error.

Operating Pressure

⚠ Caution

Supply air pressure of 0.15 MPa or higher to the port on the side that has the lock mechanism, as it is necessary for disengaging the lock.

Exhaust Air Speed

∧ Caution

The lock will engage automatically if the air pressure at the port on the side that has the lock mechanism becomes 0.05 MPa or less. Be aware that if the piping on the side that has the lock mechanism is narrow and long, or if the speed controller is located far from the cylinder port, the exhaust air speed could become slower, involving a longer time for the lock to engage. A similar result will ensure if the silencer that is installed on the exhaust port of the solenoid valve becomes clogged.

Lock Disengagement

⚠ Caution

To disengage the lock, make sure to supply air pressure to the port on the side without a lock mechanism, thus preventing the load from being applied to the lock mechanism. (Refer to the recommended air pressure circuit.) If the lock is disengaged when the port on the side that does not contain a lock mechanism is in the exhausted state and the load is being applied to the lock mechanism, undue force will be applied to the lock mechanism, and it may damage the lock mechanism. Also, it could be extremely dangerous, because the piston rod could move suddenly.

Manual Disengagement

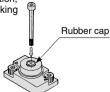
** ∴** Caution

Non-locking style manual release

Insert the bolt, which is provided as an accessory part, through the rubber cap (it is not necessary to remove the rubber cap). Screw the bolt into the lock piston and pull the bolt to disengage the lock. Releasing the bolt will re-engage the lock. The bolt size, pulling force, and the stroke are listed below.

Bore size (mm)	Thread size	Pulling force N	Stroke (mm)
16	M2.5 x 0.45 x 25ℓ or more	4.9	2

Bolt should be detached under normal operation, otherwise it may cause malfunction of the locking feeture.

