



# Series CL Specific Product Precautions 2

Be sure to read before handling.

The precautions on these pages are for the fine lock cylinders and the lock-up cylinders.  
For general actuator precautions, refer to Actuator Precautions on pages 3 to 7.

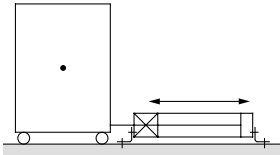
## Mounting

### ⚠ Warning

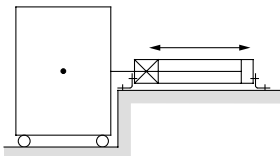
- Be certain to connect the rod end to the load with the lock released.
  - If this is performed with the lock engaged, a load that exceeds the allowable rotational force or holding force would be applied to the piston rod, which could damage the locking mechanism. The fine lock and Series CL1 with  $\varnothing 40$  to  $\varnothing 100$  cylinders have a built-in manual unlocking mechanism. Therefore, they can be maintained in the unlocked state without supplying air. For Series CL1 with  $\varnothing 125$  to  $\varnothing 160$  cylinders, simply connect piping to the lock-up port, and supply air pressure of 0.2 MPa or more to disengage the lock in order to attach a load.

### ⚠ Caution

- Do not apply offset loads on the piston rod.
  - Pay particular attention to aligning the center of gravity of the load with the axial center of the cylinder. If there is a large amount of deviation, the piston rod could become unevenly worn or damaged due to the inertial moment that is created when the piston rod is stopped by the lock.



X Load center of gravity and cylinder shaft center are not matched.



○ Load center of gravity and cylinder shaft center are matched.

Note) Can be used if all of the generated moment is absorbed by an effective guide.

## Adjustment

### ⚠ Caution

- Place it in the locked position. (Excluding the series CL1  $\varnothing 125$  to  $\varnothing 160$ .)
  - The locks are manually disengaged at the time the cylinders are shipped from the factory. Therefore, make sure to change them to the locked state before using the cylinders. For procedures to effect the change, refer to page 599 for the fine lock series. Be aware that the lock will not operate properly if the change is not performed correctly.
  - Adjust the cylinder's air balance. In the state in which a load is attached to the cylinder, disengage the lock and adjust the air pressure at the rod side and the head side of the cylinder to obtain a load balance. By maintaining a proper air balance, the piston rod can be prevented from lurching when the lock is disengaged.
- Adjust the mounting position of detections such as those of the auto switches. To effect an intermediate stop, adjust the mounting position of the auto switch detection by taking the amount of overrun into consideration in relation to the desired stopping position.

CLJ2

CLM2

CLG1

CL1

MLGC

CNG

MNB

CNA

CNS

CLS

CLQ

RLQ

MLU

MLGP

ML1C

D-□

-X□

Individual  
-X□



# Series CL Specific Product Precautions 3

Be sure to read before handling.

The precautions on these pages are for the fine lock cylinders and the lock-up cylinders.  
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## Pneumatic Circuit

### Warning

1. Be certain to use a pneumatic circuit which will apply balancing pressure to both sides of the piston when in a locked stop.

In order to prevent cylinder lurching after a lock stop, when restarting or when manually unlocking, a circuit should be used to which will apply balancing pressure to both sides of the piston, thereby canceling the force generated by the load in the direction of piston movement.

2. Use a solenoid valve for unlocking which has a large effective area, as a rule 50% or more of the effective area of the cylinder drive solenoid valve.

The larger the effective area is, the shorter the locking time will be (the overrun amount will be shorter), and stopping accuracy will be improved.

3. Place the solenoid valve for unlocking close to the cylinder, and no farther than the cylinder drive solenoid valve.

The shorter the distance from the cylinder (the shorter the piping), the shorter the overrun amount will be, and stopping accuracy will be improved.

4. Allow at least 0.5 seconds from a locked stop (intermediate stop of the cylinder) until release of the lock.

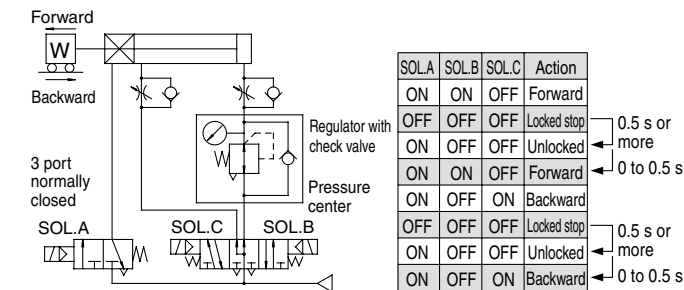
When the locked stop time is too short, the piston rod (and load) may lurch at a speed greater than the control speed of the speed controller.

5. When restarting, control the switching signal for the unlocking solenoid valve so that it acts before or at the same time as the cylinder drive solenoid valve.

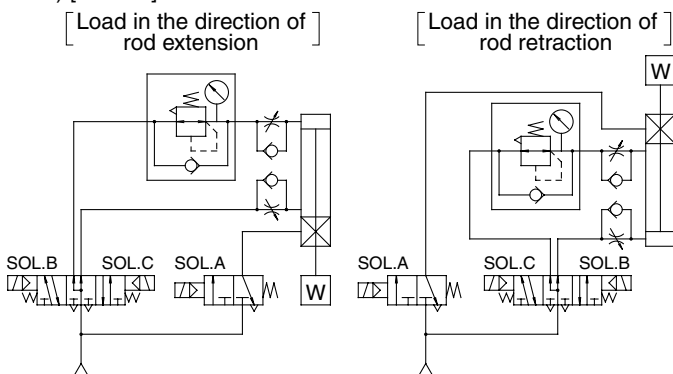
If the signal is delayed, the piston rod (and load) may lurch at a speed greater than the control speed of the speed controller.

### 6. Basic circuit

#### 1) [Horizontal]

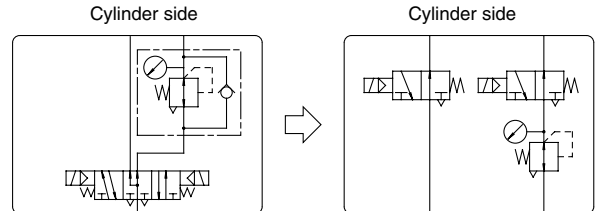


#### 2) [Vertical]



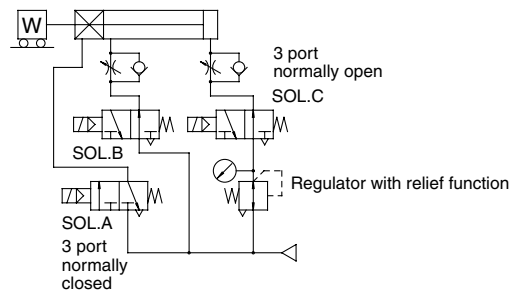
### Caution

1. A 3 position pressure center solenoid valve and regulator with check valve can be replaced with two 3 port normally open valves and a regulator with relief function.



