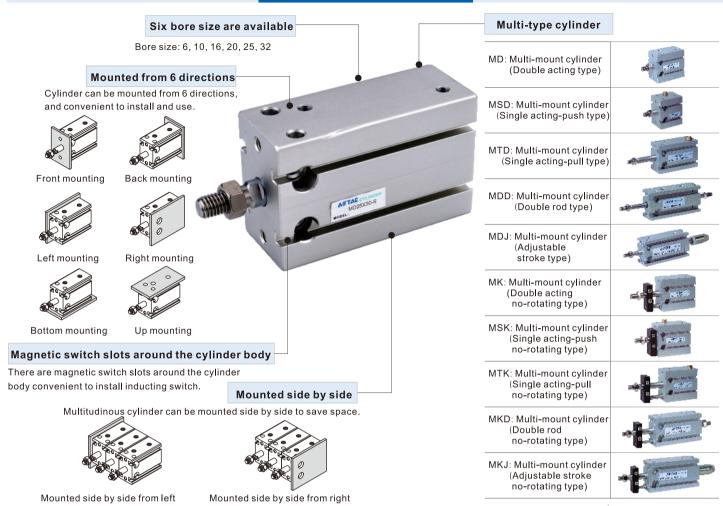


Multi-mount cylinder——MD, MK Series

Compendium of MD\MK Series



Criteria for selection: Cylinder thrust

Unit: Newton(N)

| Bore | Rod | | | Pressure | Pressure Operating pressure(N | | | | | | |
|------|------|-------------|-----------|-----------|-------------------------------|-------|-------|-------|-------|-------|-------|
| size | size | Acting type | | area(mm²) | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 |
| 6 | 3 | Single | Push side | 28.3 | - | 1.5 | 2.9 | 4.3 | 5.7 | 7.2 | 8.6 |
| | | acting | Pull side | 21.2 | - | - | 0.8 | 1.5 | 2.2 | 2.9 | 3.6 |
| | | Double | Push side | 28.3 | 2.8 | 5.7 | 8.5 | 11.3 | 14.1 | 17.0 | 19.8 |
| | | acting | Pull side | 21.2 | 2.1 | 4.2 | 6.4 | 8.5 | 10.6 | 12.7 | 14.8 |
| 10 | 4 | Single | Push side | 78.5 | - | 3.9 | 7.9 | 11.8 | 15.8 | 19.7 | 23.7 |
| | | acting | Pull side | 66.0 | - | 1.4 | 4.1 | 6.8 | 9.5 | 12.2 | 14.9 |
| | | Double | Push side | 78.5 | 7.9 | 15.7 | 23.6 | 31.4 | 39.3 | 47.1 | 55.0 |
| | | acting | Pull side | 66.0 | 6.6 | 13.2 | 19.8 | 26.4 | 33.0 | 39.6 | 46.2 |
| 16 | 6 | Single | Push side | 201.1 | - | 10.1 | 30.2 | 50.3 | 70.4 | 90.5 | 110.6 |
| | | acting | Pull side | 172.8 | - | 8.7 | 25.9 | 43.2 | 60.5 | 77.8 | 95.1 |
| | | Double | Push side | 201.1 | 20.1 | 40.2 | 60.3 | 80.4 | 100.5 | 120.6 | 140.7 |
| | | acting | Pull side | 172.8 | 17.3 | 34.6 | 51.8 | 69.1 | 86.4 | 103.7 | 121.0 |
| 20 | 8 | Single | Push side | 314.2 | - | 15.7 | 47.1 | 78.6 | 110.0 | 141.4 | 172.8 |
| | | acting | Pull side | 263.9 | - | 13.2 | 39.6 | 66.0 | 92.3 | 118.7 | 145.1 |
| | | Double | Push side | 314.2 | 31.4 | 62.8 | 94.2 | 125.7 | 157.1 | 188.5 | 219.9 |
| | | acting | Pull side | 263.9 | 26.4 | 52.8 | 79.2 | 105.6 | 131.9 | 158.3 | 184.7 |
| 25 | 10 | Single | Push side | 490.9 | - | 24.7 | 73.8 | 122.8 | 179.1 | 221.0 | 270.1 |
| | | acting | Pull side | 412.3 | - | 20.7 | 61.9 | 103.1 | 144.4 | 185.6 | 226.8 |
| | | Double | Push side | 490.9 | 49.1 | 98.2 | 147.3 | 196.3 | 245.4 | 294.5 | 343.6 |
| | | acting | Pull side | 412.3 | 41.2 | 82.5 | 123.7 | 164.9 | 206.2 | 247.4 | 288.6 |
| 32 | 12 | Single | Push side | 804.2 | - | 40.2 | 120.7 | 201.1 | 281.5 | 361.9 | 442.4 |
| | | acting | Pull side | 691.2 | - | 34.7 | 103.8 | 173.0 | 242.1 | 311.2 | 380.3 |
| | | Double | Push side | 804.2 | 80.4 | 160.8 | 241.3 | 321.7 | 402.1 | 482.5 | 563.0 |
| | | acting | Pull side | 691.2 | 69.1 | 138.2 | 207.3 | 276.5 | 345.6 | 414.7 | 483.8 |

Installation and application



- When load changes in the work, the cylinder with abundant output capacity shall be selected.
- Relative cylinder with high temperature resistance or corrosion resistance shall be chosen under the condition of high temperature or corrosion;
- 3. Necessary protection measure shall be taken in the environment with higher humidity, much dust or water drops, oil dust and welding dregs.
- 4. Dirty substances in the pipe must be cleared away before cylinder is connected with pipeline to prevent the entrance of particles into the cylinder.
- 5. The medium used by cylinder shall be filtered to 40 μ m or below.
- 6. As both of the front cover and piston of the cylinder are short, typically too large stroke can not be selected.
- 7. Anti-freezing measure shall be adopted under low temperature environment to prevent moisture freezing.
- 8. The cylinder shall avoid the influence of side load in operation maintain the normal work of cylinder and extend the service life.
- If the cylinder is dismantled and stored for a long time, pay attention to conduct anti-rust treatment to the surface. Anti-dust caps shall be added in air inlet and outlet ports.