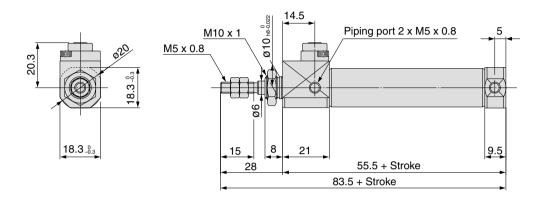


Air Cylinder: With End Lock Series CBJ2

Dimensions

Basic style

With rod end lock: C□BJ2B16--RN



CJ1

CJP

CJ2

CM2

CG1

MB

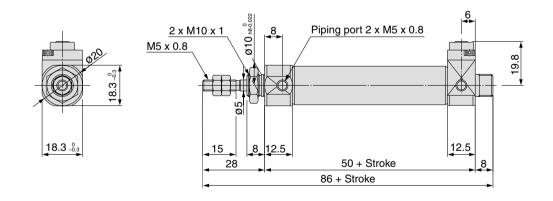
MB1

CA2

CS1

CS2

With head end lock: C□BJ2B16- -HN



D-□

-X□ Individual -X□

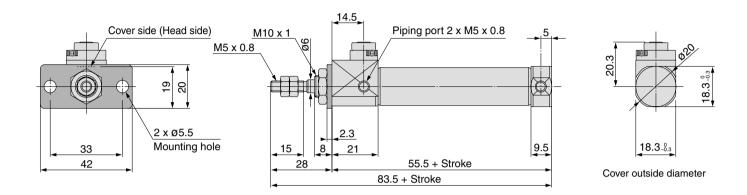
Technical data

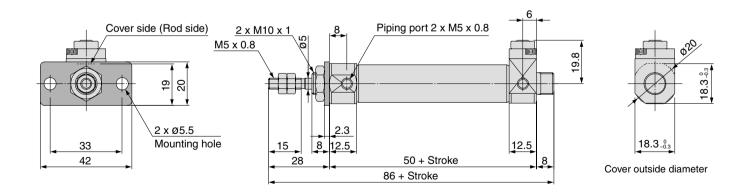


Series CBJ2

Dimensions

Flange style

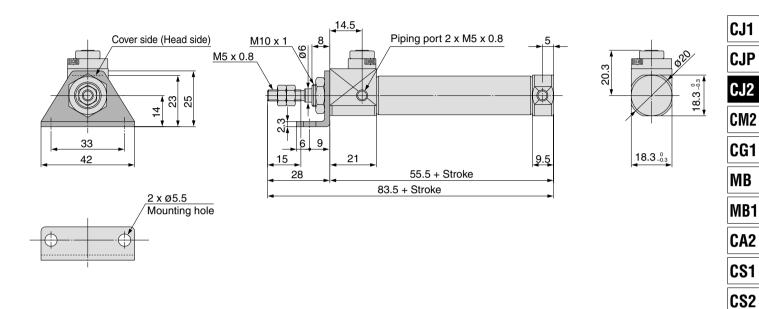




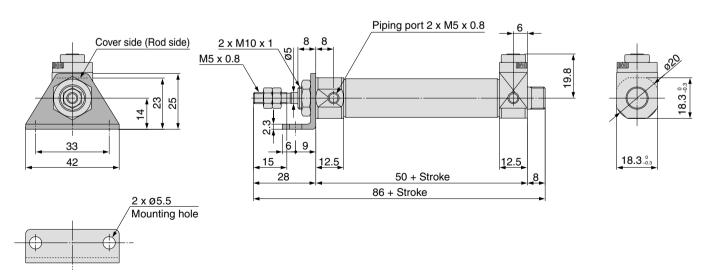
Air Cylinder: With End Lock Series CBJ2

Axial foot style

With rod end lock: C□BJ2L16--RN



With head end lock: C□BJ2L16-□-HN



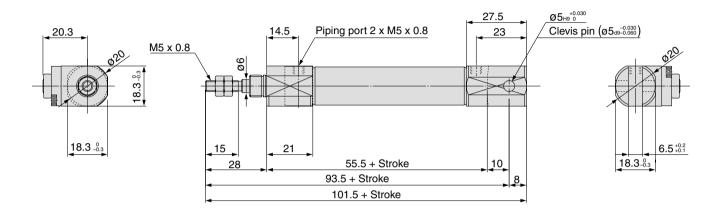


-X□

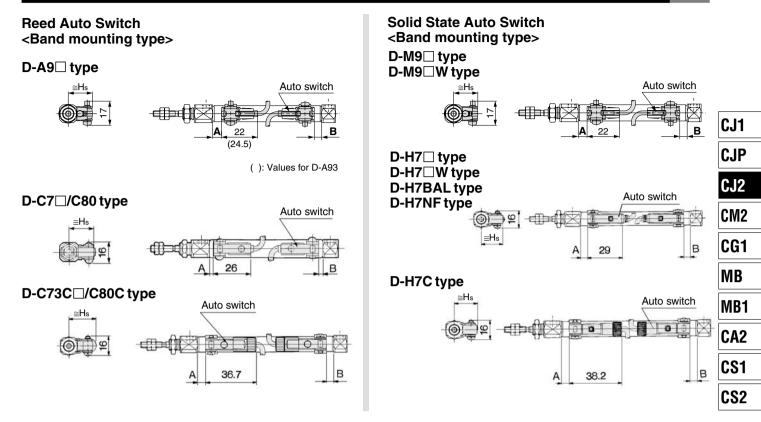
Series CBJ2

Dimensions

Double clevis style



Proper Auto Switch Mounting Position (Detection at stroke end) and Mounting Height



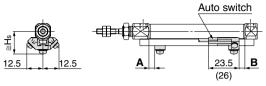


Technical

Series CJ2

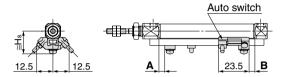
Proper Auto Switch Mounting Position (Detection at stroke end) and Mounting Height

<Rail mounting type> D-A9□ type

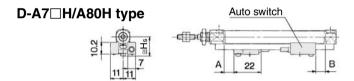


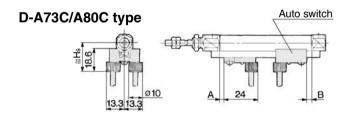
(): Values for D-A93

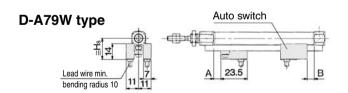
D-A9□V type



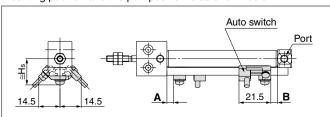
D-A7 A80 type Lead wire min. bending radius 10 A 23 B

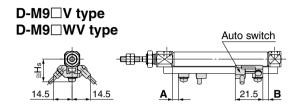


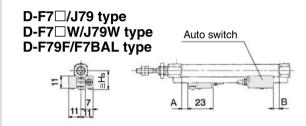


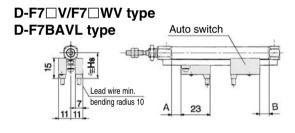


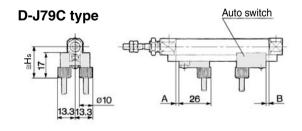
For the direct mount type, the relation between the auto switch mounting position and the port position is as shown below.











(mm)

Proper Auto Switch Mounting Position (Detection at stroke end) and Mounting Height

Proper Auto Switch Mounting Position (Single acting type excluded)

Auto switch				Band m	ounting				
model	D-A	.9□	D-M D-M	9□ 9□W			D-H7□ D-H7C D-H7NF D-H7□W D-H7BAL		
Bore size	Α	В	Α	В	Α	В	Α	В	
6	1.5 (8)	1.5 (0)	5.5 (12)	5.5 (4)	2 (8.5)	2 (0.5)	1 (7.5)	1 (0)	
10	2	2 2		6	2.5	2.5	1.5	1.5	
16	2.5 2.5		6.5	6.5	3	3	2	2	

												(mm)
Auto switch						Rail m	ounting					
model	D-A D-A		D-M9	□V □W □WV		D-A7□H/A80H D-A73C/A80C D-F7□J/J79 D-A7□ D-F7□W/J79W D-F7□V/F7□WV D-F79F D-J79C D-F7BAL D-F7BAL		D-A73C/A80C D-F7 /J79 D-F7 W/J79W D-F7 WV/F7 WV D-F79F D-J79C D-F7BAL D-F7BAVL		'NTL	D-A	79W
Bore size	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В
6	-	_	_	_	_	_	_			_	_	_
10	0.5	0.5	4.5	4.5	3	3	3.5	3.5 3.5		8.5	0.5	0.5
16	1 1 5 5			5	3.5	3.5	4	4	9	9	1	1

^{*} Figures in parentheses for bore ø6 are for the double rod type (Series CJ2W). ** In the actual setting, adjust them after confirming the auto switch performance.