[Example]

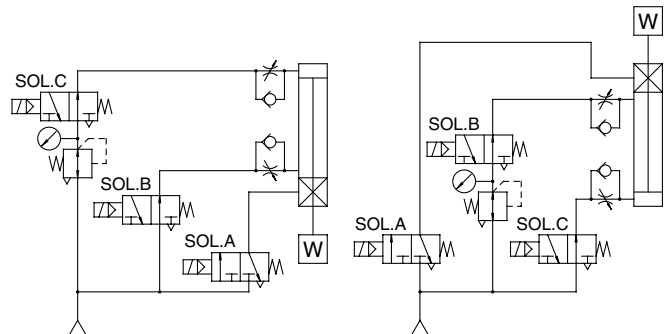
#### 1) [Horizontal]



#### 2) [Vertical]

[Load in the direction of rod extension]

[Load in the direction of rod retraction]





# Series CL Specific Product Precautions 4

Be sure to read before handling.

The precautions on these pages are for the fine lock cylinders and the lock-up cylinders. For general actuator precautions, refer to Actuator Precautions on pages 3 to 7.

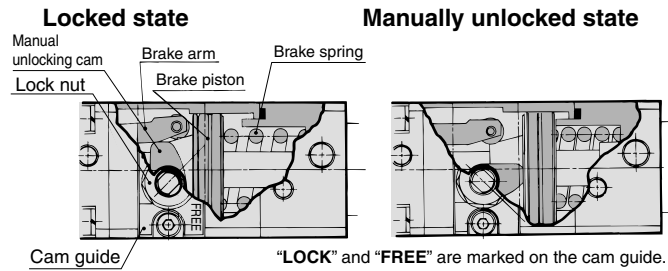
## How to Manually Disengage the Lock and Change from the Unlocked to the Locked State

The lock is manually disengaged at the time the cylinder is shipped from the factory. Because the lock will not operate in this state, make sure to change it to the locked state before operation, after having adjusted the axial center for installation.

### How to Change from Unlocked to Locked State

#### 1. Series CLJ2, CLM2, CLG1

- 1) Loose locking nut.
  - 2) Turn the wrench flats section of the manual unlocking cam to the LOCK position that is marked on the cam guide.
  - 3) While keeping the wrench flats section in place, tighten the lock nut.
- Note) The manual unlocking cam will rotate approximately 180°. Do not rotate the wrench flats section excessively.



### Manually Unlocking

The lock of a fine lock series cylinder can be disengaged manually through the procedure described below. However, make sure to disengage the lock pneumatically before operating the cylinder.

Note) Manual disengagement of the lock could create a greater cylinder sliding resistance than pneumatic disengagement of the lock.

#### 1. Series CLJ2, CLM2, CLG1

- 1) Loose locking nut.
- 2) Supply air pressure of 0.3 MPa or more to the lock release port.
- 3) Turn the wrench flats section of the manual unlocking cam until it stops at the FREE position that is marked on the cam guide.
- 4) While keeping the wrench flats section in place, tighten the lock nut.