Auto Switch Mounting Height

Auto Switch	Mounting Heigh	ıt.			(mm)
Auto switch			Band mounting		
model	D-A9□ D-M9□ D-M9□W	D-C7□/C80 D-H7□/H7□W D-H7NF D-H7BAL	D-C73C D-C80C	D-H7C	D-A7□ D-A80
Bore size	Hs	Hs	Hs	Hs	Hs
6	14.5	15	17.5	18	_
10	16.5	17	19.5	20	16.5
16	20	20.5	23	23.5	19.5

						(mm)
Auto switch			Rail mo	ounting		
model	D-A9□ D-A9□V D-M9□ D-M9□V D-M9□W D-M9□WV D-M9□AL D-M9□AVL	D-A7□H/A80H D-F7□/J79 D-F7□W/J79W D-F7BAL/F79F D-F7NTL	D-A73C D-A80C			D-A79W
Bore size	Hs	Hs	Hs	Hs	Hs	Hs
6	_	_	_	_	_	_
10	17.5	17.5	23.5	20	23	19
16	21	20.5	26.5	23	26	22

D-□ -X□ Individual

-X□ Technical



CJ1

CJP

CJ2 CM2

CG1

MB

MB1

CA2

CS1

CS2

Series CJ2

Proper Auto Switch Mounting Position (Detection at stroke end) and Mounting Height Single Acting, Spring Return Type (S)

Proper auto switch mounting position: Spring return type (S)

- Standard type (CDJ2□□-□S)
- Non-rotating rod type (CDJ2K □□□-□S)
- Direct mount type (CDJ2R□□□-□S)
- Non-rotating rod/Direct mount type (CDJ2RK□□□-□S)

(mm)

	Auto switch model	Bore size		A Dimensions									
	Auto switch model	Dore Size	10 to 15 st	16 to 30 st	31 to 45 st	46 to 60 st	61 to 75 st	76 to 100 st	101 to 125 st	126 to 150 st	В		
		6	8	17	21	35	_	_	_	_	1.5		
	D-A9 □	10	8.5	16	28	40	_	_	_	_	2		
		16	8	16.5	28.5	40.5	46.5	70.5	88.5	100.5	2.5		
	D 140	6	12	21	25	39	_	_	_	_	5.5		
ıţi.	D-M9□ D-M9□W	10	12.5	20	32	44	_	_	_	_	6		
onu	D-1013-114	16	12	20.5	32.5	44.5	50.5	74.5	92.5	104.5	6.5		
Band mounting	D-C7□/C80	6	8.5	17.5	21.5	35.5	_	_	_	_	2		
3an	D-C73C	10	9	16.5	28.5	40.5	_	_	_	_	2.5		
	D-C80C	16	8.5	17	29	41	47	71	89	101	3		
	D-H7□/H7C	6	7.5	16.5	20.5	34.5	_	_	_	_	1		
	D-H7□W/H7BAL	10	8	15.5	27.5	39.5	_	_	_	_	1.5		
	D-H7NF	16	7.5	16	28	40	46	70	88	100	2		
	D-A9 □	10	7	14.5	26.5	38.5	_	_	_	_	0.5		
	D-A9□V	16	6.5	15	27	39	45	69	87	99	1		
	D-M9□/M9□V D-M9□W/M9□WV	10	11	18.5	30.5	42.5	_	_	_	_	4.5		
	D-M9 AL/M9 AVL	16	10.5	19	31	43	49	73	91	103	5		
ō	D-A7□/A80	10	9.5	17	29	41	_	_	_	_	3		
ηŧ	D-AT LIAGO	16	9	17.5	29.5	41.5	47.5	71.5	89.5	101.5	3.5		
Rail mounting	D-A7□H/A80H D-A73C/A80C D-F7□/J79 D-F7□W/J79W	10	10	17.5	29.5	41.5	_	_	_	_	3.5		
	D-F7□V/F7□WV D-F79F/J79C D-F7BAL D-F7BAVL	16	9.5	18	30	42	48	72	90	102	4		
	D-F7NTL	10	15	22.5	34.5	46.5	_	_	_	_	8.5		
	D-F/NIL	16	14.5	23	35	47	53	77	95	107	9		
	D-A79W	10	7	14.5	26.5	38.5	_	_	_	_	0.5		
	D-A1300	16	6.5	15	27	39	45	69	87	99	1		

 $[\]boldsymbol{\ast}$ In the actual setting, adjust them after confirming the auto switch performance.

Proper Auto Switch Mounting Position (Detection at stroke end) and Mounting Height Single Acting, Spring Extend Type (T)

Proper auto switch mounting position: Spring extend type (T)

• Standard type (CDJ2□□□-□T)

• Non-rotating rod type (CDJ2K □□□-□T)

• Direct mount type (CDJ2R□□□-□T)

• Non-rotating rod/Direct mount type (CDJ2RK□□□-□T)

1	m	ın	n

CJ1

CJP

CJ2

CM₂

CG1

MB

MB1

CA2

CS₁

CS2

	•			<i>,</i> ,		•	•				(mm	
	Auto switch model	Poro sizo	Α	B Dimensions								
	Auto switch model	Bore size	A	10 to 15 st	16 to 30 st	31 to 45 st	46 to 60 st	61 to 75 st	76 to 100 st	101 to 125 st	126 to 150 st	
		6	1.5	8	17	21	35	_	_	_	_	
	D-A9 □	10	2	8.5	16	28	40	_	_	_	_	
		16	2.5	8	16.5	28.5	40.5	46.5	69.5	88.5	100.5	
_	D 1100	6	5.5	12	21	25	39	_	_	_	_	
ıting	D-M9□ D-M9□W	10	6	12.5	20	32	44	_	_	_	_	
uno	D-IVI3	16	6.5	12	20.5	32.5	44.5	50.5	73.5	92.5	104.5	
Band mounting	D-C7□/C80	6	2	8.5	17.5	21.5	35.5	_	_	_	_	
anı	D-C73C	10	2.5	9	16.5	28.5	40.5	_	_	_	_	
ш	D-C80C	16	3	8.5	17	29	41	47	71	89	101	
	D-H7□/H7C	6	1	7.5	16.5	20.5	34.5	_	_	_	_	
	D-H7□W/H7BAL	10	1.5	8	15.5	27.5	39.5	_	_	_	_	
	D-H7NF	16	2	7.5	16	28	40	46	70	88	100	
	D-A9□	10	0.5	7	14.5	16.5	38.5	_	_	_	_	
	D-A9□V	16	1	6.5	15	27	39	45	68	87	99	
	D-M9□/M9□V D-M9□W/M9□WV	10	4.5	11	18.5	30.5	42.5	_	_	_	_	
	D-M9\(\text{AL/M9\(\text{AVL}\)}	16	5	10.5	19	31	43	49	72	91	103	
D	D-A7□/A80	10	3	9.5	17	29	41	_	_	_	_	
ntin	D-A7 L/A00	16	3.5	9	17.5	29.5	41.5	47.5	71.5	87.5	101.5	
Rail mounting	D-A7□H/A80H D-A73C/A80C D-F7□/J79 D-F7□W/J79W	10	3.5	10	17.5	29.5	41.5	_	_	_	_	
	D-F7□V/F7□WV D-F79F/J79C D-F7BAL D-F7BAVL	16	4	9.5	18	30	42	48	72	90	102	
	D-F7NTL	10	8.5	15	22.5	34.5	46.5	_	_	_	_	
	D-F/NIL	16	9	14.5	23	35	47	53	77	95	107	
		10	0.5	7	14.5	26.5	38.5	_	_	_	_	

^{*} In the actual setting, adjust them after confirming the auto switch performance.

6.5

D-A79W



Individual -X□ Technical

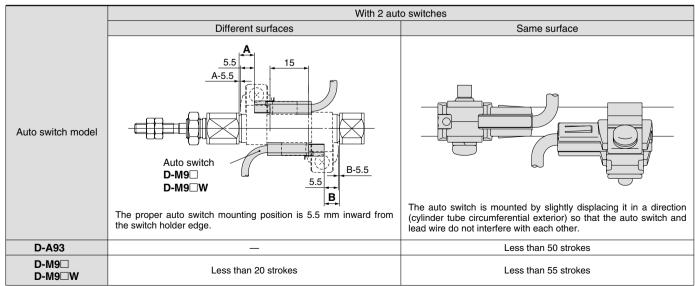


Series CJ2

Minimum Auto Switch Mounting Stroke

(mm)

			No	o. of auto switch mount	ed	(11111)
Auto switch mounting	Auto switch model	1 no	2 p	ocs.	n pcs. (n: No. o	of auto switch)
		1 pc.	Different surfaces	Same surface	Different surfaces	Same surface
	D-A9□ D-M9□ D-M9□W	10	15 Note)	45 Note)	$15 + 35 \frac{(n-2)}{2}$ $(n = 2, 4, 6\cdots)$	45 + 15 (n-2)
Dond mounting	D-C7□ D-C80	10	15	50	$15 + 40 \frac{(n-2)}{2}$ $(n = 2, 4, 6\cdots)$	50 + 20 (n-2)
Band mounting	D-H7□/H7□W D-H7BAL D-H7NF	10	15	60	$15 + 45 \frac{(n-2)}{2}$ $(n = 2, 4, 6\cdots)$	60 + 22.5 (n-2)
	D-C73C D-C80C D-H7C	10	15	65	$15 + 50 \frac{\text{(n-2)}}{2}$ (n = 2, 4, 6···)	50 + 27.5 (n-2)
	D-M9□V	5	_	5	_	10 + 10 (n-2) (n = 4, 6···)
	D-A9□V	5	_	10	_	10 + 15 (n-2) (n = 4, 6···)
	D-M9□ D-A9□	10	_	10	_	15 + 15 (n-2) (n = 4, 6···)
	D-M9□WV D-M9□AVL	10	_	15	_	15 + 15 (n-2) (n = 4, 6···)
	D-M9□W	15	_	15	_	20 + 15 (n-2) (n = 4, 6···)
	D-M9□AL	15	_	20	_	20 + 15 (n-2) (n = 4, 6···)
Rail mounting	D-A7□/A80 D-A7□H/A80H D-A73C/A80C	5	_	10	_	15 + 10 (n-2) (n = 4, 6···)
	D-A7□H D-A80H	5	_	10	_	15 + 15 (n-2) (n = 4, 6···)
	D-A79W	10	_	15	_	10 + 15 (n-2) (n = 4, 6···)
	D-F7□ D-J79	5	_	5	_	15 + 15 (n-2) (n = 4, 6···)
	D-F7□V D-J79C	5	_	5	_	10 + 10 (n-2) (n = 4, 6···)
	D-F7□W/J79W D-F7BAL/F79F D-F7NTL	10	_	15	_	15 + 20 (n-2) (n = 4, 6···)
	D-F7□WV D-F7BAVL	10	_	15	_	10 + 15 (n-2) (n = 4, 6···)



Note) When 2 D-A93/M9□/M9□W auto switches are included.