CLJ2

CLM2

CLG1

CL1

MLGC

CNG

MNB

CNA

CNS

CLS

CLQ

RLQ

MLU

MLGP

ML1C

D-□

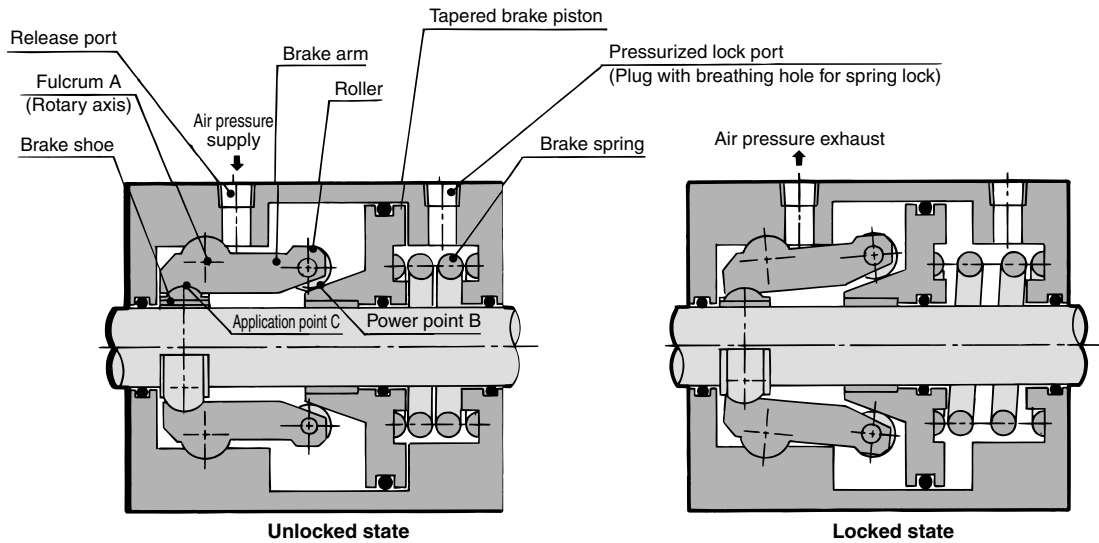
-X□

Individual  
-X□

# Prior to Use

## Construction Principle/Applicable Series: CLJ2, CLM2, CLG1, MLGC

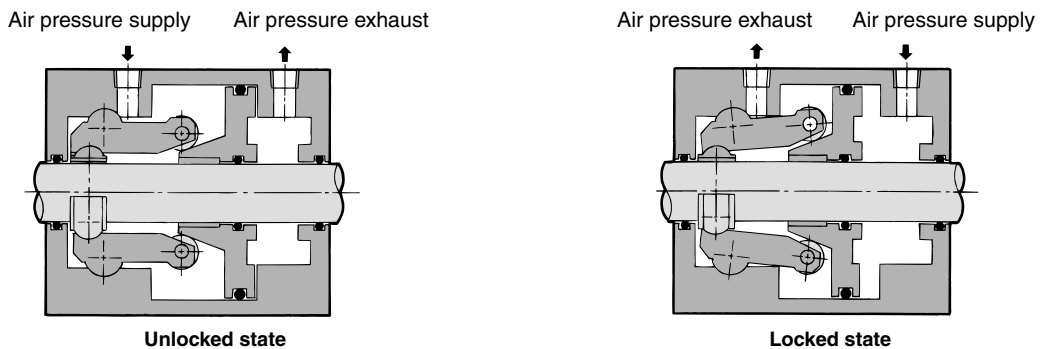
### Spring locking type



#### Spring locking (Exhaust locking)

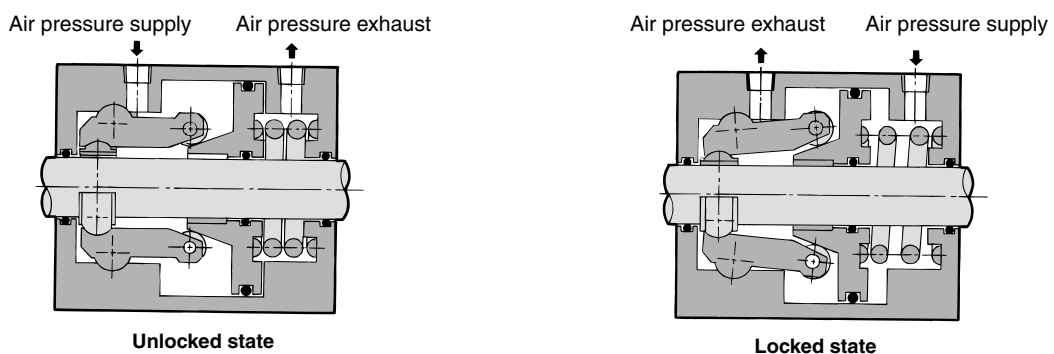
The spring force that is applied to the tapered brake piston becomes amplified through the wedge effect. This force becomes further amplified to the power of  $AB/AC$  through the mechanical advantage of a lever and acts on the brake shoe, which in turn, applies a large force to tighten and lock the piston rod. To disengage the lock, air pressure is supplied through the unlocking port, thus disengaging the brake spring force.

### Pneumatic locking type



Brake piston is operated by air pressure.

### Spring and pneumatic locking type



Brake piston is operated by air pressure and spring force.

# Fine Lock Cylinder Double Acting, Single Rod Series **CLJ2** ø16

## How to Order

**CLJ2 L 16 - 60 R - E -**

**With auto switch** **CDLJ2 L 16 - 60 R - E - M9BW**

**With auto switch**  
(Built-in magnet)

**Mounting style**

<b>B</b>	Basic style
<b>L</b>	Axial foot style
<b>F</b>	Rod side flange style
<b>D</b>	Double clevis style

**Bore size**  
16 16 mm

**Standard stroke (mm)**  
ø16 15, 30, 45, 60, 75, 100, 125, 150, 175, 200

**Port location on head cover**

<b>Nil</b>	Perpendicular to axis
<b>R</b>	Axial direction

**Number of auto switches**

<b>Nil</b>	2 pcs.
<b>S</b>	1 pc.
<b>n</b>	"n" pcs.

**Auto switch**

<b>Nil</b>	Without auto switch
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\* For the applicable auto switch model, refer to the table below.

**Lock operation**

<b>E</b>	Spring locking (Exhaust locking)
<b>P</b>	Pneumatic locking (Pressure locking)
<b>D</b>	Spring and pneumatic locking

**Made to Order**  
Refer to page 602 for details.

### Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.  
(Example) CDLJ2B16-45-P

### Applicable Auto Switch/Refer to pages 1719 to 1827 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model	Lead wire length (m)					Pre-wired connector	Applicable load	
					DC	AC		0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None (N)			
Solid state switch	—	Grommet	No	3-wire (NPN)	5 V, 12 V	—	<b>M9N</b>	●	●	●	○	—	○	IC circuit	
				3-wire (PNP)			<b>M9P</b>	●	●	●	○	—	○		
		Connector	Yes	2-wire	12 V	<b>M9B</b>	●	●	●	○	—	○	—		
	Diagnostic indication (2-color indication)	Grommet		3-wire (NPN)	24 V	5 V, 12 V	<b>M9NW</b>	●	●	●	○	—	○	IC circuit	Relay, PLC
			3-wire (PNP)	<b>M9PW</b>			●	●	●	○	—	○			
		Connector	No	2-wire	12 V	<b>M9BW</b>	●	●	●	○	—	○	—		
		Water resistant (2-color indication)		Yes	4-wire (NPN)	5 V, 12 V	<b>H7C</b>	●	—	●	●	●	—	—	
With diagnostic output (2-color indication)	No	2-wire	24 V		12 V	<b>H7NF</b>	●	—	●	○	—	○	IC circuit		
Reed switch				Grommet		Yes	3-wire (NPN equivalent)	—	5 V	—	<b>A96</b>	●	—	●	—
	Connector	No	2-wire		24 V		12 V	100 V or less	<b>A93</b>	●	—	●	—	—	—
				—		<b>A90</b>		●	—	●	—	—	—		
				24 V or less		<b>C73C</b>		●	—	●	●	●	—	—	
							<b>C80C</b>	●	—	●	●	●	—	—	IC circuit

\* Lead wire length symbols: 0.5 m ..... Nil (Example) M9NW  
1 m ..... M (Example) M9NWM  
3 m ..... L (Example) M9NWL  
5 m ..... Z (Example) M9NWZ  
None ..... N (Example) H7CN

\* Since there are other applicable auto switches than listed, refer to page 610 for details.  
\* For details about auto switches with pre-wired connector, refer to pages 1784 and 1785.  
\* D-A9□V□/M9□V□/M9□WV□/D-M9□A(V)L types cannot be mounted.

\* Solid state auto switches marked with "○" are produced upon receipt of order.  
\* D-A9□/M9□/M9□W auto switches are shipped together (not assembled). (Only auto switch mounting brackets are assembled at the time of shipment.)  
\* D-C7□□/C80□/H7□□ auto switches are assembled at the time of shipment.

CLJ2

CLM2

CLG1

CL1

MLGC

CNG

MNB

CNA

CNS

CLS

CLQ

RLQ

MLU

MLGP

ML1C

D-□

-X□

Individual  
-X□

# Series CLJ2

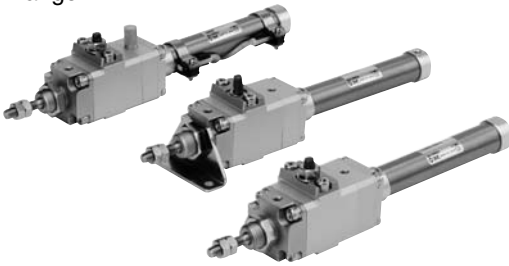
**Provided with a compact lock mechanism, it is suitable for intermediate stop, emergency stop, and drop prevention.**

## Locking in both directions

The piston rod can be locked in either direction of its cylinder stroke.