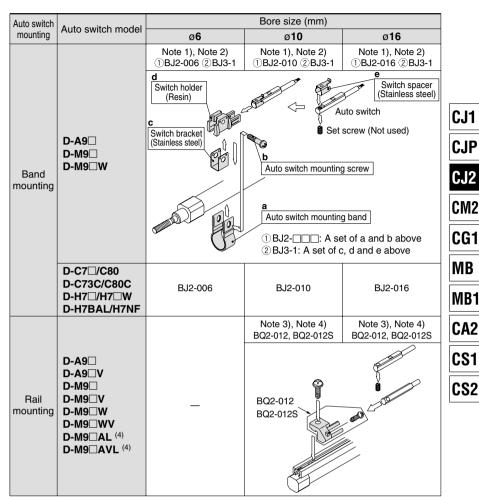


Operating range

				(mm)				
	Auto switch model	В	Bore size					
	Auto switch model	6	10	16				
	D-A9 □	4.5	6	7				
mounting	D-M9□ D-M9□W	2	2.5	3				
l o	D-C7□/C80/C73C/C80C	6	7	7				
Bandr	D-H7□/H7□W D-H7BAL/H7NF	3	4	4				
	D-H7C	5	8	9				
	D-A9□/A9□V	_	6	6.5				
ing	D-M9□/M9□V D-M9□W/M9□WV D-M9□AL/M9□ALV	_	3	3.5				
mounting	D-A7□/A80/A7H/A80H D-A73C/A80C	_	8	9				
Rail	D-A79W	_	11	13				
L	D-F7□/J79/F7□W/J79W D-F7□V/F7□WV/F79F D-J79C/F7BAL/F7BAVL D-F7NTL	_	5	5				

^{*} Since this is a guideline including hysteresis, not meant to be guaranteed. (Assuming approximately ±30% dispersion.) There may be the case it will vary substantially depending on an ambient environment.

Auto Switch Mounting Bracket: Part No.



Note 1) Two kinds of auto switch bracket are used as a set.

Note 2) When cylinders are shipped, only auto switch mounting brackets are assembled

Note 3) When a compact auto switch is mounted on a ø10 or ø16 rail, an auto switch bracket is needed, to be ordered separately.

CDJ2B10-60-A·····1 D-M9BWV·····2 pcs.

BQ2-012 ·······2 pcs. Note 4) For D-M9 \square A(V)L, order BQ2-012S, which uses stainless steel mounting screws.

[Stainless Steel Mounting Screw Kit]

The following set of stainless steel mounting screws is available. Use them in accordance with the operating environment. (Since auto switch brackets are not included, order them separately.)

BBA4: For D-C7/C8/H7 types

Note 5) Refer to page 1358 for the details of BBA4 screws.

The above stainless steel screws are used when a cylinder is shipped with D-H7BAL-type auto switches. When only a switch is shipped independently, BBA4 screws are attached.

Reference

Auto switch mounting brackets using stainless steel screws are available for stainless steel cylinder CJ5.

Auto Switch Mounting Brackets for CJ5: Part No.

Bore size (mm)	Note			
10	BJ2-010S	Stainless staal mounting sarow		
16	BJ2-016S	Stainless steel mounting screw		

In addition to the auto switches listed above, the following auto switches are also available. Refer to pages 1263 to 1371 for the detailed specifications.

Auto sv	witch type	Part no.	Electrical entry (Entry direction)	Features		
Reed	D-C73, C76		_			
	D-C80	Grommet (In-line)	Without light			
Colo	d atata	D-H7A1, H7A2, H7B	Grommer (m-ine)	_		
Sold state		D-H7NW, H7PW, H7BW		Diagnosis indication (2 colors)		

* Solid state auto switches are also available with a pre-wired connector. Refer to pages 1328 and 1329 for details.

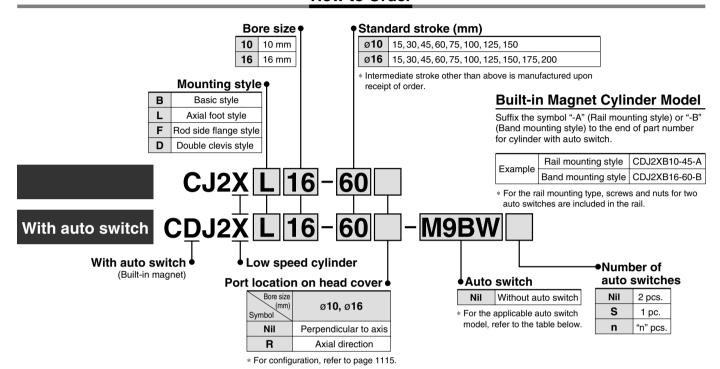


Technical

^{*} Normally closed (NC = b contact) solid state auto switches (D-F9G/F9H types) are also available. Refer to page 1290 for details.

Low Speed Cylinder Double Acting, Single Rod Series CJ2X ø10, ø16

How to Order



Applicable Auto Switch/Refer to pages 1719 to 1827 for further information on auto switches.

		Floatrical	lg	\A/irin a		Load vo	oltage	Au	to switch mo	del	Lea	d wir	e ler	igth	(m)	Dra wired				
Туре	Special function	Electrical entry	ndicator light	Wiring (Output)		DC AC		Band	Rail mo	ounting	0.5	1	3	5	None	Pre-wired connector	Applica	ble load		
		entry	ngi	(Output)		DC	AC	mounting	Perpendicular	In-line	(Nil)	(M)	(L)	(Z)	(N)	CONNECTOR	ector			
				3-wire (NPN)				M9N		-	•	•	•	0	-	0				
	_			3-WITE (INFIN)		5 1/ 40 1/		_	F7NV	F79	•	_	•	0	_	0	IC circuit			
		Crammat	Grommet	Grommet		3-wire (PNP)		5 V, 12 V		M9P	_	_	•			0	_	0	IC Circuit	
		Grommet		3-WITE (FINE)				_	F7PV	F7P	•	_	•	0	_	0				
tc P								M9B		-		•	•	0	-	0				
switch				2-wire		12 V		_	F7BV	J79	•	_	•	0	—	0	_			
ţe 8		Connector	Yes		24 V			H7C	J79C	-		_	•	•	•	_		Relay,		
sta	Diagnostic indication (2-color indication) Gro		165	3-wire (NPN)	24 V		_ [M9NW	_	-	•	•		0	_	0		PLC		
Solid state				O-WILE (INLIN)	')	5 V 40 V		_	F7NWV	F79W		_	•	0	_	0	IC circuit			
				3-wire (PNP)		5 V, 12 V		M9PW	_	-	•			0	_	0	IC CITCUIT			
		Grommet		3-WITE (FINE)				_	_	F7PW	•	_	•	0	_	0				
				2-wire		12V		M9BW		-	•	•	•	0	-	0]		
				2-wire				_	F7BWV	J79W	•	_	•	0	_	0	_			
	With diagnostic output (2-color indication)			4-wire (NPN)		5 V, 12 V		H7NF		F79F	•	_	•	0	-	0	IC circuit			
				3-wire (NPN equivalent)	_	5 V	_	A96	_	A76H	•	_	•	-	-	_	IC circuit	_		
ᇨ		Grommet	Yes			_	200 V	_	A72	A72H	•	_	•	_	 —	_				
switch								_	A73	A73H	•	_	•	•	_	_	_			
S	_						100 V	A93	_		•	_	•	_	_	_				
Reed			No	2-wire	24 V	12 V	100 V or less	A90	A80	A80H	•	_	•	_	_	_	IC circuit	Relay,		
æ		Connector	Yes	i	24 V		_	C73C	A73C	-	•	_	•	•	•	_	_] [[
		Connector	No				24 V or less	C80C	A80C	-	•		•	•	•	_	IC circuit]		
	Diagnostic indication (2-color indication)	Grommet	Yes			_	_	_	A79W		•	_	•	_	_	_	_			

- * Lead wire length symbols: 0.5 m Nil (Example) M9NW
 - 1 m M (Example) M9NWM

(Example) M9NWZ

- (Example) M9NWL
- * Since there are other applicable auto switches than listed, refer to page 1123 for details.
- * For details about auto switches with pre-wired connector, refer to pages 1784 and 1785.
 - * For the band mounting type, D-A9□V□/M9□V□/M9□WV□/M9□A(V)L types cannot be mounted.
- 5 m Z * Solid state auto switches marked with "O" are produced upon receipt of order.

3 m L

- * D-A9□/M9□W/A7□□/A80□/F7□□/J7□□ auto switches are shipped together (not assembled). (When D-A9□/M9□/M9□W are specified, only auto switch mounting brackets are assembled before shipped.)
- * D-C7 \(\subseteq \) (C80 \(\subseteq \) (H7 \(\subseteq \) auto switches are assembled at the time of shipment.
- * Order auto switch mounting brackets separately when D-A9 (V)/M9 (V)/M9 (W) types are mounted with a rail. Refer to page 1123 for details.



JIS Symbol

Double acting, Single rod



A Precautions

Be sure to read before handling.
Refer to front matters 42 and 43 for Safety Instructions and pages 3 to 11 for Actuator and Auto Switch Precautions.

Mounting

⚠Caution

 During installation, secure the rod cover and tighten by applying an appropriate tightening force to the retaining but or to the rod cover body.

If the head cover is secured or the head cover is tightened, the cover could rotate, leading to the deviation.

 Proper tightening torque for mounting thread should be within the range specified. Apply a Loctite[®] (no. 242 Blue) for mounting thread.

Bore size (mm)	Proper tightening torque for mounting thread (N·m) (tightening torque for mounting nut)
10	3.0 to 3.2
16	5.4 to 5.9

To remove and install the retaining ring for the knuckle pin or the clevis pin, use an appropriate pair of pliers (tool for installing a type C retaining ring).

Especially with ø10, use ultra thin pliers, such as Super Tool Corp., CSM-07A.

4. For the auto switch mounting rail, do not remove the pre-equipped rail. Since the mounting thread is drilled through inside a the cylinder, it will result in air leakage.

Operating Precautions

⚠Warning

1. It might not be able to control by meter-out at a low speed operation.

⚠Caution

 For Series CJ2X, 0.1 Nt/min is the values at maximum in terms of its construction and there is internal leakage (ANR).