## Maximum piston speed: 500 mm/s

It can be used at 50 to 500 mm/s provided that it is within the allowable kinetic energy range.



## Head Cover Port Location

Either perpendicular to the cylinder axis or in-line with the cylinder axis is available for basic style.



Axial

Perpendicular



**Made to Order Specifications**  
(For details, refer to page 1836.)

Symbol	Specifications
-XA□	Change of rod end shape

Refer to pages 608 to 610 for cylinders with auto switches.

- Minimum auto switch mounting stroke
- Proper auto switch mounting position (detection at stroke end) and mounting height
- Operating range
- Switch mounting bracket: Part no.

## Specifications

Bore size (mm)	<b>16</b>
Action	Double acting, Single rod
Lubricant	Not required (Non-lube)
Lock operation	Spring locking (Exhaust locking) Pneumatic locking (Pressure locking) Spring and pneumatic locking
Fluid	Air
Proof pressure	1.05 MPa
Maximum operating pressure	0.7 MPa
Minimum operating pressure	0.08 MPa
Ambient and fluid temperature	Without auto switch: -10 to 70°C (No freezing) With auto switch: -10 to 60°C (No freezing)
Piston speed	50 to 500 mm/s *
Cushion	Rubber bumper
Stroke length tolerance	+1.0 0
Mounting	Basic style, Axial foot style, Rod side flange style, Double clevis style



\* Constraints associated with the allowable kinetic energy are imposed on the speeds at which the piston can be locked.  
The maximum speed of 750 mm/s can be accommodated if the piston is to be locked in the stationary state for the purpose of drop prevention.

## Fine Lock Specifications

Lock operation	Spring locking (Exhaust locking)	Spring and pneumatic locking	Pneumatic locking (Pressure locking)
Fluid	Air		
Maximum operating pressure	0.5 MPa		
Unlocking pressure	0.3 MPa or more		0.1 MPa or more
Lock starting pressure	0.25 MPa or less		0.05 MPa or more
Locking direction	Both directions		

Refer to the minimum auto switch mounting stroke (page 609) for those with an auto switch. (mm)

Bore size (mm)	Standard stroke
<b>16</b>	15, 30, 45, 60, 75, 100, 125, 150, 175, 200

\* Manufacture of intermediate strokes at 1 mm intervals is possible. (Spacers are not used.)

## Mounting Bracket and Accessory/For details, refer to page 607.

Mounting		Basic style	Axial foot style	Rod side flange style	Double clevis style
Standard equipment	Mounting nut	●	●	●	—
	Rod end nut	●	●	●	●
	Clevis pin	—	—	—	●
Option	Single knuckle joint	●	●	●	●
	Double knuckle joint (With pin) *	●	●	●	●
	T-bracket	—	—	—	●

\* Pins and retaining rings are packaged together with double clevis and double knuckle joint.

## Mounting Bracket Part No.

Mounting bracket	Part no.
Foot	CLJ-L016B
Flange	CLJ-F016B
T-bracket *	CJ-T016B

\* T-bracket is used with double clevis (D).

# Fine Lock Cylinder Double Acting, Single Rod **Series CLJ2**

## Mass (g)

Bore size (mm)		<b>16</b>
Standard mass *		320
Additional mass per each 15 mm of stroke		6.5
Mounting bracket mass	Axial foot style	27
	Rod side flange style	21
	Double clevis style (With pin) **	10

\* Mounting nut and rod end nut are included in the basic mass.

\*\* Mounting nut is not included in double clevis style.

Calculation: (Example) **CLJ2L16-60**

- Basic mass.....320 (ø16)
- Additional mass.....6.5/15 stroke
- Cylinder stroke.....60 stroke

$$320 + 6.5/15 \times 60 + 27 = 373 \text{ g}$$

## Stopping Accuracy (Not including tolerance of control system.) (mm)

Lock type	Piston speed (mm/s)			
	50	100	300	500
Spring locking (Exhaust locking)	± 0.4	± 0.5	± 1.0	± 2.0
Pneumatic locking (Pressure locking) Spring and pneumatic locking	± 0.2	± 0.3	± 0.5	± 1.5

Condition: Load: 2 kg

Solenoid valve: Lock port mounting

## ⚠ Caution

Recommended Pneumatic Circuit/Caution on Handling

For detailed specifications of the fine lock cylinder, Series CLJ2 mentioned above, refer to pages 596 to 599.

## ⚠ Caution/Allowable Kinetic Energy when Locking

Bore size (mm)	<b>16</b>
Allowable kinetic energy (J)	0.17

1. In terms of specific load conditions, this allowable kinetic energy is equivalent to a load of 3.7 kg in mass, and a piston speed of 300 mm/sec. Therefore, if the operating conditions are below these values, there is no need to calculate.

2. Apply the following formula to obtain the kinetic energy of the load.

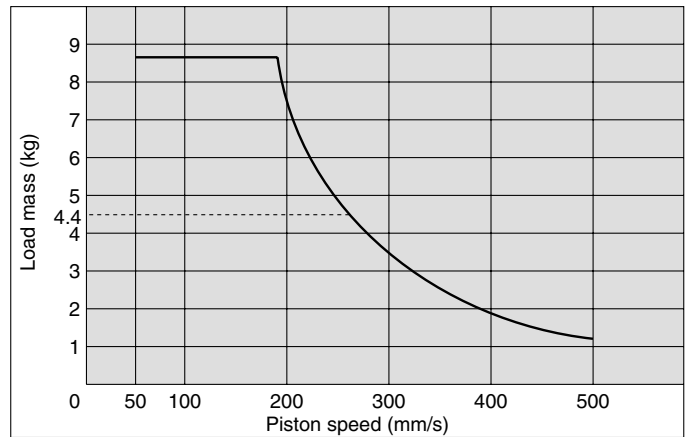
$$E_k = \frac{1}{2} m v^2$$

$E_k$ : Kinetic energy of load (J)  
 $m$ : Load mass (kg)  
 $v$ : Piston speed (m/s)

3. The piston speed will exceed the average speed immediately before locking. To determine the piston speed for the purpose of obtaining the kinetic energy of load, use 1.2 times the average speed as a guide.

4. The relationship between the speed and the load is indicated in the graph below. The area below the line is the allowable kinetic energy range.

5. During locking, the lock mechanism must sustain the thrust of the cylinder, in addition to absorbing the energy of the load. Therefore, there is an upper limit to the size of the load that can be sustained. Thus, a horizontally mounted cylinder must be operated below the solid line, and a vertically mounted cylinder must be operated below the dotted line.