Specifications

Bore size (mm)		10	16		
Action		Double acting, Single rod			
Fluid		A	ir		
Proof pressure		1.05	MPa		
Maximum operating press	ure	0.7	MPa		
Minimum operating pressu	ure	0.06 MPa			
Ambient and fluid temperature		Without auto switch: -10 to 70°C (No freezing) With auto switch: -10 to 60°C (No freezing)			
Cushion		Rubber bumper (Standard equipment)			
Lubrication		Not required (Non-lube)			
Stroke length tolerance		+1.0 0			
Piston speed		1 to 300 mm/s			
Allowable kinetic energy	ø10	0.035 J			
Allowable killetic ellergy	ø16	0.09	90 J		

Standard Stroke

Bore size (mm)	Standard stroke (mm)							
10	15, 30, 45, 60, 75, 100, 125, 150							
16	15, 30, 45, 60, 75, 100, 125, 150, 175, 200							

^{*} Manufacture of intermediate strokes at 1 mm intervals is possible. (Spacers are not used.)

Mounting Style and Accessory

	Mounting	Basic style	Axial foot style	Rod side flange style	Double* clevis style
ard	Mounting nut	•	•	•	
Standard	Rod end nut	•	•	•	•
Stg	Clevis pin	_	_	_	•
	Single knuckle joint	•	•	•	•
Option	Double knuckle joint*	•	•	•	•
	T-bracket	_	_	_	•

^{*} Pin and retaining ring are shipped together with double clevis and double knuckle joint.

Port Location on Head Cover

For basic style, the port position in a head cover is available either perpendicular to the axis or in-line with the cylinder axis.



Mounting Bracket Part No.

Mounting	Bore siz	ze (mm)
bracket	10	16
Foot bracket	CJ-L010B	CJ-L016B
Flange bracket	CJ-F010B	CJ-F016B
T-bracket*	CJ-T010B	CJ-T016B

^{*} T-bracket is used with double clevis (D).

REA

REB

REC

C□Y

C■X MO

RHC

RZQ

D-□

-X□

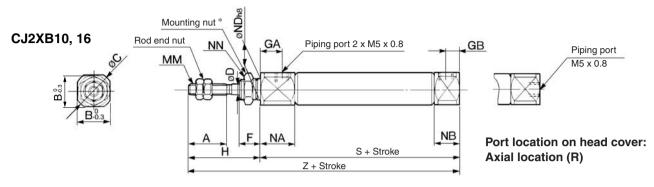
Individual -X□



Series CJ2X

Basic Style (B)

CJ2XB Bore size - Stroke Port location on head cover



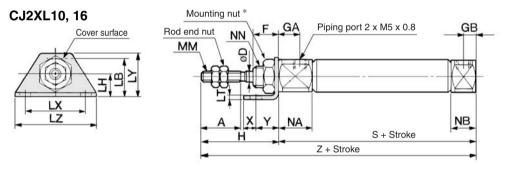
* For details of the mounting nut, refer to page 1118.

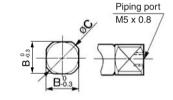
(mm)

Bore size (mm)	Α	В	С	D	F	GA	GB	Н	MM	NA	NB	NDh8	NN	S	Т	Z
10	15	12	14	4	8	8	5	28	M4 x 0.7	12.5	9.5	8 -0.022	M8 x 1.0	46	_	74
16	15	18.3	20	5	8	8	5	28	M5 x 0.8	12.5	9.5	10 -0.022	M10 x 1.0	47	_	75

Axial Foot Style (L)

CJ2XL Bore size - Stroke Port location on head cover





Port location on head cover: Axial location (R)

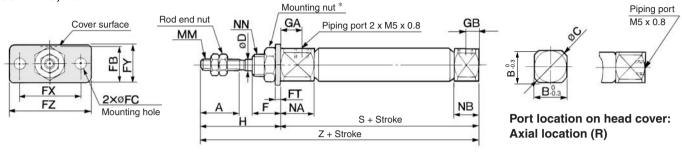
* For details of the mounting nut, refer to page 1118.

Bore size (mm)	Α	В	С	D	F	GA	GB	Н	LB	LC	LH	LT	LX	LY	LZ	MM	NA	NB	NN	S	Т	Х	Υ	Z
10	15	12	14	4	8	8	5	28	15	4.5	9	1.6	24	16.5	32	M4 x 0.7	12.5	9.5	M8 x 1.0	46	_	5	7	74
16	15	18.3	20	5	8	8	5	28	23	5.5	14	2.3	33	25	42	M5 x 0.8	12.5	9.5	M10 x 1.0	47		6	9	75

Rod Side Flange Style (F)

CJ2XF Bore size - Stroke Port location on head cover

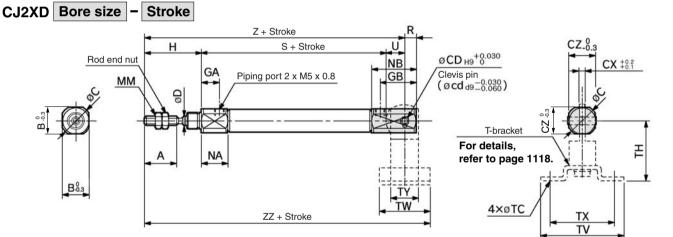
CJ2XF10, 16



* For details of the mounting nut, refer to page 1118.