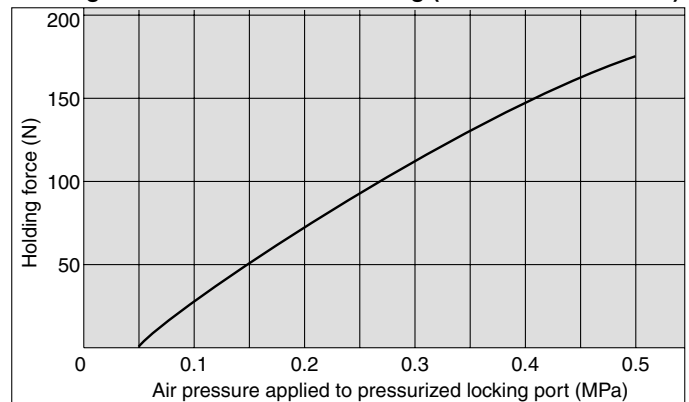


## Holding Force of Spring Locking (Maximum static load)

Bore size (mm)	<b>16</b>
Holding force (N)	122

Note) Holding force at piston rod extended side decreases approximately 15%.

## Holding Force of Pneumatic Locking (Maximum static load)



\* When selecting cylinders, refer to the Precautions and allowable kinetic energy when locking on page 596, and then select a cylinder.

## ⚠ Caution

### Caution when Locking

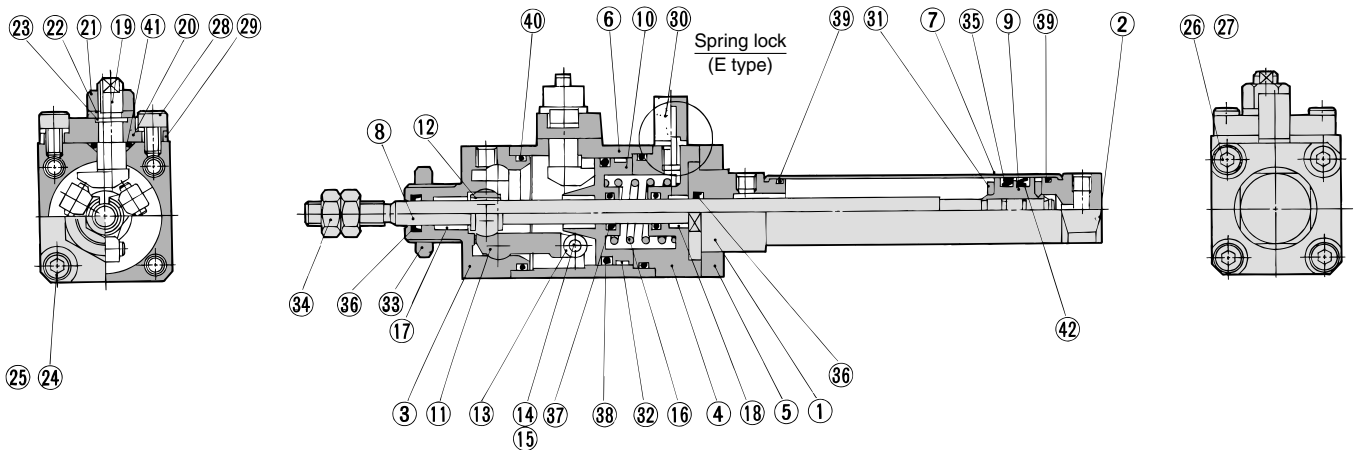
Holding force is the force which can hold a static load, given no vibration or impact, in a locked state. Therefore, do not use cylinders around the maximum holding force. Note the following points.

- If the piston rod slips because the lock's holding force has been exceeded, the brake shoe could be damaged, resulting in a reduced holding force or shortened life.
- To use the lock for drop prevention purposes, the load to be attached to the cylinder must be within 35% of the cylinder's holding force.
- Do not use the cylinder in the locked state to sustain a load that involves impact.

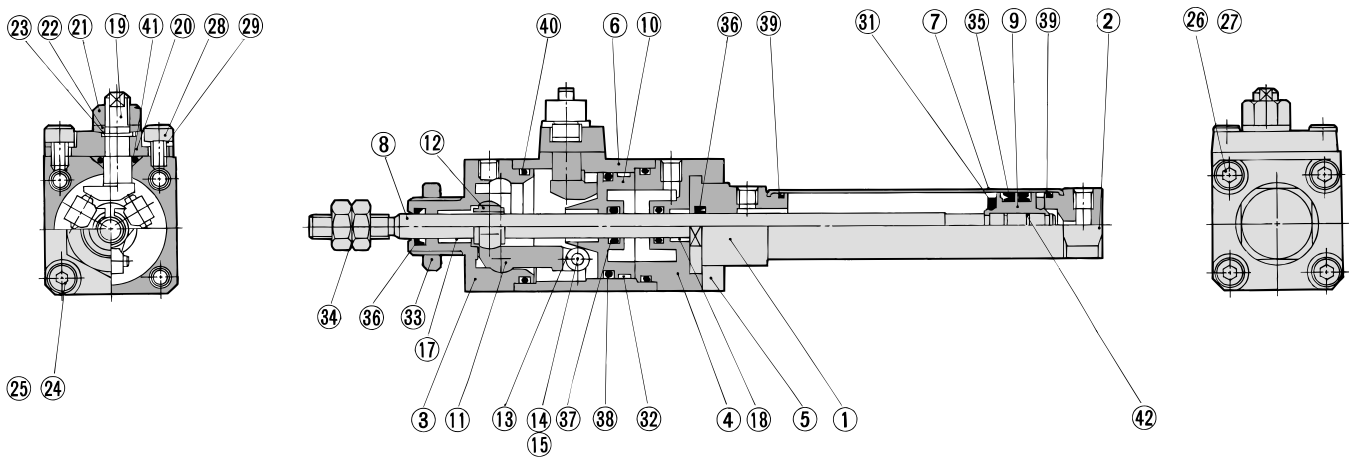
# Series CLJ2

## Construction (Not able to disassemble)

### Spring locking (Exhaust locking) Spring and pneumatic locking



### Pneumatic locking (Pressure locking)



### Component Parts

No.	Description	Material	Note
1	Rod cover	Aluminum alloy	Clear anodized
2	Head cover	Aluminum alloy	Clear anodized
3	Cover A	Carbon steel	Nitrided, nickel chrome plated
4	Cover B	Aluminum alloy	Hard anodized
5	Cover C	Aluminum alloy	Hard anodized
6	Intermediate cover	Aluminum alloy	Hard anodized
7	Cylinder tube	Stainless steel	
8	Piston rod	Stainless steel	Hard chrome plated
9	Piston	Brass	
10	Brake piston	Carbon steel	Nitrided
11	Brake arm	Carbon steel	Nitrided
12	Brake shoe	Special friction material	
13	Roller	Carbon steel	Nitrided
14	Pin	Carbon steel	Heat treated
15	Retaining ring	Carbon tool steel	Nickel plated
16	Brake spring	Steel wire	Zinc chromated
17	Bushing A	Oil-impregnated sintered alloy	
18	Bushing B	Oil-impregnated sintered alloy	
19	Manual lock release cam	Chromium molybdenum steel	Nitrided
20	Cam guide	Carbon steel	Nitrided, platinum silver painted
21	Lock nut	Rolled steel	Nickel plated