																					(mm)
Bore size (mm)	Α	В	С	D	F	FB	FC	FT	FX	FY	FZ	GA	GB	Н	MM	NA	NB	NN	S	Т	Z
10	15	12	14	4	8	13	4.5	1.6	24	14	32	8	5	28	M4 x 0.7	12.5	9.5	M8 x 1.0	46	_	74
16	15	18.3	20	5	8	19	5.5	2.3	33	20	42	8	5	28	M5 x 0.8	12.5	9.5	M10 x 1.0	47	_	75

Double Clevis Style (D)



* Clevis pin and retaining ring are shipped together.

																		(111111)
Bore size (mm)	Α	В	С	CD (cd)	СХ	CZ	D	GA	GB	Н	MM	NA	NB	R	S	U	Z	ZZ
10	15	12	14	3.3	3.2	12	4	8	18	28	M4 x 0.7	12.5	22.5	5	46	8	82	93
16	15	18.3	20	5	6.5	18.3	5	8	23	28	M5 x 0.8	12.5	27.5	8	47	10	85	99

T-bracket D) imen	sions	3			(mm)	
Bore size (mm)	TC	TH	TV	TW	TX	TY	
10	4.5	29	40	22	32	12	
16	5.5	35	48	28	38	16	

REA

REB

REC C Y

C□X

MQ RHC

RZQ

D-□

-X□

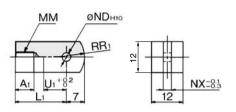
Individual -X□



Accessory Bracket Dimensions

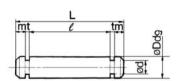
(mm

Single Knuckle Joint



					Materia	ıl: Ro	lled	steel
Part no.	Applicable bore	A 1	L ₁	мм	ND ^{H10}	NX	R₁	U₁
I-J010B	10	8	21	M4 x 0.7	3.3 ^{+0.048}	3.1	8	9
I-J016B	16	8	25	M5 x 0.8	5 ^{+0.048}	6.4	12	14

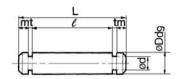
Clevis Pin



				Ma	ateria	al: St	tainle	ess steel
Part no.	Applicable bore	Dd9	d	L	e	m	t	Applicable retaining ring
CD-J010	10	3.3-0.030	3	15.2	12.2	1.2	0.3	Type C 3.2
CD-Z015	16	5 ^{-0.030} _{-0.060}	4.8	22.7	18.3	1.5	0.7	Type C 5

^{*} Retaining rings are packaged with clevis pins.

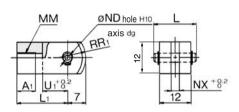
Knuckle Pin



				Ma	ateria	al: S	tainle	ess steel
Part no.	Applicable bore	Dd9	d	L	e	m	t	Applicable retaining ring
CD-J010	10	$3.3^{-0.030}_{-0.060}$	3	15.2	12.2	1.2	0.3	Type C 3.2
IY-J015	16	5 ^{-0.030} _{-0.060}	4.8	16.6	12.2	1.5	0.7	Type C 5

- \ast For size ø10, clevis pin is diverted.
- * Retaining rings are packaged with knuckle pins.

Double Knuckle Joint

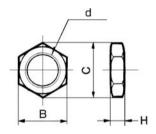


				Ma	teri	al: F	Rolle	ed steel
Part no.	Applicable bore	Αı		L	L	-1	ı	ММ
Y-J010B	10	8	15	5.2	21		M4 x 0.7	
Y-J016B	16	11	16	6.6	21		M	5 x 0.8
Part no.	ND _{d9}	ND _H	10	N	X	R	1 1	U₁
Y-J010B	3.3-0.030	3.3 +0.048		3.	2 8		3	10
Y-J016B	5 ^{-0.030} 5 ^{-0.060}	5 ^{+0.048}		6.5		5 12		10

 $[\]ast$ Knuckle pin and retaining ring are shipped together.

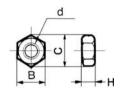
Mounting Nut

4 x ØTC



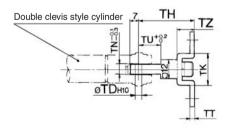
				Material	: Brass
Part no.	Applicable bore	В	С	d	Н
SNJ-010B	10	11	12.7	M8 x 1.0	4
SNJ-016B	16	14	16.2	M10 x 1.0	4

Rod End Nut



Material:								
Applicable bore	В	С	d	Н				
10	7	8.1	M4 x 0.7	3.2				
16	8	9.2	M5 x 0.8	4				
	bore 10	10 7	10 7 8.1	Applicable bore B C d 10 7 8.1 M4 x 0.7				

T-bracket

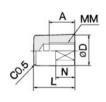


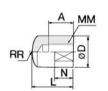
Part no.	Applicable bore	тс	TD _{H10}	тн	ΤK	TN	тт	TU	TV	TW	тх	TY	TZ
CJ-T010B	10	4.5	3.3+0.048	29	18	3.1	2	9	40	22	32	12	8
CJ-T016B	16	5.5	5+0.048	35	20	6.4	2.3	14	48	28	38	16	10

 $[\]ast$ T-bracket includes a T-bracket base, single knuckle joint, hexagon socket head cap screw and spring washer.

Rod End Cap







Round type/CJ-CR□□□



Material: Polyaceta											
Part no.		Applicable	Α	7	-	ММ	N		w		
Flat type	Round type	bore	А	ט	_	IVIIVI	IN	H	VV		
CJ-CF010	CJ-CR010	10	8	10	13	M4 x 0.7	6	10	8		
CJ-CF016	CJ-CR016	16	10	12	15	M5 x 0.8	7	12	10		