No.	Description	Material	Note
22	Plain washer	Rolled steel	Nickel plated
23	Retaining ring	Carbon tool steel	Nickel plated
24	Hexagon socket head cap screw	Chromium molybdenum steel	Nickel plated
25	Spring washer	Steel wire	Nickel plated
26	Hexagon socket head cap screw	Chromium molybdenum steel	Nickel plated
27	Spring washer	Steel wire	Nickel plated
28	Hexagon socket head cap screw	Chromium molybdenum steel	Nickel plated
29	Spring washer	Steel wire	Nickel plated
30	Silencer	Bronze	Type E only
31	Bumper	Urethane	
32	Wear ring	Resin	
33	Mounting nut	Brass	Nickel plated
34	Rod end nut	Rolled steel	Nickel plated
35	Piston seal	NBR	
36	Rod seal A	NBR	
37	Rod seal B	NBR	
38	Brake piston seal	NBR	
39	Cylinder tube gasket	NBR	
40	Intermediate cover gasket	NBR	
41	Cam gasket	NBR	
42	Piston gasket	NBR	

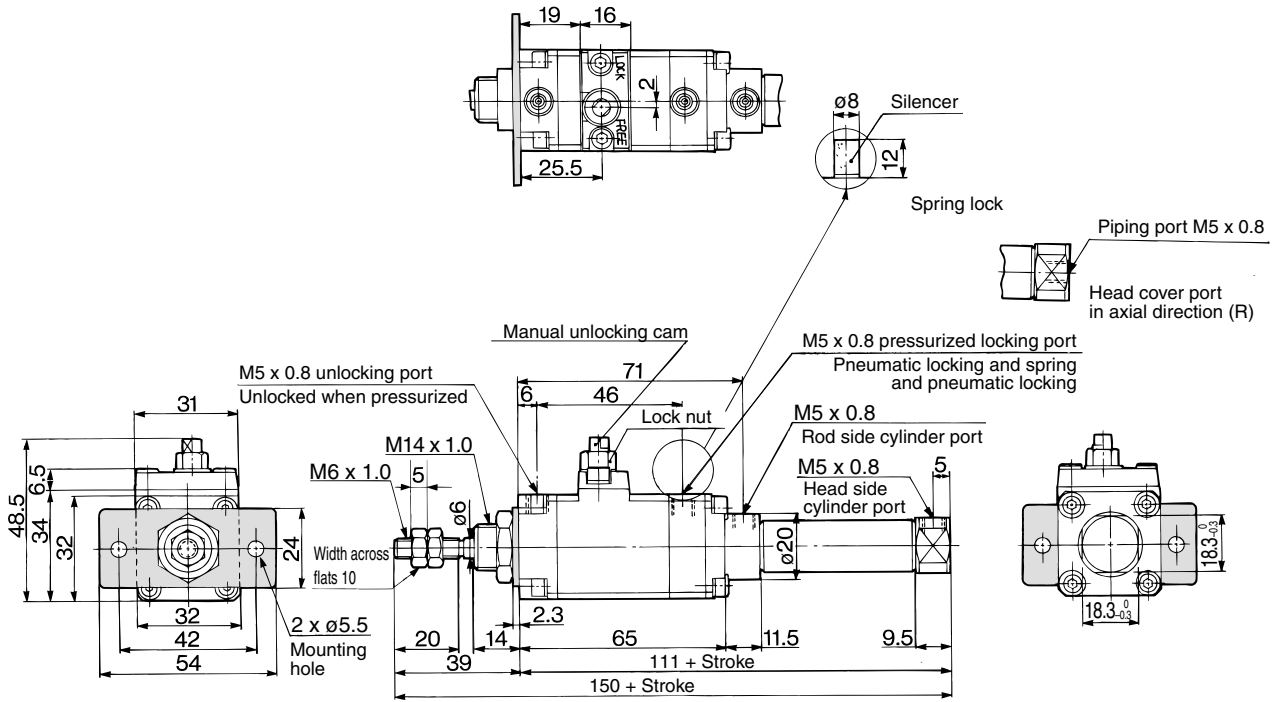




# Series CLJ2

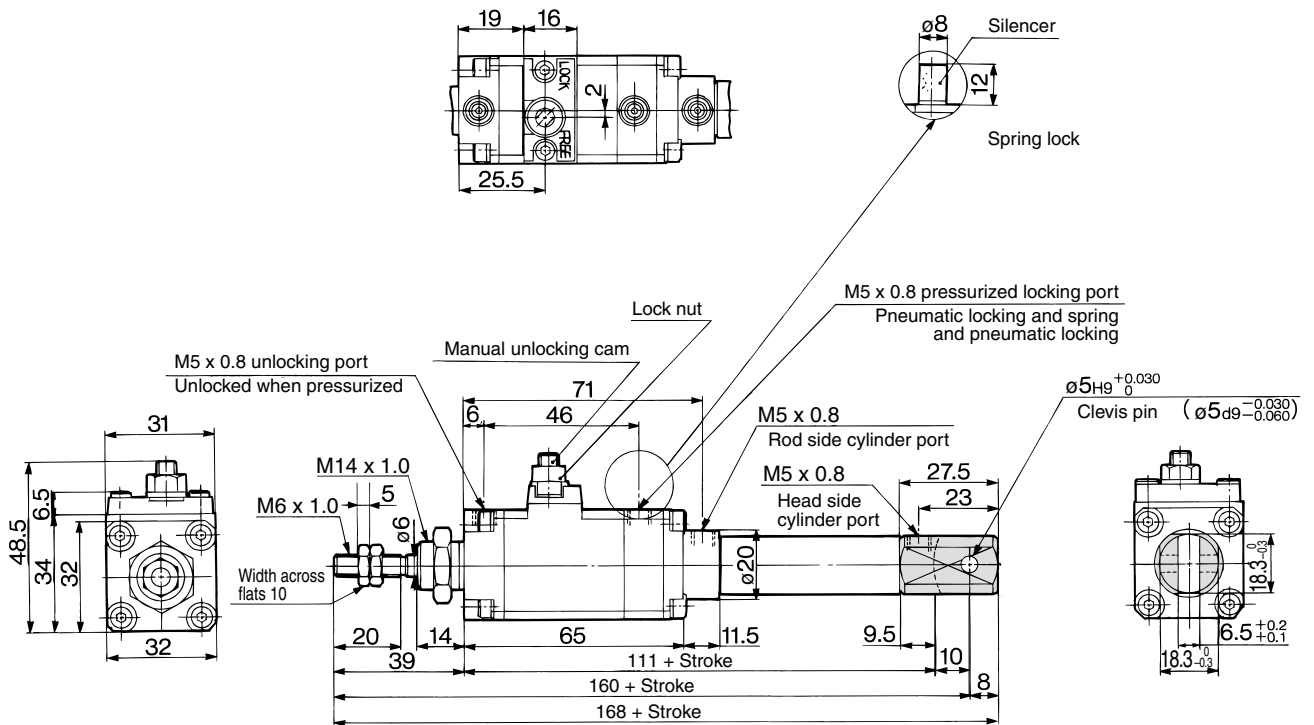
## Rod Side Flange Style (F)

CLJ2F16-□□- $\frac{E}{P}$



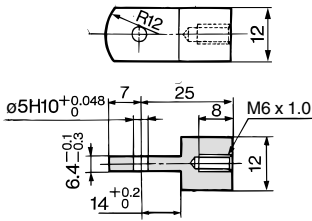
## Double Clevis Style (D) \* Clevis pin and retaining ring are shipped together.

CLJ2D16-□□- $\frac{E}{P}$



**Accessory Bracket Dimensions**

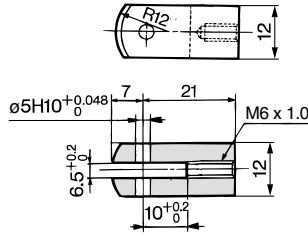
**Single Knuckle Joint: I-LJ016B**



Material: Rolled steel

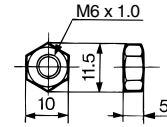
**Double Knuckle Joint: Y-LJ016B**

\* Knuckle pin and retaining ring are shipped together.



Material: Rolled steel

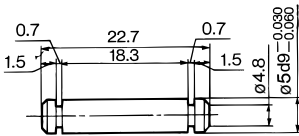
**Rod End Nut: NT-015A**



Material: Rolled steel

**Clevis Pin: CD-Z015**

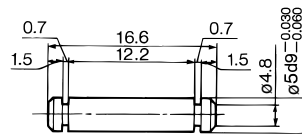
\* Retaining rings are shipped together.



Material: Stainless steel

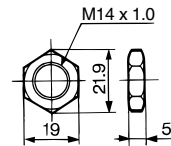
**Knuckle Pin: IY-J015A**

\* Retaining rings are shipped together.



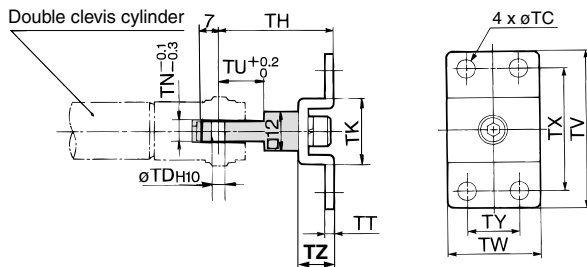
Material: Stainless steel

**Mounting Nut: SNLJ-016B**



Material: Brass

**T-bracket: CJ-T016B**



Material: Rolled steel

Part no.	Bore size (mm)	TC	TDH10	TH	TK	TN	TT	TU	TV	TW	TX	TY	TZ
<b>CJ-T016B</b>	<b>16</b>	5.5	5 <sup>+0.048</sup> <sub>0</sub>	35	20	6.4	2.3	14	48	28	38	16	10

\* T-bracket includes a T-bracket base, single knuckle joint, hexagon socket head cap screw and spring washer.

CLJ2

CLM2

CLG1

CL1

MLGC

CNG

MNB

CNA

CNS

CLS

CLQ

RLQ

MLU

MLGP

ML1C

D-□

-X□

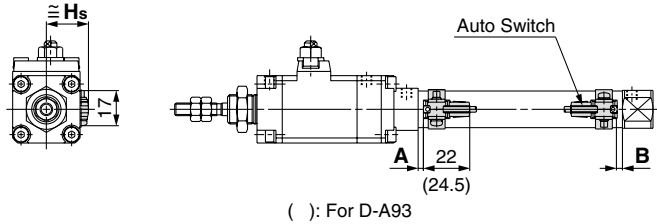
Individual  
-X□

# Series CLJ2

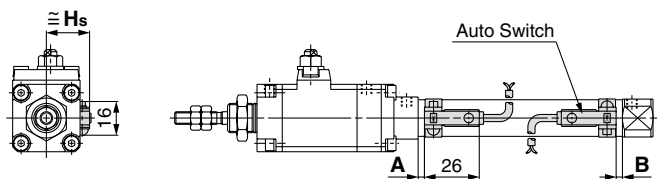
## Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting Height

### Reed auto switch <Band Mounting>

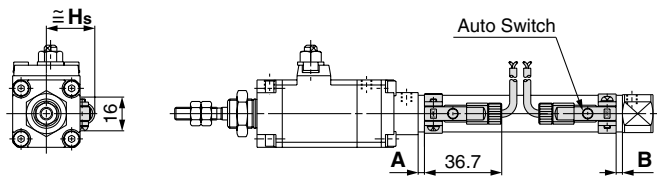
#### D-A9□



#### D-C7□/C80

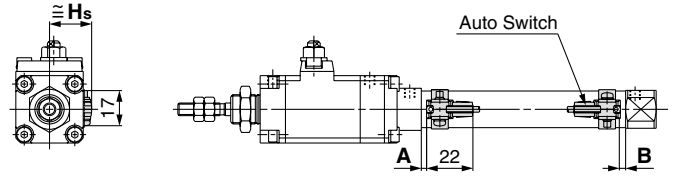


#### D-C73C□/C80C

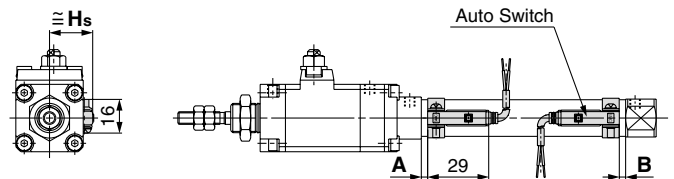


### Solid state auto switch <Band Mounting>

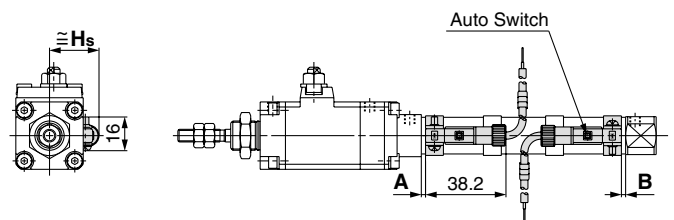
#### D-M9□ D-M9□W



#### D-H7□ D-H7□W D-H7BAL D-H7NF



#### D-H7C



## Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting Height

### Auto Switch Proper Mounting Position (mm)

Auto switch model	D-A9□		D-M9□ D-M9□W		D-C7□ D-C80 D-C73C D-C80C	
	A	B	A	B	A	B
Bore size (mm)						
16	2.5	2.5	6.5	6.5	3	3

Note) Adjust the auto switch after confirming the operating conditions in the actual setting.

### Auto Switch Mounting Height (mm)

Auto switch model	D-A9□ D-M9□ D-M9□W		D-C7□/C80 D-H7□/H7□W D-H7NF D-H7BAL		D-C73C D-C80C		D-H7C	
	Hs		Hs		Hs		Hs	
Bore size (mm)								
16	20		20.5		23		23.5	

### Minimum Auto Switch Mounting Stroke

Auto switch mounting	Auto switch model	No. of auto switches mounted				
		1	2		n (n: No. of auto switches)	
			Different surfaces	Same surface	Different surfaces	Same surface
Band mounting	D-A9□ D-M9□ D-M9□W	10	15 <sup>(1)</sup>	45 <sup>(1)</sup>	$15 + 35 \frac{(n-2)}{2}$ (n = 2, 4, 6...)	$45 + 15(n-2)$
	D-C7□ D-C80	10	15	50	$15 + 40 \frac{(n-2)}{2}$ (n = 2, 4, 6...)	$50 + 20(n-2)$
	D-H7□ D-H7□W D-H7BAL D-H7NF	10	15	60	$15 + 45 \frac{(n-2)}{2}$ (n = 2, 4, 6...)	$60 + 22.5(n-2)$
	D-C73C D-C80C D-H7C	10	15	65 <sup>(2)</sup>	$15 + 50 \frac{(n-2)}{2}$ (n = 2, 4, 6...)	$50 + 27.5(n-2)$

Note 1) The following table is applicable for cylinders with two D-A93/M9□/M9□W auto switches.  
 Note 2) For Series CDLJ2, 65 strokes cannot be manufactured, as a reference.

### Operating Range

Auto switch model	Bore size (mm)
D-A9□	16
D-M9□ D-M9□W	7
D-C7□/C80 D-C73C/C80C	3
D-H7□/H7□W/H7BAL/H7NF	7
D-H7C	4
	9

\* Since the operating range is provided as a guideline including hysteresis, it cannot be guaranteed (assuming approximately ±30% dispersion). It may vary substantially depending on an ambient environment.

CLJ2

CLM2

CLG1

CL1

MLGC

CNG

MNB

CNA

CNS

CLS

CLQ

RLQ

MLU

MLGP

ML1C

Auto switch model	With 2 auto switches	
	Different surfaces	Same surface
	<p>The proper auto switch mounting position is 5.5 mm inward from the switch holder edge.</p>	<p>The auto switch is mounted by slightly displacing it in a direction (cylinder tube circumferential exterior) so that the auto switch and lead wire do not interfere with each other.</p>
D-A93	—	Less than 50 strokes
D-M9□ D-M9□W	Less than 20 strokes	Less than 55 strokes

### Auto Switch Mounting Bracket: Part No.

Auto switch model	Bore size (mm)
	ø16
D-A9□ D-M9□ D-M9□W	(1) ① BJ2-016 ② BJ3-1
D-C7□/C80 D-C73C/C80C D-H7□ D-H7□W D-H7BAL D-H7NF	BJ2-016

Note 1) Two kinds of auto switch mounting brackets are used as a set.

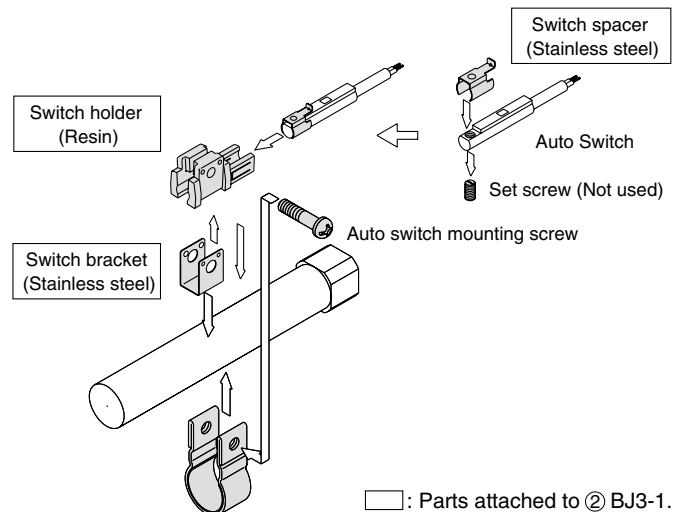
#### [Mounting screw set made of stainless steel]

The following set of mounting screws made of stainless steel is available. Use it in accordance with the operating environment. (Please order the auto switch mounting bracket separately, since it is not included.)

BBA4: For D-C7/C8/H7 types

Note 2) Refer to page 1814 for the details of BBA4.

D-H7BAL auto switch is set on the cylinder with the stainless steel screws above when shipped. When an auto switch is shipped independently, BBA4 is attached.



#### 1. Auto Switch Mounting Bracket

D-□

-X□

Individual  
-X□

# Series CLJ2

Besides the models listed in How to Order, the following auto switches are applicable. Refer to pages 1719 to 1827 for the detailed specifications.

Auto switch type	Part no.	Electrical entry (Fetching direction)	Features
<b>Reed</b>	D-C73, C76	Grommet (In-line)	—
	D-C80		Without indicator light
<b>Solid state</b>	D-H7A1, H7A2, H7B		—
	D-H7NW, H7PW, H7BW		Diagnostic indication (2-color indication)

\* For solid state auto switches, auto switches with a pre-wired connector are also available. Refer to pages 1784 and 1785 for details.

\* Normally closed (NC = b contact) solid state auto switches (D-F9G/F9H types) are also available. Refer to page 1746 for details.